

## 5-axis machine centre clamping device RKZ-M

Mechanical/mechanical clamping system



### Application:

For use on NC machines, particularly for 5-side machining.

### Execution:

- Centre clamping with two movable jaws.
- Mechanical clamping system without power booster.
- Manually actuated.
- Steel base body is hardened and ground on all sides, can be clamped on 3 sides.
- Dimension G-0.02 mm.

### Advantage:

- Compact design.
- Mid-clamp accuracy:  $\pm 0.02$  mm - Repeat clamping accuracy: 0.01 mm.
- Constant clamping force for each clamping operation and high repeatability when using a torque wrench.
- Large clamping range.

### Delivery:

1x RKZ-M vice; including stepped jaws



<b>Art. no.</b>	<b>28760 051</b>
<b>Brand</b>	RÖHM
<b>Manufacturer Part Number</b>	180190
<b>Jaws width</b>	50 mm
<b>Min./max. clamping width</b>	0-39 mm
<b>Min./max. clamping width of slot reversible jaws</b>	36-75 mm
<b>Min./max. clamping width of slot 2 reversible jaws</b>	72-111 mm
<b>Jaws height</b>	20 mm
<b>Body length</b>	140 mm
<b>Max. length</b>	167 mm
<b>Max. height</b>	75 mm
<b>Body height</b>	55 mm
<b>Length 2</b>	15 mm
<b>Body width</b>	52 mm
<b>Height</b>	10 mm
<b>Tension force</b>	10 kN
<b>Gross Weight</b>	3.450 kg
<b>Product Group</b>	284

### EAN

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