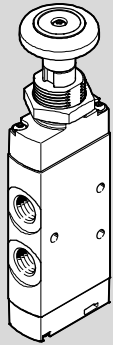


Manually operated valves VHEF

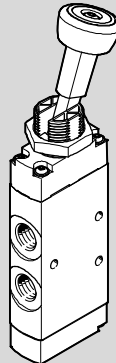


Manually operated valves VHEF

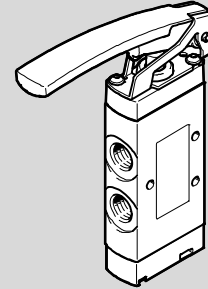
Key features



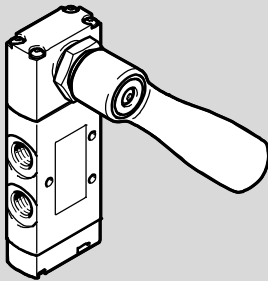
Pushbutton valve



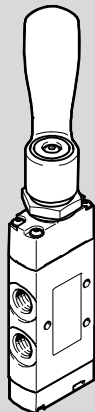
Toggle lever valve



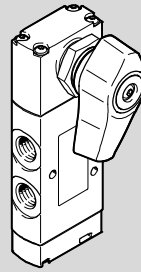
Finger lever valve



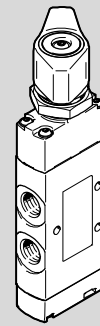
Hand lever valve, on the side



Hand lever valve



Selector valve, on the side



Selector valve

Innovative

- Small and compact for a wide range of pneumatic applications
- Numerous selectable valve functions: 3/2-way and 5/2-way functions
- With flow rates of up to 1200 l/min, valves VHEF offer outstanding pneumatic performance for a wide range of applications
- Light weight
- Minimal actuating forces

Versatile

- Flexibility of the pneumatic working lines provides a practical solution to different requirements
- The 3/2-way valve be used as normally closed (NC) or normally open (NO)
- Round silencer or ducted exhaust air
- Suitable for vacuum
- Reverse operation possible
- Pressure range from vacuum to 10 bar possible
- Version:
 - Pushbutton valve
 - Toggle lever valve
 - Finger lever valve
 - Hand lever valve, on the side
 - Hand lever valve
 - Selector valve, on the side
 - Selector valve

Reliable

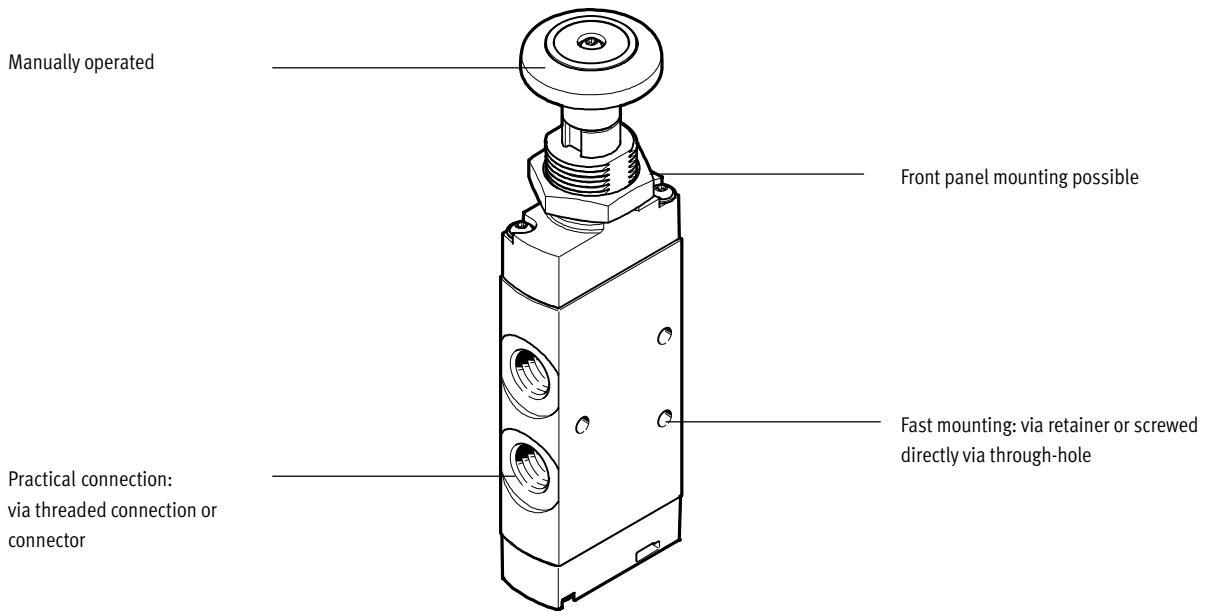
- Durable thanks to tried and tested piston spool and disc seat valves
- Robust construction: basic valve made from metal, cover made from plastic

Easy to install

- Mounted using mounting holes
- Front-panel mounting possible for nearly all valves (not possible for finger lever valve)

Manually operated valves VHEF

Key features



Equipment options

Similarities

- Mechanical spring
- Vacuum operation possible
- Reversible
- Directly actuated
- Ducted exhaust air

Differences

3/2-way valve, monostable (M32)	bistable (B32) detenting (bistable)		
<ul style="list-style-type: none"> • Normally open/closed (NO, NC) • Non-detenting (monostable) 			
5/2-way valve, monostable (M52)	bistable (B52) detenting (bistable)		
<ul style="list-style-type: none"> • Resetting • Non-detenting (monostable) 			
5/3-way valve, detenting (B53C) mid-position closed	detenting (B53E) mid-position exhausted	non-detenting (P53C) mid-position closed	non-detenting (P53E) mid-position exhausted

Valve selection

→ Internet: www.festo.com

You can order mechanically and manually operated directional control valves using the order code:

Ordering system for valves
→ Internet: vhef

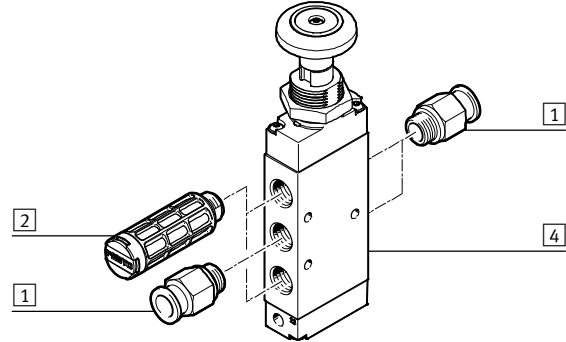
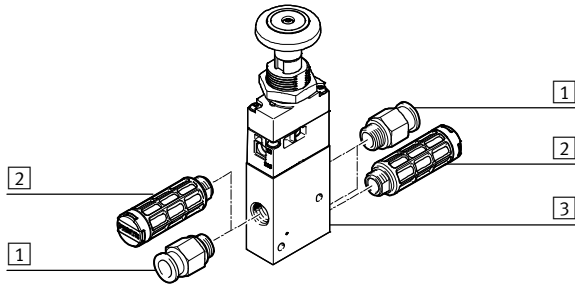
Manually operated valves VHEF

Peripherals overview

Pushbutton valve, manually operated

3/2-way valve

5/2-way valve

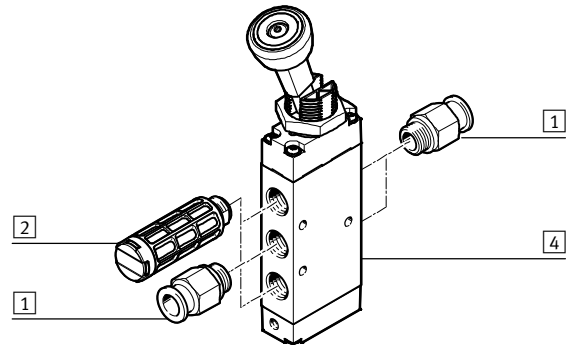
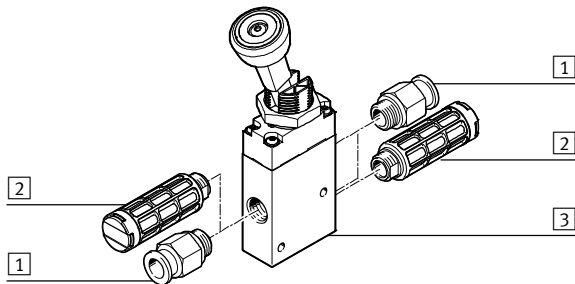


	Brief description	→ Page/Internet
1	Fitting	For supply air/exhaust ports (1, 3, 5) and working ports (2, 4)
2	Silencers	For exhaust ports (3, 5)
3	3/2-way valve	VHEF-PTC-M32..., VHEF-PTCZ-M32...
4	5/2-way valve	VHEF-P-M52...

