



the sensor people





Figure can vary

Part no.: 50119864 CML720i-R20-2230.A/CV-M12 Light curtain receiver





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### **Technical data**

Pagin data	
Basic data	700
Series	720
Operating principle	Throughbeam principle
Device type	Receiver
Contains	2x BT-NC sliding block
Application	Object measurement
Special design	
Special design	Crossed-beam scanning Diagonal-beam scanning Parallel-beam scanning
Ontical data	
Optical data Operating range	Guaranteed operating range
	0.3 7 m
Operating range	
Operating range limit	Typical operating range
Operating range limit	0.2 9 m
Measurement field length	2,230 mm
Number of beams	112 Piece(s)
Beam spacing	20 mm
Measurement data	
Minimum object diameter	30 mm
Electrical data	
Electrical data	Delarity reversal protection
Protective circuit	Polarity reversal protection Short circuit protected Transient protection
Performance data	
Supply voltage U <sub>B</sub>	18 30 V , DC
Residual ripple	0 15 % , From U <sub>B</sub>
Open-circuit current	$0\dots435\text{mA}$ , The specified values refer to the entire package consisting of transmitter and receiver.
Outputs	
Number of analog outputs	2 Piece(s)
Analog outputs	
Current	0 24 mA
Voltage	0 11 V
Analog output 1	
Type	Voltage
Analog output 2	· · · <b>·</b>
Type	Current
1,150	Ourion



Inputs/outputs selectable				
Output current, max.	100 mA			
Input resistance	6,000 Ω			
Number of inputs/outputs selectable	2 Piece(s)			
Туре	Inputs/outputs selectable	Inputs/outputs selectable		
Voltage type, outputs	DC	DC		
Switching voltage, outputs	Typ. U <sub>B</sub> / 0 V			
Voltage type, inputs	DC			
Switching voltage, inputs	high: ≥6V low: ≤4V			
Input/output 1				
Activation/disable delay	1 ms			
ming				
eadiness delay	450 ms			
/cle time	3.76 ms			
esponse time per beam	30 μs			
ervice interface				
ре	IO-Link			
IO-Link				
Function	Configuration via software Service			
onnection				
umber of connections	2 Piece(s)			
ug outlet	Axial			
Connection 1				
Function	Configuration interface Signal IN Signal OUT Voltage supply			
Type of connection	Connector			
Thread size	M12			
Туре	Male			
Material	Metal			
No. of pins	8 -pin			
Encoding	A-coded			
Connection 2				
Function	Connection to transmitter			
Type of connection	Connector			
Thread size	M12			
Туре	Female			
Material	Metal			
No. of pins	5 -pin			
Encoding	A-coded			
echanical data				
esign	Cubic			

Dimension (W x H x L)

Housing material

29 mm x 35.4 mm x 2,315 mm

Metal , Aluminum



Lens cover material	Plastic		
Net weight	2,300 g		
Housing color	Silver		
Type of fastening	Groove mounting Via optional mounting device		
Operation and display			
	1ED		
Type of display	LED OLED display	LED OLED display	
Number of LEDs	2 Piece(s)		
Type of configuration	Software Teach-in		
Operational controls	Membrane keyboard		
Environmental data			
Ambient temperature, operation	-30 60 °C		
Ambient temperature, storage	-40 70 °C		
Certifications			
Degree of protection	IP 65		

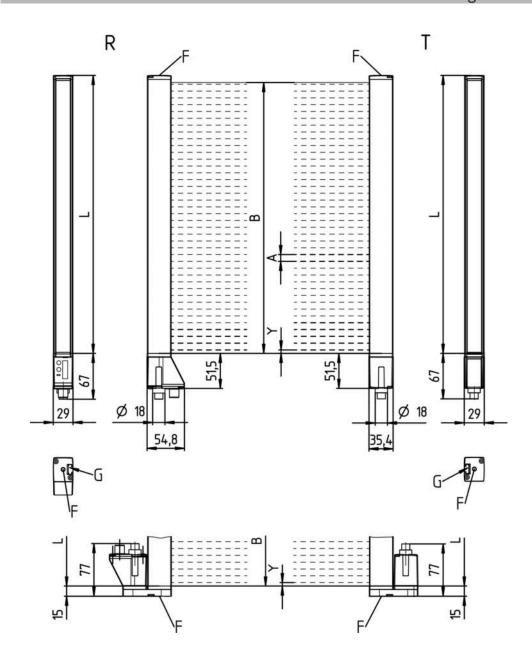
Degree of protection	IP 65		
Protection class	III		
Certifications	c CSA US		
Standards applied	IEC 60947-5-2	IEC 60947-5-2	

