

产品变更通知  
Product Change Notification

PCN# 20200901001

产品名称 Product Name Surok Plus  
产品P/N Product P/N C10-730191-( )

变更发起人 Initiator June ZENG  
发起日期 Date 2020/9/1

图纸编号和版本 drawing No. & Rev. C10-730191-( ) PA\_J version change to C10-730191-( ) PA\_K version  
变更主题 Change subject 1. Add dust cap for customer satisfaction  
2. Finger proof head improve structure for higher retention force

1.0 变更来源 Source of change

- |  |  |   |
|--|--|---|
| <input checked="" type="checkbox"/> 原料来源<br>Raw material | <input type="checkbox"/> 工装夹具<br>Fixture & jig     | <input type="checkbox"/> 流程调整<br>Process flow |
| <input type="checkbox"/> 检测方法<br>Measuring               | <input checked="" type="checkbox"/> 成型模具<br>Moulds | <input type="checkbox"/> 场地变更<br>Location     |
| <input type="checkbox"/> 机器型号<br>Machine                 | <input type="checkbox"/> 工艺参数<br>Process parameter | <input type="checkbox"/> 其他Other              |

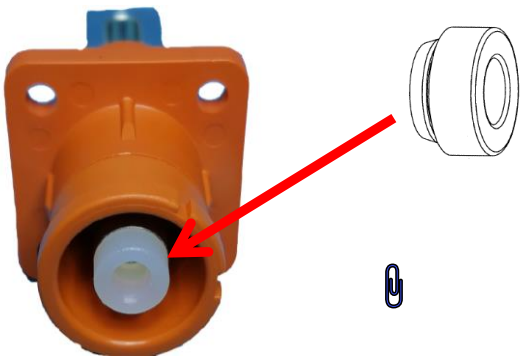
2.0 变更影响 Impact of change

- |  |  |                                   |
|--|--|-----------------------------------|
| <input type="checkbox"/> 产品性能<br>Functional            | <input type="checkbox"/> 产品可靠性<br>Reliability                  | <input type="checkbox"/> 其他 Other |
| <input type="checkbox"/> 产品尺寸<br>Dimension             | <input type="checkbox"/> 生产效率<br>Efficiency                    |                                   |
| <input checked="" type="checkbox"/> 产品外观<br>Appearance | <input checked="" type="checkbox"/> 改善Continues<br>Improvement |                                   |

3.0 变更细节 Details

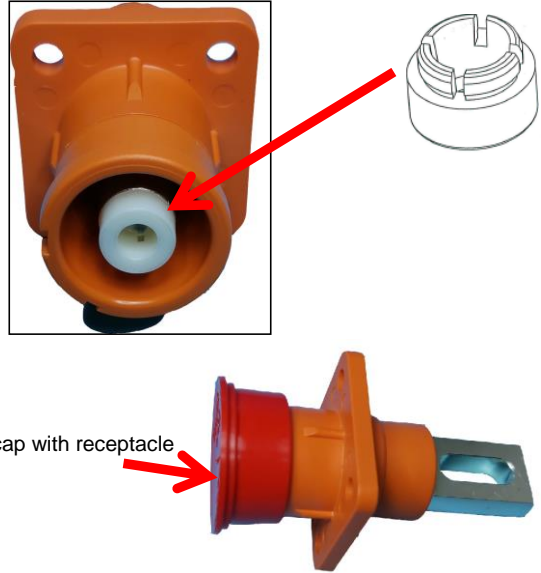
原先 From

**Background**  
C10-730191-( )  
1. Dust cap used to sell separated for SLP receptacle , to improve customer satisfaction, as SLP 5.7 and 8.0 mm receptacle, 10.3mm size consider to provide with dust cap per customer request.  
2. Customer complained for finger proof head retention force problem.

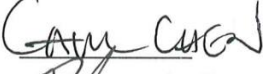
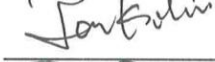




变更后 To

C10-730191-( )  
1. Dust cap provide with receptacle, price keep not change to improve customer satisfaction  
2.Improve finger proof head structure and use higher ductility material to upgrade retention force function, the improvements keep fuction UL94 V-0 and lower risk of finger proof retention force problem.  
This change is an optimization improvement, function will be not be effected. The product changed is switching naturally, both two structure the same function and come be used in provide dust cap with receptacle one time.  
Those change will effect from 2020-10-11



4.0 变更审批 Approving

质量部 Quality		制造工程部 ME	
设计工程部 RD		产品市场部 PM	

备注:

- 当变更涉及产品变更时, PM和BDM 部门评估并知会客户批准  
PM and BDM shall notify customer in case of changes influencent product
- 产品外观包括图纸要求, 色差, 合模线, 注胶口, 印字, LOGO等, 以上项目均应和初始的产品保持一致, 当有差异时应及时评审避免造成客户投诉和成本浪费; appearance includes drawing defined color,knit line,injection gate,marks and logo etc.; all changes shall be referred to original product and avoid difference between before and after and complaints & excessive cost etc.