Toggle lever valve, manually operated

3/2-way valve

5/2-way valve



	Brief description	→ Page/Internet
1	Fitting	For supply air/exhaust ports (1, 3, 5) and working ports (2, 4)
2	Silencers	For exhaust ports (3, 5)
3	3/2-way valve	VHEF-VT-M32..., VHEF-VT-B32...
4	5/2-way valve	VHEF-V-M52..., VHEF-V-B52...

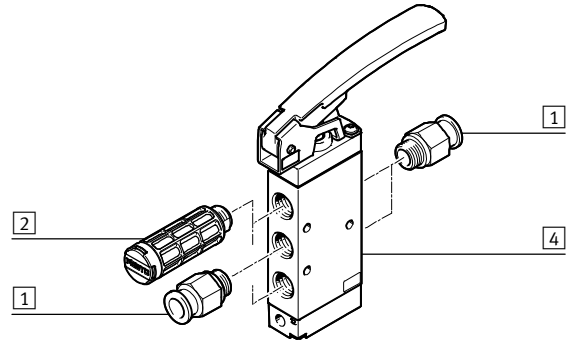
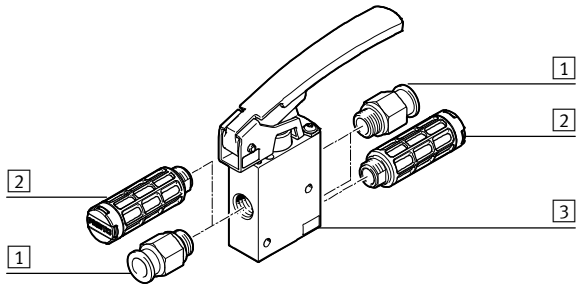
Manually operated valves VHEF

Peripherals overview

Finger lever valve, manually operated

3/2-way valve

5/2-way valve

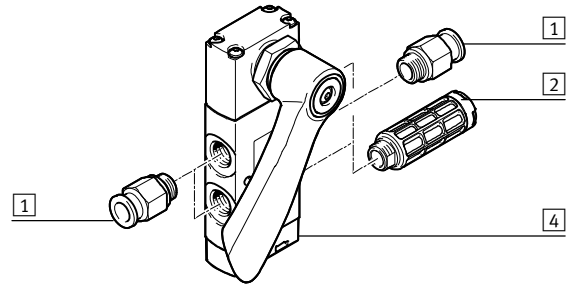
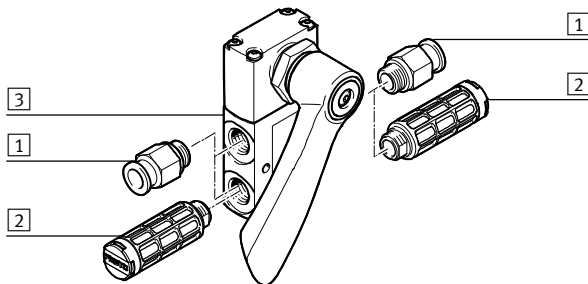




	Brief description	→ Page/Internet
1	Fitting For supply air/exhaust ports (1, 3, 5) and working ports (2, 4)	52
2	Silencers For exhaust ports (3, 5)	52
3	3/2-way valve VHEF-LT-M32...	25
4	5/2-way valve VHEF-L-M52...	25

Hand lever valve, on the side, manually operated

3/2-way valve

5/2-way valve, 5/3-way valve



	Brief description	→ Page/Internet
1	Fitting For supply air/exhaust ports (1, 3, 5) and working ports (2, 4)	52
2	Silencers For exhaust ports (3, 5)	52
3	3/2-way valve VHEF-HST...32...	 30
4	5/2- or 5/3-way valve VHEF-HS...52..., VHEF-HS...53...	 30

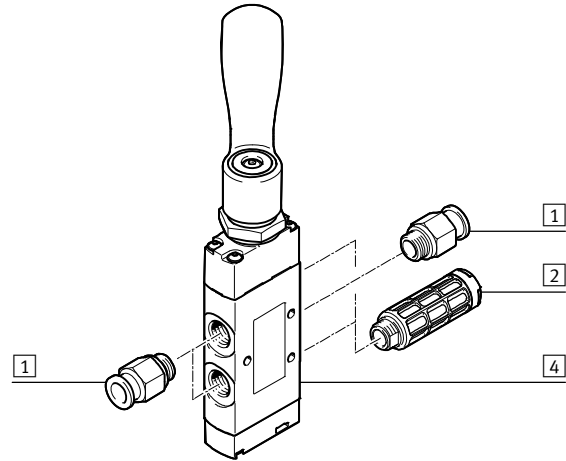
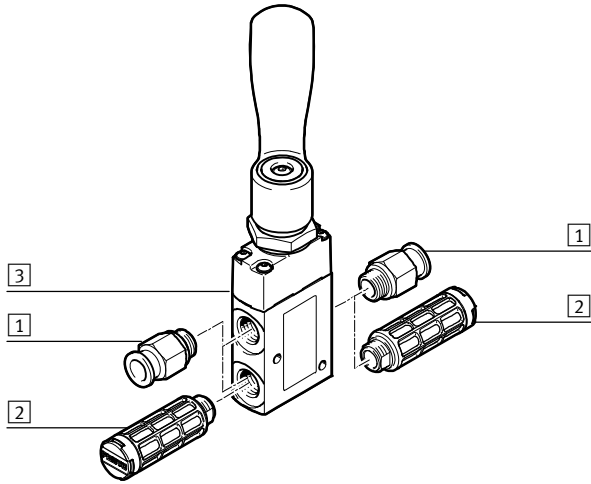
Manually operated valves VHEF

Peripherals overview

Hand lever valve, manually operated

3/2-way valve

5/2-way valve, 5/3-way valve

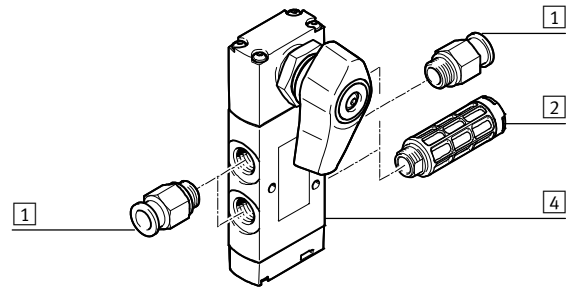
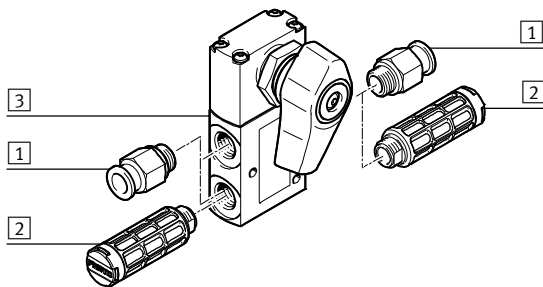


	Brief description	→ Page/Internet	
1	Fitting	For supply air/exhaust ports (1, 3, 5) and working ports (2, 4)	52
2	Silencers	For exhaust ports (3, 5)	52
3	3/2-way valve	VHEF-HT...32...	30
4	5/2- or 5/3-way valve	VHEF-H...52..., VHEF-H...53...	30

Selector valve, on the side, manually operated

3/2-way valve

5/2-way valve, 5/3-way valve



	Brief description	→ Page/Internet	
1	Fitting	For supply air/exhaust ports (1, 3, 5) and working ports (2, 4)	52
2	Silencers	For exhaust ports (3, 5)	52
3	3/2-way valve	VHEF-EST...32...	41
4	5/2- or 5/3-way valve	VHEF-ES...52..., VHEF-ES...53...	41

