# High-performance drill, solid carbide TiAIN HPC 3xD without internal cooling HB for universal use up to 1300 N/mm²



## Application:

For HPC boring up to a strength of 1300  $N/mm^2$ .

#### **Execution:**

- Solid carbide TiAIN high-performance drill
- 2 drill heels
- Cone polished section
- 30° spiral angle
- Straight main cutting edge

## Advantage:

- universal high-performance tool with excellent price/performance ratio
- 3xD + 5xD with and without IC

Art. no.	11173 235
Cutting edge diameter	3.5 mm
Brand	ORION
Manufacturer Part Number	11173235
Tolerance of cutting edge diameter	m7
Cutting material	SC
Surface	TiAIN
Max. drilling depth (D)	3xD
Туре	HPC UNI
Coolant supply	External
Tool holding device	HB parallel shank
Angle of the tip	140 Degree
Shank diameter	6 mm
Chip flute length	20 mm
Length	62 mm
f steel 1000	0.13 mm/r
DIN	6537
Gross Weight	0.021 kg
Product Group	140

## EAN

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