

## SC chamfer mill 90°

Spiral ULTRA coated

**ATORN®**



### Application

For producing 45° chamfers and for deburring up to 1300 N/mm<sup>2</sup>

### Version

- Spiral variant
- defined cutting edge rounding
- 3-5 teeth
- High-performance ULTRA coating for universal application
- Forward-cutting

Application	Steel (N/mm <sup>2</sup> )			Stainless steel		Alu		Brass		Bronze		Plas-tics	Graphite G(C)FK	GG(G) GJMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
	110	70	60	80	60	280		170	150	150	130			90	30	30	30	40	

<b>Art. no.</b>	<b>11534 080</b>
<b>Cutting edge diameter</b>	8 mm
<b>Werkstückkante</b>	45 Grad
<b>Chamfer angle</b>	90 Degree
<b>Type</b>	N
<b>Number of cutting edges</b>	5 PCS
<b>Surface</b>	ULTRA
<b>Shaft diameter</b>	8 mm
<b>Tool holding device</b>	HB parallel shank
<b>Cutting edge length</b>	4.2 mm
<b>Suitable for material group P</b>	1
<b>Suitable for material group M</b>	1
<b>Suitable for material group K</b>	1
<b>Suitable for material group N</b>	1
<b>Suitable for material group S</b>	2
<b>Suitable for material group H</b>	1

### EAN-Code

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