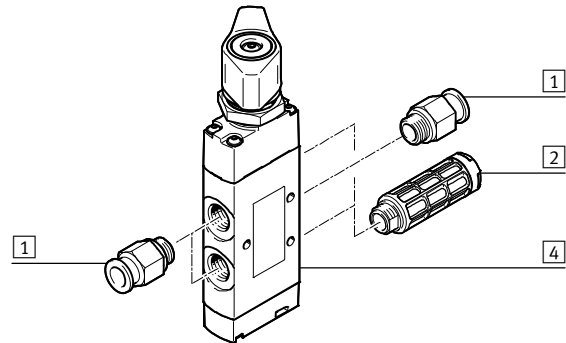
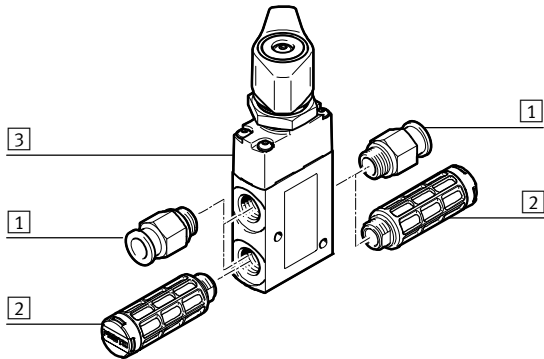
Manually operated valves VHEF

Peripherals overview

Selector valve, manually operated

3/2-way valve

5/2-way valve, 5/3-way valve



	Brief description	→ Page/Internet	
1	Fitting	For supply air/exhaust ports (1, 3, 5) and working ports (2, 4)	52
2	Silencers	For exhaust ports (3, 5)	52
3	3/2-way valve	VHEF-ET...32...	41
4	5/2- or 5/3-way valve	VHEF-E...52..., VHEF-E...53...	41

Manually operated valves VHEF

Key features

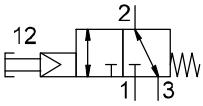
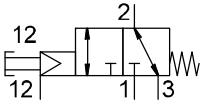
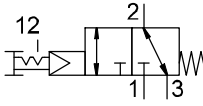
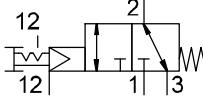
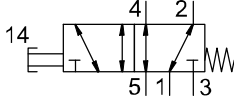
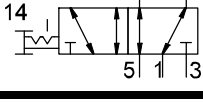
Manually operated valves

Manually operated valves are used in all industrial sectors, as well as in the skilled trades.

They are used to carry out simple processes such as clamping or closing safety doors.

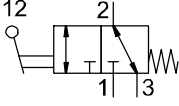

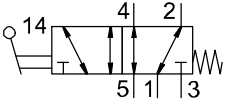

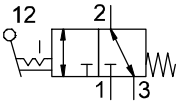

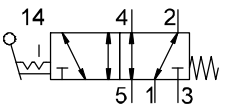
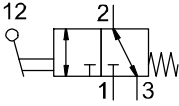
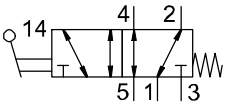
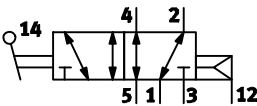
Depending on the required actuation (pushing, rotating/swivelling or tilting), the valves are either resetting

or non-resetting. The valves are directly actuated.

Valve functions		
Circuit symbol	Type	Description
Pushbutton valve		
	VHEF-PTC-M32-M-...	3/2-way valve, monostable <ul style="list-style-type: none"> • Normally closed (1 → 2) • Normally open (3 → 2) • Reset via mechanical spring • Pneumatically piloted, pilot air, internal • Reversible
	VHEF-PTCZ-M32-M-...	3/2-way valve, monostable <ul style="list-style-type: none"> • Normally closed (1 → 2) • Normally open (3 → 2) • Reset via mechanical spring • Suitable for vacuum • Pneumatically piloted, pilot air, internal • Reversible
	VHEF-PTC-B32-...	3/2-way valve, bistable <ul style="list-style-type: none"> • Normally closed (1 → 2) • Normally open (3 → 2) • Reset via mechanical spring • Pneumatically piloted, pilot air, internal • Reversible
	VHEF-PTCZ-B32-...	3/2-way valve, bistable <ul style="list-style-type: none"> • Normally closed (1 → 2) • Normally open (3 → 2) • Reset via mechanical spring • Suitable for vacuum • Pneumatically piloted, pilot air, internal • Reversible
	VHEF-P-M52-M-...	5/2-way valve, monostable <ul style="list-style-type: none"> • Reset via mechanical spring • Suitable for vacuum • Reversible
	VHEF-P-B52-...	5/2-way valve, bistable <ul style="list-style-type: none"> • Suitable for vacuum • Reversible

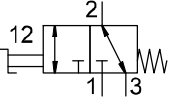
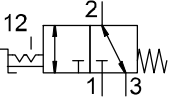
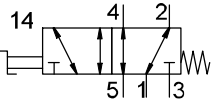
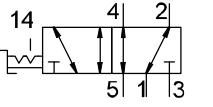
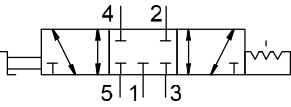
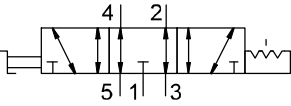
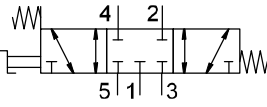
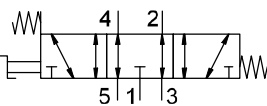
Manually operated valves VHEF

Key features

Valve functions		
Circuit symbol	Type	Description
Toggle lever valve		
	VHEF-VT-M32-M...	 <ul style="list-style-type: none"> 3/2-way valve, monostable Normally closed (1 → 2) Normally open (3 → 2) Reset via mechanical spring Pneumatically piloted, pilot air, internal Suitable for vacuum Reversible
	VHEF-V-M52-M...	 <ul style="list-style-type: none"> 5/2-way valve, monostable Reset via mechanical spring Suitable for vacuum Reversible
	VHEF-VT-B32-...	 <ul style="list-style-type: none"> 3/2-way valve, bistable Normally closed (1 → 2) Normally open (3 → 2) Reset via mechanical spring Pneumatically piloted, pilot air, internal Suitable for vacuum Reversible
	VHEF-V-B52-...	<ul style="list-style-type: none"> 5/2-way valve, bistable Reset via mechanical spring Suitable for vacuum Reversible
Finger lever valve		
	VHEF-LT-M32-M...	<ul style="list-style-type: none"> 3/2-way valve, monostable Normally closed (1 → 2) Normally open (3 → 2) Reset via mechanical spring Pneumatically piloted, pilot air, internal Suitable for vacuum Reversible
	VHEF-L-M52-M...	<ul style="list-style-type: none"> 5/2-way valve, monostable Reset via mechanical spring Suitable for vacuum Reversible
	VHEF-L-M52-E-...	<ul style="list-style-type: none"> 5/2-way valve, monostable Reset via pneumatic spring Suitable for vacuum Reversible

Manually operated valves VHEF

Key features




Valve functions		
Circuit symbol	Type	Description
Hand lever valve, selector valve		
	VHEF-HST-M32-M... VHEF-EST-M32-M... VHEF-HT-M32-M... VHEF-ET-M32-M...	3/2-way valve, monostable <ul style="list-style-type: none"> • Normally closed (1 → 2) • Normally open (3 → 2) • Reset via mechanical spring • Suitable for vacuum • Reversible
	VHEF-HST-B32-... VHEF-EST-B32-... VHEF-HT-B32-... VHEF-ET-B32-...	3/2-way valve, bistable <ul style="list-style-type: none"> • Normally closed (1 → 2) • Normally open (3 → 2) • Reset via mechanical spring • Suitable for vacuum • Reversible
	VHEF-HS-M52-M... VHEF-ES-M52-M... VHEF-H-M52-M... VHEF-E-M52-M...	5/2-way valve, monostable <ul style="list-style-type: none"> • Reset via mechanical spring • Suitable for vacuum • Reversible
	VHEF-HS-B52-... VHEF-ES-B52-... VHEF-H-B52-... VHEF-E-B52-...	5/2-way valve, bistable <ul style="list-style-type: none"> • Suitable for vacuum • Reversible
	VHEF-HS-B53C-... VHEF-ES-B53C-... VHEF-H-B53C-... VHEF-E-B53C-...	5/3-way valve <ul style="list-style-type: none"> • Mid-position closed • Suitable for vacuum • Reversible
	VHEF-HS-B53E-... VHEF-ES-B53E-... VHEF-H-B53E-... VHEF-E-B53E-...	5/3-way valve <ul style="list-style-type: none"> • Mid-position open (exhausted) • Suitable for vacuum • Reversible
	VHEF-HS-P53C-M-... VHEF-ES-P53C-M-... VHEF-H-P53C-M-... VHEF-E-P53C-M-...	5/3-way valve <ul style="list-style-type: none"> • Mid-position closed • Reset via mechanical spring • Suitable for vacuum • Reversible
	VHEF-HS-P53E-M-... VHEF-ES-P53E-M-... VHEF-H-P53E-M-... VHEF-E-P53E-M-...	5/3-way valve <ul style="list-style-type: none"> • Mid-position open (exhausted) • Reset via mechanical spring • Suitable for vacuum • Reversible

 Note

A filter must be installed upstream of valves operated in vacuum mode. This prevents any foreign matter in the intake air getting into the valve (e.g. when operating a suction cup).




