

Flat spiral lathe chuck DURO-M DIN ISO 702-3 DIN 55027



Application:

The Duro-M is a manually operated rotary lathe chuck with spiral ring and through hole. It is mainly used on conventional lathes for machining turned parts.

Execution:

- Chuck body (and all other components) made of steel
- Centric clamping
- High clamping force
- High concentricity
- Optimised for weight and mass inertia
- Minimum interference contour
- Three-jaw lathe chuck
- The Duro-M is also available with double jaw guide as an option.

Advantage:

- Workpieces with different clamping diameters can be clamped very quickly and without repositioning the jaws.
- Control edge
- Use on conventionally clamping, horizontal and vertical lathes as well as milling machines, rotary tables and dividers.

Delivery:

Ref. no. 22386120-22386138 Scroll lathe chuck 3-jaws with drilling and turning jaws
Ref. no. 22411231-22411282 Scroll lathe chuck 3-jaws with plain jaws and reverse top jaws.

The matching chuck key is included in the scope of delivery.



Art. no.	22386 127
Brand	RÖHM
Manufacturer Part Number	185507
Outer diameter	250 mm
Number of jaws	3 PCS
DIN	55027
ISO	702-3
Taper shank size	6
Clearance hole	76 mm
Max. taper diameter	106.4 mm
Length 2	90 mm
Height	90.9 mm
Pitch circle diameter	133.4 mm
Length	27.5 mm
Height 2	83 mm
Max. rotation speed	3000
Tension force	63 kN
Max. torque	150 Nm
Square width	12 mm
Weight	27.522 kg
Gross Weight	27522.000 g
Product Group	203

EAN

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