

Shrink-fit chucks 3°

In accordance with ISO 12164 (DIN 69893); slim version

diebold

Application:

For clamping tools with a straight shank.

Execution:

- Slim version for tool mould making.
- Concentricity tolerance of hollow shank taper for location hole $d1 < 0.003$ mm.
- Oxidation-free coating to prevent corrosion during dry machining and to prevent discoloration during shrinking.
- Clamping diameter for h6 shank tolerance.
- Required for internal cooling supply coolant transfer pipe no. 23715.

Delivery:

1x shrink-fit chuck 3° in accordance with ISO 12164 (DIN 69893); slim version.



Art. no.	23421 164
Brand	DIEBOLD
Manufacturer Part Number	72.575.501.550
Tool holding device	HSK 63
Clamping diameter	16 mm
Projecting length	120 mm
Outer diameter	31 mm
Tapered diameter	22 mm
Length	90 mm
Clamp in depth	50 mm
Max. adjustment travel	5 mm
Concentricity tolerance	0.003 mm
Coolant supply	Internal axial
Balancing quality	G 2.5 at 25 rpm
Gross Weight	0.900 kg
Product Group	297