Manually actuated valves VHEF

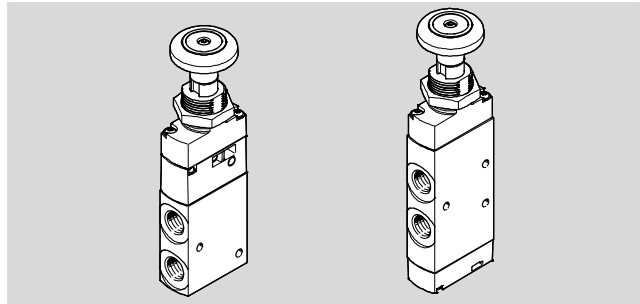
Type codes

VHEF		-	P	T	C	Z	-	M32	-	M	-	G14
Valve series												
VHEF	Manually actuated valves											
Version												
Actuation												
E	Selector switch 											
H	Hand lever 											
L	Finger lever											
P	Pushbutton											
V	Toggle lever 											
ES	Selector switch, on the side											
HS	Hand lever, on the side											
Design principle												
-	Piston slide											
T	Disc seat											
Type of control												
-	Directly actuated											
C	Indirectly actuated											
Pilot air												
-	Internal											
Z	External											
Valve function												
B32	3/2-way valve, detenting											
B52	5/2-way valve, detenting											
M32	3/2-way valve, monostable, normally closed or open											
M52	5/2-way valve, monostable, resetting											
B53C	5/3-way valve, detenting, mid-position closed											
B53E	5/3-way valve, detenting, mid-position exhausted											
P53C	5/3-way valve, mid-position closed											
P53E	5/3-way valve, mid-position exhausted											
Reset method for monostable valves												
-	None (for bistable valves)											
E	Pneumatic spring											
M	Mechanical spring											
Pneumatic connection												
G14	Thread G1/4											
G18	Thread G1/8											

Manually actuated valves VHEF

Technical data – Pushbutton valve


-  Flow rate
750 ... 1200 l/min
-  Pressure
-0.95 ... 10 bar
-  Temperature range
-10 ... +60 °C



General technical data	
Design	Pushbutton valve
Width [mm]	20
Note regarding use	Actuate manually only
Actuation type	Manual
Type of mounting	Via through-hole or front panel using retaining nut
Sealing principle	Soft
Flow direction	Reversible
Exhaust air function	With flow control option
Mounting position	Any
Max. switching frequency [Hz]	0.5

Technical data – 3/2-way valve				
Type	VHEF-...-B32...18	VHEF-...-B32...14	VHEF-...-M32...18	VHEF-...-M32...14
Version	Disc seat valve			
Standard nominal flow rate 1 → 2 [l/min]	750	870	750	870
Standard nominal flow rate 3 → 2 [l/min]	665	750	665	750
Valve function	3/2-way valve, bistable		3/2-way valve, open/closed, monostable	
Overlap	Zero overlap		Zero overlap	
Reset method	-		Mechanical spring	
Type of control	Piloted		Piloted	
Pilot air supply	Internal, external only PTCZ types		Internal, external only PTCZ types	
Manual override	Detenting		-	
Actuating force at 6 bar [N]	20	20	24.5	24.5
Unlocking force at 6 bar [N]	25	25	-	-
Pneumatic connection 1, 2, 3	G1/8	G1/4	G1/8	G1/4
Pilot air port 12	-	-	M5 ¹⁾	M5 ¹⁾
Nominal width [mm]	5.6	6	5.6	6

1) Only for PTCZ types (external pilot air)

-  Note

- An axial torque greater than 3 Nm on the pushbutton is to be avoided. This could overload it and cause it to break.
- It must be ensured that the max. operating force exerted on the pushbutton does not exceed 200 N in all directions. This could overload it and cause it to break.

Manually actuated valves VHEF

Technical data – Pushbutton valve

Technical data – 5/2-way valve				
Type	VHEF-P-B52-...18	VHEF-P-B52-...14	VHEF-P-M52-M-...18	VHEF-P-M52-M-...14
Version	Piston slide			
Standard nominal flow rate 1 → 2 [l/min]	750	1200	750	1200
Valve function	5/2-way valve, bistable		5/2-way valve, monostable	
Overlap	Overlap		Overlap	
Reset method	–		Mechanical spring	
Type of control	Direct		Direct	
Manual override	Detenting		–	
Actuating force at 6 bar [N]	20		42	
Unlocking force at 6 bar [N]	35		–	
Pneumatic connection 1, 2, 3, 4, 5	G1/8	G1/4	G1/8	G1/4
Nominal width [mm]	5.2	7	5.2	7

 **Note**

- An axial torque greater than 3 Nm on the pushbutton is to be avoided. This could overload it and cause it to break.
- It must be ensured that the max. operating force exerted on the pushbutton does not exceed 200 N in all directions. This could overload it and cause it to break.

Materials	
Housing	Anodised wrought aluminium alloy
Cover	PA-reinforced
Seal	NBR
Note on materials	RoHS-compliant

Manually actuated valves VHEF

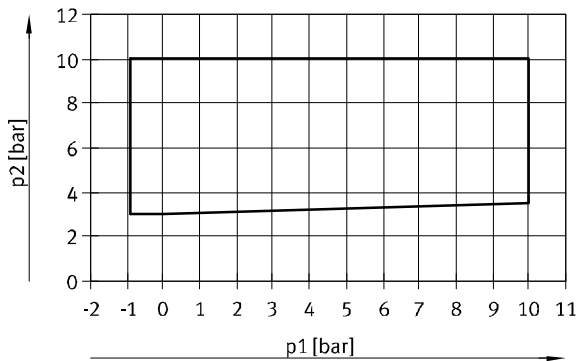
Technical data – Pushbutton valve

Operating and environmental conditions				
		VHEF-PTC-M32-... VHEF-PTC-B32-...	VHEF-PTCZ-M32-... VHEF-PTCZ-B32-...	VHEF-P-...
Operating medium		Compressed air to ISO 8573-1:2010 [7:-:-]		
Note on operating/ pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)		
Operating pressure range	[bar]	3.5 ... 10	-0.95 ... 10	-0.95 ... 10
With internal or external pilot air		Internal	External	-
NC valves	[bar]	3.5 ... 10	3 ... 10	-
NO valves	[bar]	3.5 ... 10	3 ... 10	-
Operating pressure range	[psi]	51 ... 145	-14 ... 145	-14 ... 145
With internal or external pilot air		Internal	External	-
NC valves	[psi]	51 ... 145	44 ... 145	-
NO valves	[psi]	51 ... 145	44 ... 145	-
Pilot pressure range	[bar]	3.5 ... 10	3 ... 10	-
Temperature of medium	[°C]	-10 ... +60		
Ambient temperature	[°C]	-10 ... +60		
Corrosion resistance class CRC ¹⁾		1		

1) Corrosion resistance class CRC 1 to Festo standard FN 940070
Low corrosion stress. For dry indoor applications or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

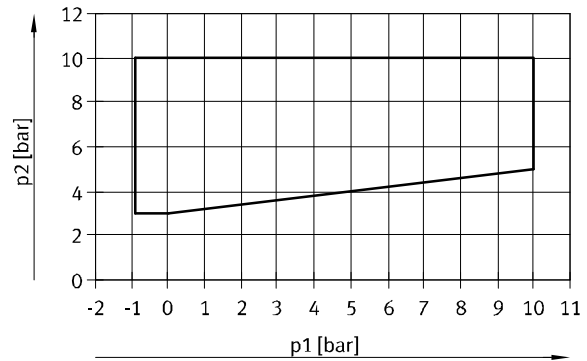
Pilot pressure p2 as a function of working pressure p1

For disc seat valves VMEF-...-M32...
(normally closed, NC)



The framed area shows the operating range for external pilot air.

For disc seat valves VMEF-...-M32...
(normally open, NO)



The framed area shows the operating range for external pilot air.

