

**SCLC HSS boring bar, positive right**  
for face and longitudinal turning using CC indexable insert

**ATORN®**

**Application**

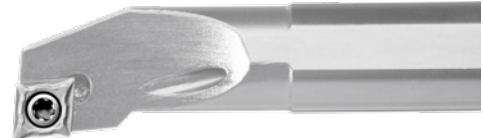
For copy turning and longitudinal turning using CC indexable insert 80°.

**Version**

- precision-manufactured **HSS** boring bar, with inner cooling, C type, 95° pitch angle, 80° tip angle, 7° clearance angle

**Advantage**

- universal use for facing and longitudinal turning
- positive body geometry ensures low cutting forces
- very high rigidity and excellent cutting quality thanks to HSS supporting material



|                                       |                     |
|---------------------------------------|---------------------|
| <b>Art. No.</b>                       | <b>17846 360</b>    |
| <b>ISO name</b>                       | AH 20 R SCLC R/L 09 |
| <b>Min. bore diameter</b>             | 23 mm               |
| <b>Shaft diameter</b>                 | 20 mm               |
| <b>Cutting edge height</b>            | 9 mm                |
| <b>Clearance length</b>               | 27 mm               |
| <b>Length</b>                         | 200 mm              |
| <b>Clamping surface height</b>        | 18 mm               |
| <b>Programming size</b>               | 11.5 mm             |
| <b>Suitable for indexable inserts</b> | CC.. 09T3..         |
| <b>Tool design</b>                    | Right               |
| <b>DIN</b>                            | 8024                |

**EAN-Code**

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