

High-performance drill bit with indexable inserts Top Cut 4 drilling depth 2xD



for universal application up to 1300 N/mm², in diameter range of 12.00 mm to 55.00 mm

Application:

High-performance drilling in the diameter range of 12.00 mm–55.00 mm and at drilling depths of 2xD for the steel, stainless steel, aluminium and cast iron material groups. With medium requirements for surface quality and tolerance



Version:

- Four easily selectable cutting material types and four chip shape geometries for machining steel, stainless steel, aluminium, cast iron as well as superalloys and titanium

Advantage:

- Four true cutting edges per indexable insert for the entire range
- trouble-free application for cross-drilled holes, inclined inlet and outlet holes, chain holes, convex entry surfaces and drilling in half cylinder
- Internal and external indexable inserts are designed to prevent mix-up
- The X-offset design is used to adjust the hole diameter on lathes and to optimize the tolerances on machining centres

Art. no.	11214 125
Suitable for min. cutting diameter	12.5 mm
Suitable for max. cutting diameter	13 mm
Shaft diameter	20 mm
Length	94.5 mm
Cantilever length	44.5 mm
Max. drilling depth (D)	2xD
Drill tip length	0.45 mm
Suitable for indexable inserts type	A
Projecting length	44.5 mm
Suitable for cutting diameter	13 mm
Coolant supply	Internal
Shaft length	50 mm
Cutting direction	Right-hand cutting
Tool holding device	Parallel shank with chuck surface ISO 9766
Bore type	Normal bore, Stud hole bore, Bore from the center, Entry 45 ° edge, Half bore, Chain bore, Convex entry, L-Bore, Cross bore, Slanted exit, Slanted entry, T-Bore

EAN-Code

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