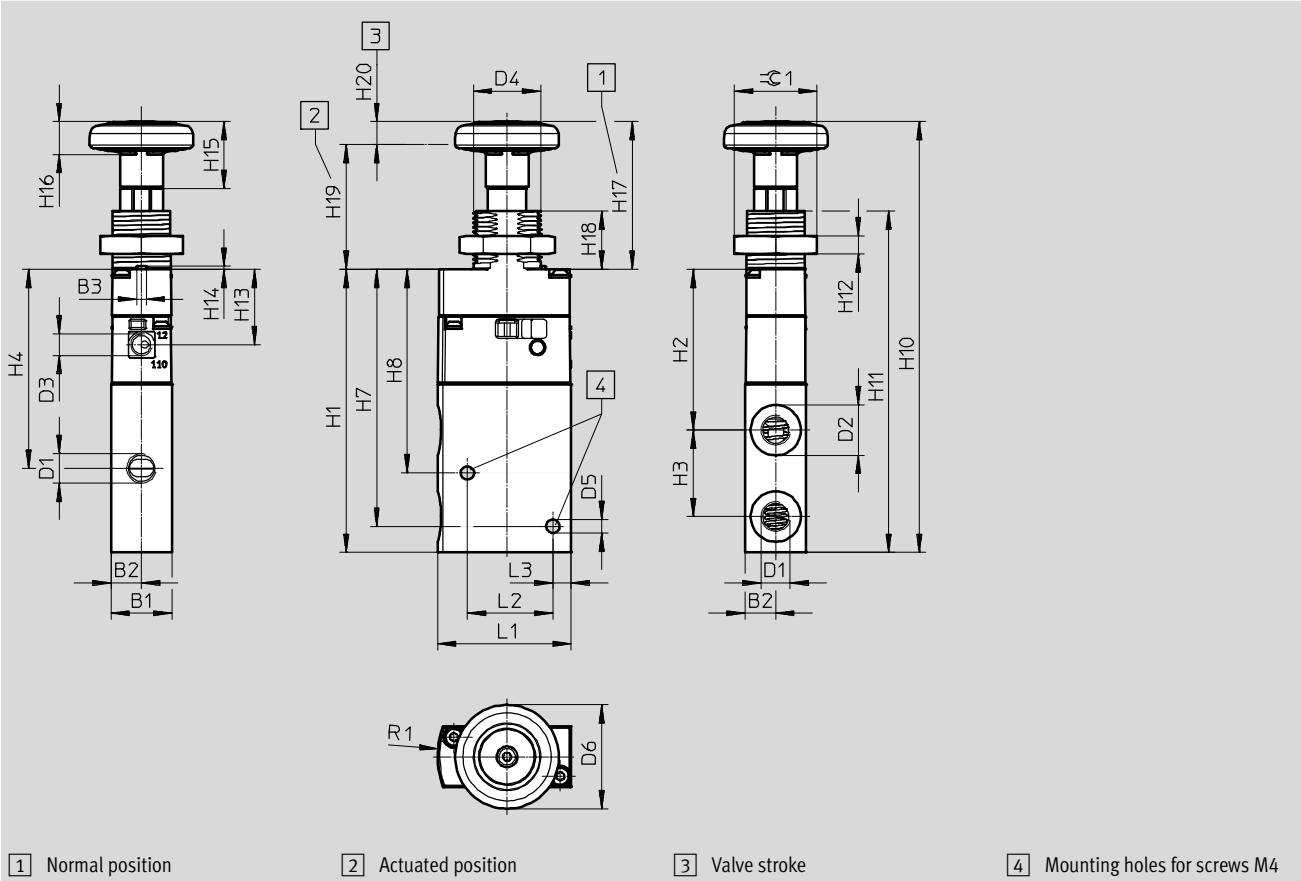
Manually actuated valves VHEF

Technical data – Pushbutton valve

Dimensions

Download CAD data → www.festo.com

3/2-way valve



Type	B1	B2	B3	D1	D2	D3	D4	D5	D6	H1	H2	H3	H4	H7	H8	H10
VHEF-PTC-...32-...-G18	20	10	3.1	G1/8	16.5	-	M22x1.5	4.4	34	92.7	52.7	28.3	65.2	84.2	66.7	141.1
VHEF-PTCZ-...32-...-G18						M5										
VHEF-PTC-...32-...-G14				G1/4	22	-										
VHEF-PTCZ-...32-...-G14						M5										

Type	H11	H12	H13	H14	H15	H16	H17	H18	H19	H20	L1	L2	L3	R1	≈C 1
VHEF-PTC-...32-...-G18	111.7	6	24.7	1	21.9	10.7	48.4	19	40.9	7.5	43.7	28	6	30	27
VHEF-PTCZ-...32-...-G18															
VHEF-PTC-...32-...-G14															
VHEF-PTCZ-...32-...-G14															

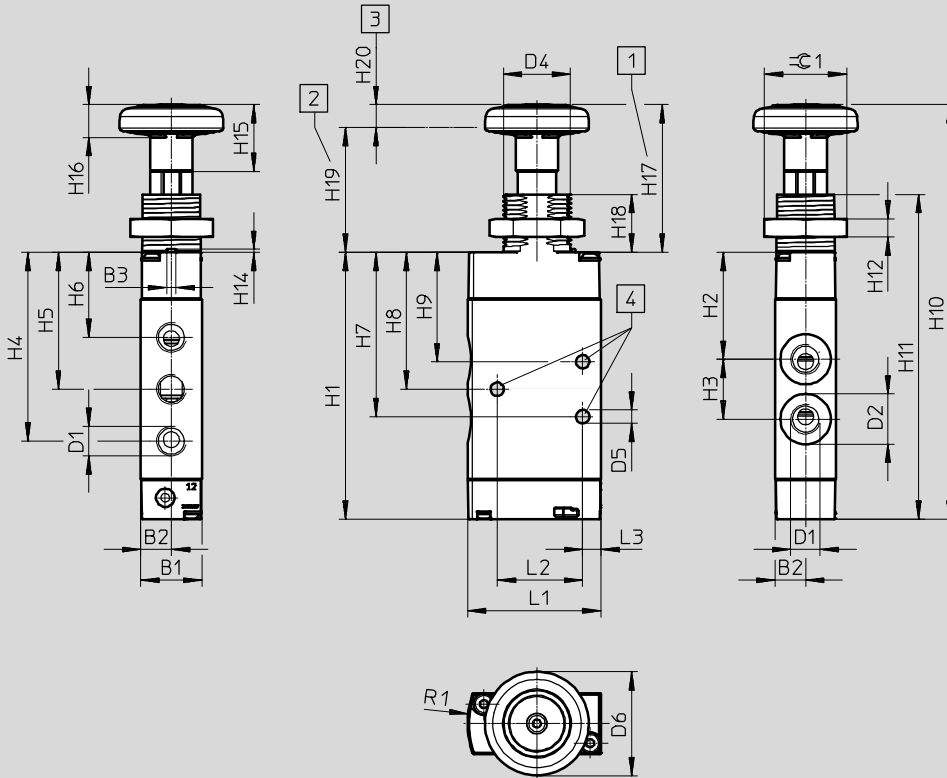
Manually actuated valves VHEF

Technical data – Pushbutton valve

Dimensions

Download CAD data → www.festo.com

5/2-way valve, -G18



1 Normal position 2 Actuated position 3 Valve stroke 4 Mounting holes for screws M4

Type	B1	B2	B3	D1	D2 Ø	D4	D5 Ø	D6 Ø	H1	H2	H3	H4	H5	H6	H7	H8
VHEF-P-M52-M-G18	20	10	3.1	G1/8	16.5	M22x1.5	4.4	34	87.4	35.1	19.6	61.9	44.9	27.9	53.9	44.9
VHEF-P-B52-G18																

Type	H9	H10	H11	H12	H14	H15	H16	H17	H18	H19	H20	L1	L2	L3	R1	≈C 1
VHEF-P-M52-M-G18	35.9	135.8	106.4	6	1	21.9	10.7	48.4	19	40.9	7.5	43.7	28	6	30	27
VHEF-P-B52-G18																