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27270910	
27270910	
EC002549	
EC002549	
	27270910 27270910 EC002549

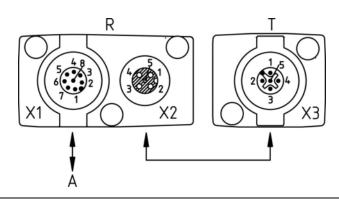
### **Dimensioned drawings**

All dimensions in millimeters





- A Beam spacing 20 mm B Measurement field length 2230 mm
- F M6 thread
- G Fastening groove
- L Profile length 2248 mm
- T Transmitter
- R Receiver
- Y 5 mm



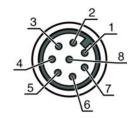


APWR / SW IN/OUT

### **Electrical connection**

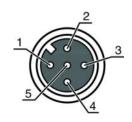
Connection 1	
Function	Configuration interface Signal IN Signal OUT Voltage supply
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

Pin	Pin assignment
1	V+
2	I/O 1
3	GND
4	IO-Link
5	I/O 2
6	OUT V
7	OUT mA
8	AGND



Connection 2		
Function	Connection to transmitter	
Type of connection	Connector	
Thread size	M12	
Туре	Female	
Material	Metal	
No. of pins	5 -pin	
Encoding	A-coded	

Pin	Pin assignment
1	FE/SHIELD
2	V+
3	GND
4	RS 485 Tx+
5	RS 485 Tx-





### **Operation and display**

#### **LEDs**

LED	Display	Meaning
1	Green, continuous light	Operational readiness
	Green, flashing	Teach / error
		Measurement frequency display
2	Yellow, continuous light	Light path free, with function reserve
	Yellow, flashing	No function reserve
	Off	Object detected

#### Suitable transmitters

Part no.	Designation	Article	Description
50119436	CML720i- T20-2230.A-M12	Light curtain transmitter	Operating range: 0.3 6 m Connection: Connector, M12, Axial, 5 -pin

#### Part number code

Part designation: CML7XXi-YZZ-AAAA.BCCCDDD-EEEFFF

CML	Operating principle: Measuring light curtain
7XXi	Series: 720i: 720i series 730i: 730i series
Υ	Device type: T: transmitter R: receiver
ZZ	Beam spacing: 05: 5 mm 10: 10 mm 20: 20 mm 40: 40 mm
AAAA	Measurement field length [mm], dependent on beam spacing
В	Equipment: A: connector outlet, axial R: rear connector outlet
ccc	Interface: L: IO-Link /CN: CANopen /PB: PROFIBUS /PN: PROFINET /CV: Analog current and voltage output /D3: RS 485 Modbus
DDD	Special equipment: -PS: Power Setting
EEE	Electrical connection: M12: M12 connector
FFF	-EX: Explosion protection:

N	$\sim$	•	c

A list with all available device types can be found on the Leuze electronic website at www.leuze.com.



#### **Notes**

#### Observe intended use!

- · This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- · Only use the product in accordance with its intended use.

#### For UL applications:

- · For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).
- These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)

#### **Accessories**

### Connection technology - Connection cables

Part no.	Designation	Article	Description
50135128	KD S-M12-8A- P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

### Connection technology - Interconnection cables

Part no.	Designation	Article	Description
	KDS DN-M12-5A- M12-5A-P3-050	Interconnection cable	Suitable for interface: IO-Link, DeviceNet, CANopen Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 5 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

## Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
 50142900	BT 700M.5-2SET	Mounting device set	Contains: 2x mounting brackets, 1 teach template, 4 M6 x 10 screws Design of mounting device: Bracket mounting Fastening, at system: Through-hole mounting, T slotted hole Mounting bracket, at device: Screw type, Sliding block Type of mounting device: Rigid Material: Steel

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# Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
EE.	429046	BT-2R1	set	Contains: 2x BT-R swivel mount, 1 cylinder for mounting on the light curtain Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

	Part no.	Designation	Article	Description
166	50121098	SET MD12-US2-IL1.1 + Zub.		Interface: USB Connections: 2 Piece(s) Degree of protection: IP 20

### Services

Part no.	Designation	Article	Description
S981001	CS10-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
S981005	CS10-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.

#### Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.