

# **Description**

The 396 Series TE5® fuses are time-lag type, 125V rated, and are designed in accordance to UL 248-14.

### **Features & Benefits**

- RoHS-compliant, Lead-free and Halogen-free
- Reduced PCB space requirements
- Direct solderable or plug-in versions
- Low internal resistance
- Shock safe casing

- Vibration resistant
- Available from 0.05 A to 6.3 A
- Listed to UL/CSA/NMX 248-1 and UL/CSA/NMX 248-14
- Conforms to DENAN's Appendix 3 for the Japanese Market

### **Additional Information**



Resources





Accessories

**Samples** 

## **Applications**

- Battery chargers
- Consumer Electronics
- Power supplies
- Industrial controllers

### **Electrical Characteristics**

% of Ampere Rating	Opening Time
200%	60 Seconds, Max.

# **Agency Approvals**

Agency	Agency File/Certificate Number	Ampere Range
c(UL)	E67006	0.05 A - 6.3 A
(l)	E67006	0.05 A - 6.3 A
PS	NBK010721-JP1021	1 A - 5 A

### **Electrical Characteristics**

Rated Voltage		Breaking	Nominal Cold		Power Dissipation	Melting Integral	Agency Approvals			
Amp Code	Current	Rating	Capacity	Resistance (Ohms) <sup>1</sup>	1.0×l <sub>N</sub> max. (mV)	1.0×I <sub>N</sub> max. (mW)	10×I <sub>N</sub> max. (A²s)	.UL	<b>(</b> L)	PS
0050	50 mA	125 V		12.5000	900	45	0.011	Х	X	-
0063	63 mA	125 V		8.7900	800	50	0.017	Х	Х	-
0800	80 mA	125 V		6.0090	700	55	0.02	Х	X	-
0100	100 mA	125 V		3.8400	600	60	0.04	Х	Х	-
0125	125 mA	125 V		2.9000	550	70	0.05	Х	Х	-
0160	160 mA	125 V		1.7700	480	80	0.09	X	X	-
0200	200 mA	125 V		1.2000	390	80	0.14	X	X	-
0250	250 mA	125 V		0.7500	350	90	0.26	Х	Х	-
0315	315 mA	125 V		0.5450	300	95	0.32	Х	Х	-
0400	400 mA	125 V		0.3750	250	100	0.58	Х	Х	-
0500	500 mA	125 V	100 A @ 125 VAC	0.2470	220	110	0.86	Х	Х	-
0630	630 mA	125 V		0.1850	210	135	1.15	X	X	-
0800	800 mA	125 V		0.1250	160	130	1.92	X	X	-
1100	1.00 A	125 V		0.0868	155	155	3.25	X	X	X
1125	1.25 A	125 V		0.0666	145	185	4.69	X	X	X
1160	1.60 A	125 V		0.0502	130	210	6.76	X	X	X
1200	2.00 A	125 V		0.0398	125	250	11.90	X	X	X
1250	2.50 A	125 V		0.0297	120	300	17.81	X	X	X
1315	3.15 A	125 V		0.0216	110	350	26.29	X	X	X
1400	4.00 A	125 V		0.0164	110	400	38.40	X	X	X
1500	5.00 A	125 V		0.0112	95	475	71.25	X	X	X
1630	6.30 A	125 V		0.0087	95	570	144.87	X	X	_

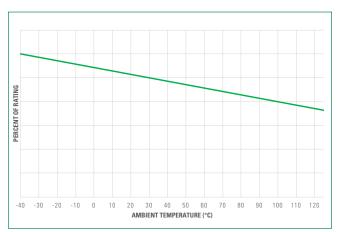
Notes:

1. Resistance is measured at 10% of rated current, 25°C.



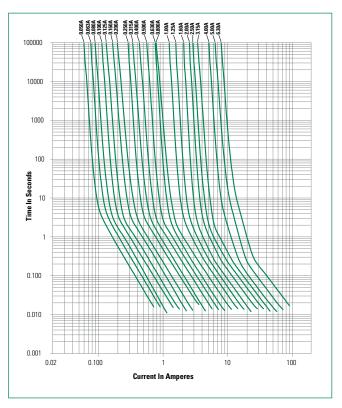
# 396 Series TE5® Time-Lag Fuse

### **Temperature Re-rating Curve**

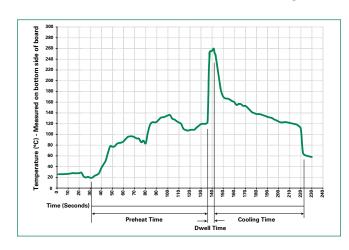


1. Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

### **Average Time Current Curves**



### **Soldering Parameters - Wave Soldering**



### **Recommended Process Parameters:**

Wave Parameter	Lead-Free Recommendation
Preheat:	
(Depends on Flux Activation Temperature)	(Typical Industry Recommendation)
Temperature Minimum:	100°C
Temperature Maximum:	150°C
Preheat Time:	60-180 seconds
Solder Pot Temperature:	260°C Maximum
Solder Dwell Time:	2-5 seconds

### **Recommended Hand-Solder Parameters:**

Solder Iron Temperature: 350°C +/- 5°C Heating Time: 5 seconds max.

Note: These devices are not recommended for IR or Convection Reflow process.

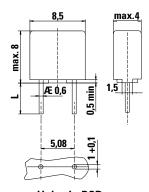


### **Product Characteristics**

Materials	Base/Cap: Thermoplastic Polyamide PA 6.6, UL 94 V-0 Round Pins: Copper, Tin-plated
Lead Pull Strength	10 N (IEC 60068-2-21)
Solderability	260°C, ≤ 3s. (Wave) 350°C, ≤ 1s. (Soldering Iron)
Soldering Heat Resistance	260°C, 10s. (IEC 60068-2-20) 350°C, 3s. (Soldering Iron)

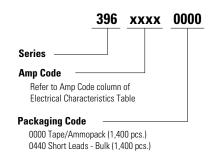
Operating Temperature	-40°C to +125°C (Consider re-rating)
Climatic Category	-40°C to +85°C/21 days (IEC 60068-1,-2-1,-2-2,-2-78)
Stock Conditions	+10°C to +60°C RH $\leq$ 75% yearly average, without dew, maximum value for 30 days-95%
Vibration Resistance	24 cycles at 15 min. each (IEC 60068-2-6) 10 - 60Hz at 0.75mm amplitude 60 - 2000Hz at 10g acceleration

### **Dimensions**



Holes in PCB Long Leads (L=18.8mm) Short Leads (L=4.3mm)

### **Part Numbering System**



### **Packaging**

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	Taping Width		
396 Series						
Tape & Ammopack	N/A	1,400	0000	N/A		
Short Leads	N/A	1,400	0440	N/A		

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