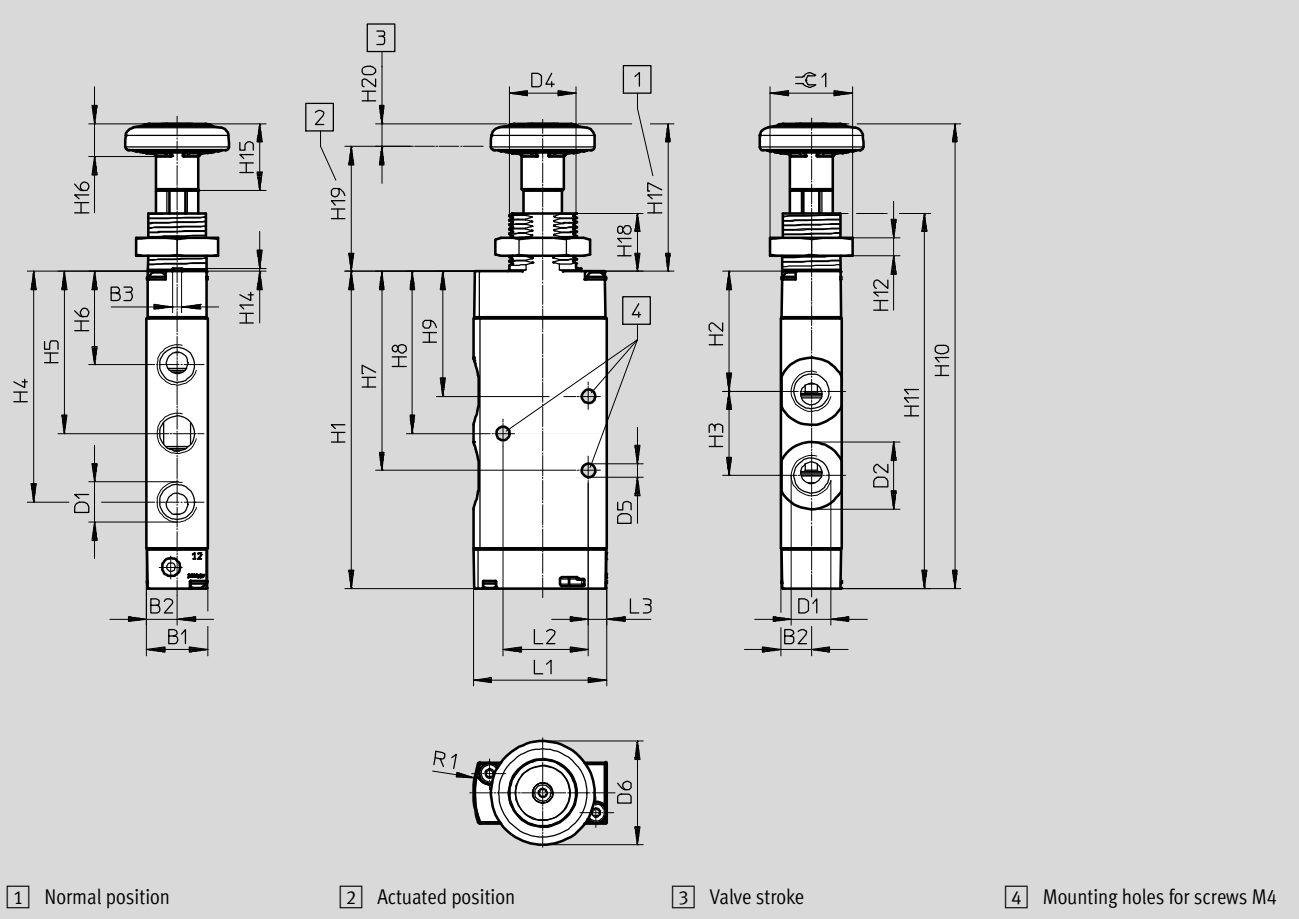
Manually actuated valves VHEF

Technical data – Pushbutton valve

Dimensions

Download CAD data → www.festo.com

5/2-way valve, -G14



Type	B1	B2	B3	D1	D2	D4	D5	D6	H1	H2	H3	H4	H5	H6	H7	H8
VHEF-P-M52-M-G14	20	10	3.1	G1/4	22	M22x1.5	4.4	34	103.9	39.3	27.6	75.6	53.1	30.7	65.3	53.1
VHEF-P-B52-G14																

Type	H9	H10	H11	H12	H14	H15	H16	H17	H18	H19	H20	L1	L2	L3	R1	≈ 1
VHEF-P-M52-M-G14	41	152.3	122.9	6	1	21.9	10.7	48.4	19	40.9	7.5	43.7	28	6	30	27
VHEF-P-B52-G14																




Manually actuated valves VHEF

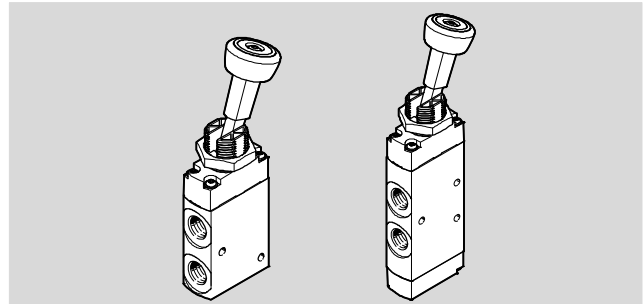
Technical data – Pushbutton valve

Ordering data						
Description	Reset	Nominal flow rate [l/min]	Weight [g]	Part No.	Type	
3/2-way valve	–	750	168	5299707	VHEF-PTC-B32-G18	
		870	161	5299713	VHEF-PTC-B32-G14	
	Mechanical	750	168	5299705	VHEF-PTC-M32-M-G18	
		870	161	5299711	VHEF-PTC-M32-M-G14	
	–	750	168	5299708	VHEF-PTCZ-B32-G18	
		870	161	5299714	VHEF-PTCZ-B32-G14	
	Mechanical	750	168	5299706	VHEF-PTCZ-M32-M-G18	
		870	161	5299712	VHEF-PTCZ-M32-M-G14	
	5/2-way valve	–	750	182	5299710	VHEF-P-B52-G18
		Mechanical		182	5299709	VHEF-P-M52-M-G18
–		1200	215	5299716	VHEF-P-B52-G14	
Mechanical			215	5299715	VHEF-P-M52-M-G14	

Manually actuated valves VHEF

Technical data – Toggle lever valve

-  - Flow rate
750 ... 1200 l/min
-  - Pressure
-0.95 ... 10 bar
-  - Temperature range
-10 ... +60 °C



General technical data	
Design	Toggle lever, top
Width [mm]	20
Note regarding use	Actuate manually only
Actuation type	Manual
Type of mounting	Via through-hole or front panel using retaining nut
Sealing principle	Soft
Flow direction	Reversible
Exhaust air function	With flow control option
Mounting position	Optional
Max. switching frequency [Hz]	0.5

Technical data – 3/2-way valve					
Type		VHEF-VT-B32...18	VHEF-VT-B32...14	VHEF-VT-M32...18	VHEF-VT-M32...14
Version		Disc seat valve			
Standard nominal flow rate 1 → 2 [l/min]		750	870	750	870
Standard nominal flow rate 3 → 2 [l/min]		665	750	665	750
Valve function		3/2-way valve, bistable		3/2-way valve, open/closed, monostable	
Overlap		Zero overlap		Zero overlap	
Reset method		-		Mechanical spring	
Type of control		Direct		Direct	
Manual override		Detenting		-	
Actuating torque at 6 bar [Nm]		1.6	1.6	0.6	0.6
Release torque at 6 bar [Nm]		0.8	0.8	-	-
Max. force on actuation [N]		200	200	200	200
Max. transverse force on actuation [N]		140	140	140	140
Pneumatic connection 1, 2, 3		G1/8	G1/4	G1/8	G1/4
Nominal width [mm]		5.6	6	5.6	6

Manually actuated valves VHEF

Technical data – Toggle lever valve

Technical data – 5/2-way valve				
Type	VHEF-V-B52-...18	VHEF-V-B52-...14	VHEF-V-M52-M-...18	VHEF-V-M52-M-...14
Version	Piston slide			
Standard nominal flow rate $1 \rightarrow 2$ [l/min]	750	1200	750	1200
Valve function	5/2-way valve, bistable		5/2-way valve, monostable	
Overlap	Positive overlap		Positive overlap	
Reset method	–		Mechanical spring	
Type of control	Direct		Direct	
Manual override	Detenting		–	
Actuating torque at 6 bar [Nm]	1.1	1.1	0.6	0.6
Release torque at 6 bar [Nm]	0.6	0.6	–	–
Max. force on actuation [N]	200	200	200	200
Max. transverse force on actuation [N]	140	140	140	140
Pneumatic connection 1, 2, 3, 4, 5	G1/8	G1/4	G1/8	G1/4
Nominal width [mm]	5.2	7	5.2	7

Materials	
Housing	Anodised wrought aluminium alloy
Cover	Reinforced PA
Lever	Reinforced PA
Seal	NBR
Note on materials	RoHS-compliant

