

## SC chamfer mill 60°

ULTRA N coated

**ATORN®**



### Application

For producing 30° chamfers and for deburring in non-ferrous metals

### Version

- Large chip spaces
- defined cutting edge rounding
- 3 teeth
- High-performance ULTRA N coating for use in non-ferrous metals

Application	Steel (N/mm <sup>2</sup> )			Stainless steel		Alu		Brass		Bronze		Plastics	Graphite G(C)FK	GG(G) GJMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
						320	350		190	190	180	290							

<b>Art. no.</b>	<b>11536 120</b>
<b>Cutting edge diameter</b>	12 mm
<b>Werkstückkante</b>	30 Grad
<b>Chamfer angle</b>	60 Degree
<b>Type</b>	W
<b>Number of cutting edges</b>	3 PCS
<b>Surface</b>	ULTRA N
<b>Shaft diameter</b>	12 mm
<b>Tool holding device</b>	HB parallel shank
<b>Cutting edge length</b>	12 mm
<b>Suitable for material group P</b>	3
<b>Suitable for material group M</b>	3
<b>Suitable for material group K</b>	3
<b>Suitable for material group N</b>	1
<b>Suitable for material group S</b>	3
<b>Suitable for material group H</b>	3

### EAN-Code

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