

Miniature cutting insert, type AF HC5640 for axial recessing

ATORN®



Application

For axial recessing in the material groups of steel and (stainless steel) with low to high cutting speeds and medium cutting conditions.

Version

- solid carbide cutting insert with inner cooling

Advantage

- tough cemented carbide type for broad application field
- sturdy geometry for axial cutter insert
- ideal for use with inefficient machines and unstable cutting conditions

Art. No.	17132 128
ISO name	AF
Shaft diameter	6 mm
Length	51 mm
Clearance length	22 mm
Recessing width	1 mm
Plunge depth	1.5 mm
Programming size	2.75 mm
Min. bore diameter	8 mm
Machining direction	Left
Carbide type	HC5640
Material to be processed	Steel, Stainless steel, Non-ferrous metal, Cast metal

EAN-Code

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