Operating and environmental conditions	
Operating medium	Compressed air to ISO 8573-1:2010 [7:-:-]
Note on operating/pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)
Operating pressure range [bar]	–0.95 ... 10
[psi]	–14 ... 145
Temperature of medium [°C]	–10 ... +60
Ambient temperature [°C]	–10 ... +60
Corrosion resistance class CRC ¹⁾	1

1) Corrosion resistance class CRC 1 to Festo standard FN 940070

Low corrosion stress. For dry indoor applications or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

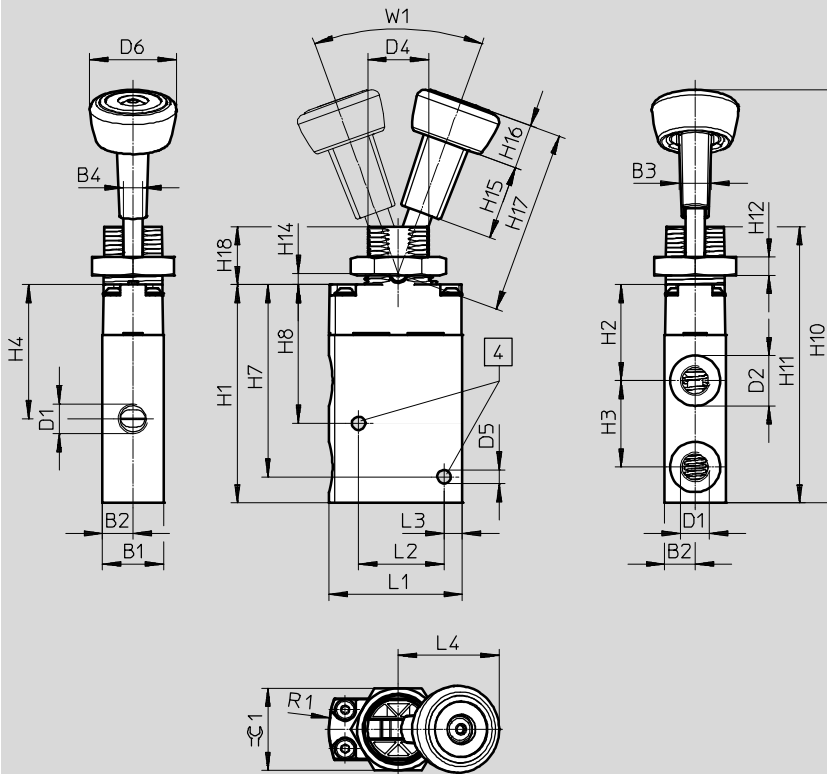
Manually actuated valves VHEF

Technical data – Toggle lever valve

Dimensions

Download CAD data → www.festo.com

3/2-way valve



4 Mounting holes for screws M4

Type	B1	B2	B3	B4	D1	D2	D4	D5	D6	H1	H2	H3	H4	H7	H8	H10
VHEF-VT-...M32-...-G18	20	10	10.5	6.3	G1/8	16.5	M22x1.5	4.4	28.4	71.4	31.5	28.3	44	63	45.5	135.2
VHEF-VT-...M32-...-G14					G1/4	22										
VHEF-VT-...B32-...-G18					G1/8	16.5										
VHEF-VT-...B32-...-G14					G1/4	22										

Type	H11	H12	H14	H15	H16	H17	H18	L1	L2	L3	L4	R1	W1	±0.1
VHEF-VT-...M32-...-G18	90.5	6	3.6	24.4	14.6	60	19	43.7	28	6	33	30	40°	27
VHEF-VT-...M32-...-G14														
VHEF-VT-...B32-...-G18														
VHEF-VT-...B32-...-G14														

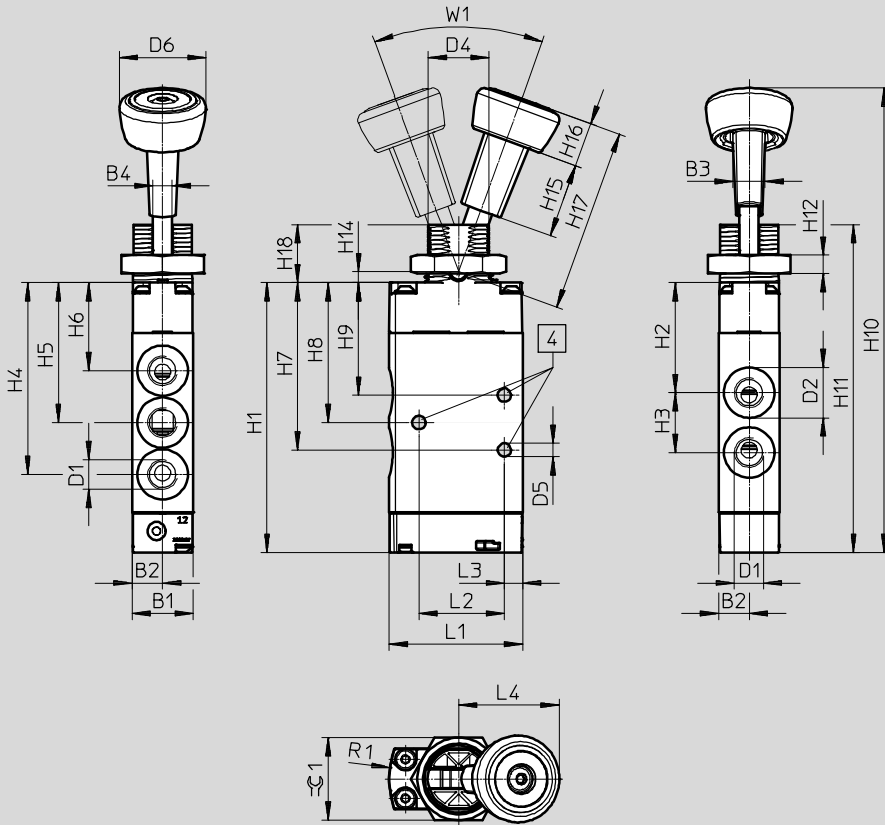
Manually actuated valves VHEF

Technical data – Toggle lever valve

Dimensions

Download CAD data → www.festo.com

5/2-way valve, -G18



4 Mounting holes for screws M4

Type	B1	B2	B3	B4	D1	D2	D4	D5	D6	H1	H2	H3	H4	H5	H6	H7
VHEF-V-M52-M-G18	20	10	10.5	6.3	G1/8	16.5	M22x1.5	4.4	28.4	88.4	36.1	19.6	62.9	45.9	28.9	54.9
VHEF-V-B52-G18																

Type	H8	H9	H10	H11	H12	H14	H15	H16	H17	H18	L1	L2	L3	L4	R1	W1	≈ 1
VHEF-V-M52-M-G18	45.9	36.9	152.1	107.4	6	3.6	24.4	14.6	60	19	43.7	28	6	33	30	40°	27
VHEF-V-B52-G18																	

