Thread boring bar, internal, left, with internal cooling for holding thread turning inserts for internal machining



Application

For female thread machining for thread turning inserts.

■ precision-engineered steel support, burnished and hardened, with 1.5° pitch angle

Advantage

- top-quality and wear-resistant steel support with high-strength clamping screw
- precision-engineered insert seat provides extremely precise threads and excellent finish
- internal cooling for excellent process reliability and good chip removal

| Art. No. | 17747 370 |
|------------------------------------|-----------------|
| ISO name | SIR/L 0025 R16B |
| Suitable for indexable insert size | 16 |
| Min. bore diameter | 29 mm |
| Cutting edge diameter | 25 mm |
| Shaft diameter | 25 mm |
| Length | 200 mm |
| Programming size | 16.2 mm |
| Coolant supply | Internal |
| Tool design | Left |



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