## DIP Switches

Machine Insertable Type DIP Switches

P.C.B. LAYOUT

DIMENSION:(UNIT:mm/inches)


DX12SA

| ITEM | DES | MATERIALS | TREATMENT |
| :---: | :---: | :---: | :---: |
| 1 | ACTUATOR | UL94V-0 NYLON | MOLDED WHITE |
| 2 | COVER | UL94V-0 NYLON | MOLDED BLACK |
| 3 | BASE | UL94V-0 NYLON | MOLDED BLACK |
| 4 | CONTACT | BERYLLIUM <br> COPPER | GOLD PLATED AT <br> CONTACT AREA |
| 5 | TERMINAL | BRASS | GOLD PLATING |





CIRCUIT DIAGRAM


General Tolerance

| $0-4$ | $\pm 0.05$ |
| :---: | :---: |
| $4-16$ | $\pm 0.1$ |
| $16-50$ | $\pm 0.15$ |

How to order:


1 TYPE OF TERMINALS:
S SMT Terminal
2 ACTUATOR TYPE:
A Raised Actuator
C Recessed Actuator

| 3 | NO. OF POSITIONS: |  | 4 | SEAL: |
| :--- | :--- | :--- | :--- | :--- |
| 01 | 1 Positions |  | Regular (Standard) |  |
| 02 | 2 Positions | $\bar{T}$ | Top Tape Sealed |  |
| 03 | 3 Positions |  |  |  |
| 04 | 4 Positions |  | 5 | PACKAGE STYLE: |
| 05 | 5 Positions | TB | Tube |  |
| 06 | 6 Positions | TR | Tape \& Reel |  |

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## 1. SPECIFICATIONS

1-1. External appearance: Ref. Attached print.
1-2. Material \& treatment of parts: Ref. Attached print.
1-3. All materials are UL 94V-0 grade fire retardant plastics.

## 2. FEATURES

2-1. This switch is slide switch of one body type that each pole is parallel and it is constituted by one moving contact and two terminals.
2-2. DX2SRA_01 series (raised actuator) and DX2SRC_01 series (recessed actuator) available for different purposes.
2-3. Low contact resistance, self-clean on contact area.
$2-4$. Gold plated contact to ensure low contact resistance and gold plated terminal to prevent contamination during soldering
$2-5$. Double contacts offers high reliability.

## 3. ELECTRICAL

3-1. Electrical Life: 2000 operation cycles per switch -24VDC, 25 mA .
$3-2$. Non-switching Rating: $100 \mathrm{~mA}, 50 \mathrm{VDC}$.
3-3. Switching Rating: 25mA, 24VDC.
3-4. Contact Resistance: (a) $50 \mathrm{~m} \quad \Omega$ max. at initial.

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\text { (b) } 100 \mathrm{~m} \quad \Omega \text { max. after life test. }
$$

3-5. Insulation Resistance: $100 \mathrm{M} \quad \Omega \mathrm{min}$. at 500VDC.
3-6. Dielectric Strength: 500VAC/1 minute.
3-7. Capacitance: 5pF max.
3-8. Circuit: Single pole single throw.

## 4. MECHANICAL

4-1. Mechanical life: 2000 operations per switch.
4-2. Operation Force: 600gf max.
4-3. Stroke: 0.9 mm .
$4-4$. Operation Temp: $-25^{\circ} \mathrm{C}$ to $70^{\circ} \mathrm{C}$
$4-5$. Storage Temp: $-40^{\circ} \mathrm{C}$ to $85^{\circ} \mathrm{C}$
4-6. Vibration Test: MIL-STD-202F METHOD 201A
Frequency: $10-55-10 \mathrm{~Hz} / 1 \mathrm{~min}$
Directions: X, Y, Z, three mutually perpendicular directions.
Time: 2 hours each direction. High reliability.
4-7. Shock Test: MIL-STD-202F METHOD 213B CONDITION A.
4-8. Gravity: 50G (peak value), 11 msec .
$4-9$. Direction and times: 6 sides and 3 times in each direction.
High reliability.

## 5. SOLDERING PROCESSES.

5-1. Keep all switch contacts in their "OFF" position for all operation.
5-2. Hand soldering: Use a soldering iron of 30 watts or less,
controlled at $320^{\circ} \mathrm{C}$, approximately 2 seconds while applying solder.

## Temperature



## 6. FLUX CLEANING :

6-1. Solvent: Fluorine or Alcohol type.
6-2. Cleaning shall be made when terminal temperature falls to $90^{\circ} \mathrm{C}$ or lower, or leave the switch at normal temperature for 5 minutes or longer, before cleaning.
$6-3$. Do not apply ultrasonic cleaning.
6-4. "LE" type are not washable.
$6-5$. Do not operate the switch during soldering and cleaning.
7. WEATHER-PROFF

7-1. Resistance Low Temperature:
(1) Temperature: $-40^{\circ} \mathrm{C}+/-3^{\circ} \mathrm{C}$.
(2) Time: 96 hours.

7-2. Resistance High Temperature:
(1) Temperature: $85^{\circ} \mathrm{C}+/-2^{\circ} \mathrm{C}$..
(2) Time: 96 hours.

7-3. Resistance Humidity:
(1) Temperature: $85^{\circ} \mathrm{C}+/-2^{\circ} \mathrm{C}$.
(2) Relative Humidity: 90-95\%
(3) Time: 96 hours.

## 8. PACKAGING:

All DIP switches are shipped in standard IC tubes or Tape \& Reel Package with all poles in the "OFF" position. Tape and reel packaging: $800 \mathrm{pcs} /$ reel.