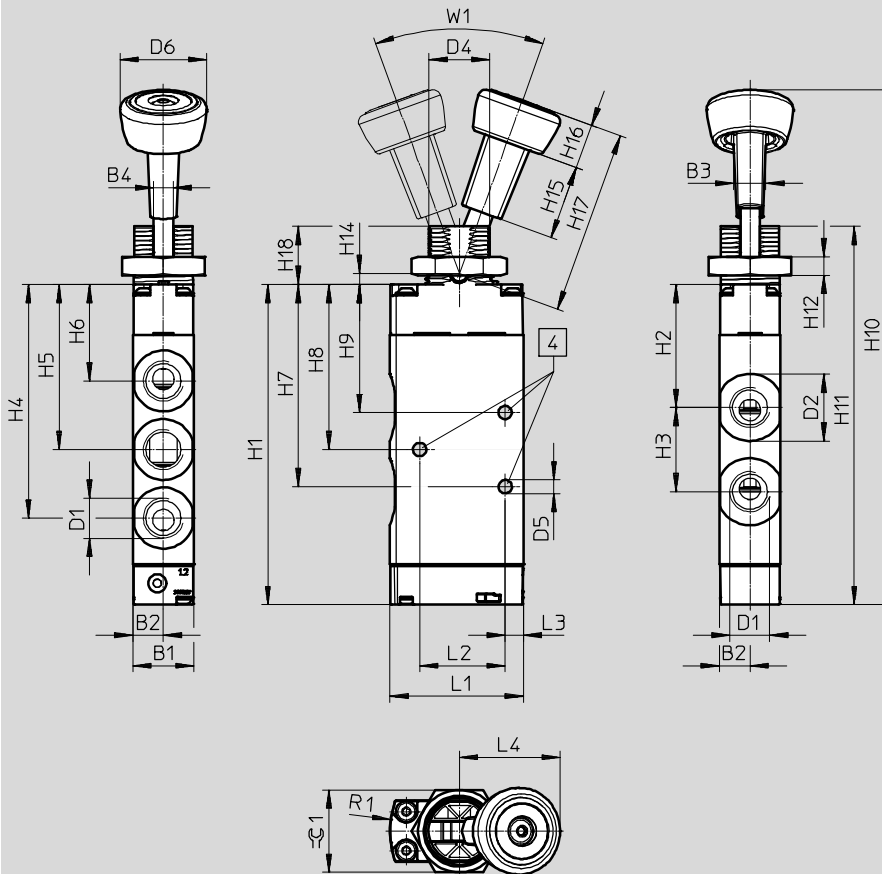
Manually actuated valves VHEF

Technical data – Toggle lever valve

Dimensions

Download CAD data → www.festo.com

5/2-way valve, -G14



4 Mounting holes for screws M4

Type	B1	B2	B3	D1	D2 Ø	D4	D5 Ø	D6 Ø	H1	H2	H3	H4	H5	H6	H7	H8
VHEF-V-M52-M-G14	20	10	10.5	G1/4	22	M22x1.5	4.4	28.4	104.9	40.3	27.6	76.6	54.1	31.7	66.3	54.1
VHEF-V-B52-G14																

Type	H9	H10	H11	H12	H14	H15	H16	H17	H18	L1	L2	L3	L4	R1	W1	≈ 1
VHEF-V-M52-M-G14	42	168.6	123.9	6	3.6	24.4	14.6	60	19	43.7	28	6	33	30	40°	27
VHEF-V-B52-G14																

Manually actuated valves VHEF




Technical data – Toggle lever valve

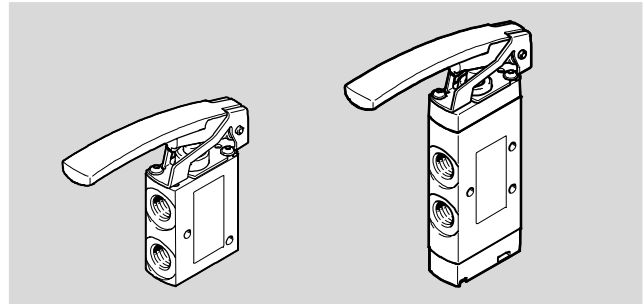
Ordering data					
Description	Reset	Nominal flow rate [l/min]	Weight [g]	Part No.	Type
3/2-way valve	–	750	174	5300037	VHEF-VT-B32-G18
		870	181	5300039	VHEF-VT-B32-G14
	Mechanical	750	174	5300036	VHEF-VT-M32-M-G18
		870	181	5300038	VHEF-VT-M32-M-G14
5/2-way valve	–	750	208	5300033	VHEF-V-B52-G18
		1200	240	5300035	VHEF-V-B52-G14
	Mechanical	750	208	5300032	VHEF-V-M52-M-G18
		1200	240	5300034	VHEF-V-M52-M-G14

Manually operated valves VHEF

Technical data – Finger lever valve

FESTO

-  Flow rate
750 ... 1200 l/min
-  Pressure
-0.95 ... 10 bar
-  Temperature range
-10 ... +60 °C



General technical data	
Design	Finger lever
Width [mm]	20
Type of control	Directly actuated
Note regarding use	Actuate manually only
Actuation type	Manual
Type of mounting	Via through-hole
Sealing principle	Soft
Flow direction	Reversible
Exhaust air function	With flow control option
Mounting position	Optional
Max. switching frequency [Hz]	0.5

Technical data – 3/2-way valve		
Type	VHEF-LT-M32-M...18	VHEF-LT-M32-M...14
Version	Disc seat valve	
Standard nominal flow rate [l/min] 1 → 2	750	870
Valve function	3/2-way valve, open/closed, monostable	
Overlap	Zero overlap	
Reset method	Mechanical spring	
Actuating force at 6 bar		
• Normally closed [N]	14	14
• Normally open [N]	24	24
Pneumatic connection 1, 2, 3	G1/8	G1/4
Nominal size [mm]	5.6	6

Manually operated valves VHEF

Technical data – Finger lever valve

Technical data – 5/2-way valve				
Type	VHEF-L-M52-M...18	VHEF-L-M52-M...14	VHEF-L-M52-E...18	VHEF-L-M52-E...14
Version	Piston slide		Piston slide	
Standard nominal flow rate [l/min] 1 → 2	750	750	750	750
Valve function	5/2-way valve, monostable		5/2-way valve, monostable	
Overlap	Positive overlap		Positive overlap	
Reset method	Mechanical spring		Pneumatic spring	
Actuating force at 6 bar [N]	10	12	8	14
Pneumatic connection 1, 2, 3, 4, 5	G1/8	G1/4	G1/8	G1/4
Nominal size [mm]	5.2	7	5.2	7

Materials	
Housing	Anodised wrought aluminium alloy
Lever	Reinforced PA
Cover	Reinforced PA (VMEF...-M52)
Seal	NBR
Note on materials	RoHS-compliant

Operating and environmental conditions	
Operating medium	Compressed air to ISO 8573-1:2010 [7:-:-]
Note on operating/ pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)
Operating pressure range	[bar] -0.95 ... 10
	[psi] -14 ... 145
Temperature of medium [°C]	-10 ... +60
Ambient temperature [°C]	-10 ... +60
Corrosion resistance class CRC ¹⁾	1

1) Corrosion resistance class CRC 1 to Festo standard FN 940070
Low corrosion stress. For dry indoor applications or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

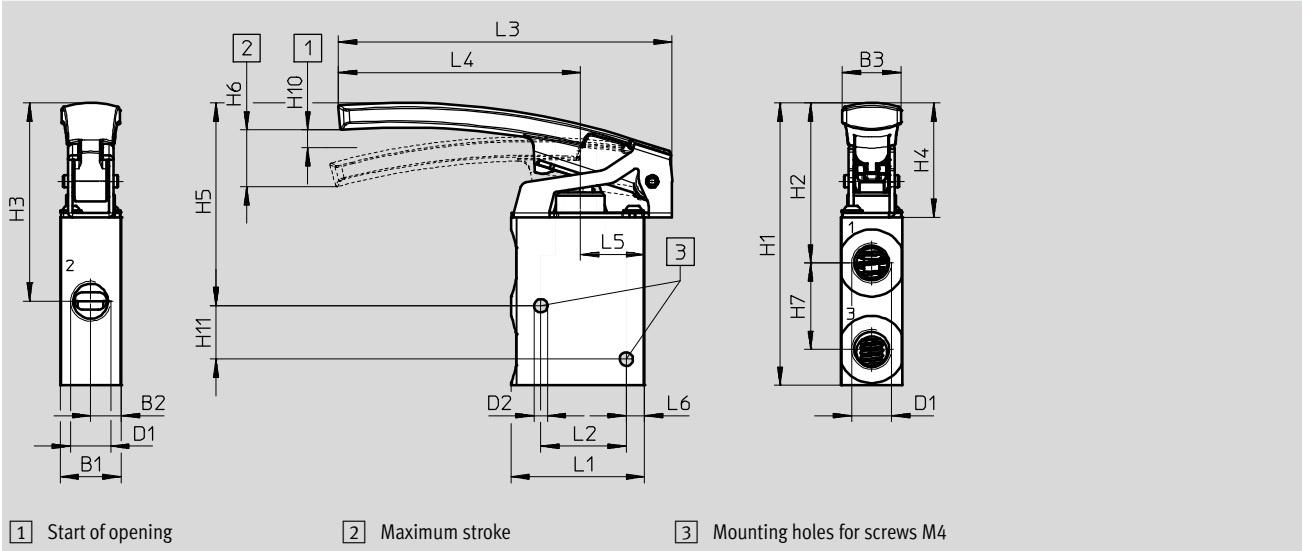
Manually operated valves VHEF

Technical data – Finger lever valve

Dimensions

Download CAD data → www.festo.com

3/2-way valve



Type	B1	B2	B3	D1	D2 Ø	L1	L2	L3	L4	L5
VHEF-LT-M32-M-G14	20	10	19.1	G1/4	4.4	43.7	28	109.3	79.3	21
VHEF-LT-M32-M-G18				G1/8						

Type	L6	H1	H2	H3	H4	H5	H6	H7	H10	H11
VHEF-LT-M32-M-G14	6	92.5	52.5	65	37.5	66.5	18.6	28.3	6.3	17.5
VHEF-LT-M32-M-G18										

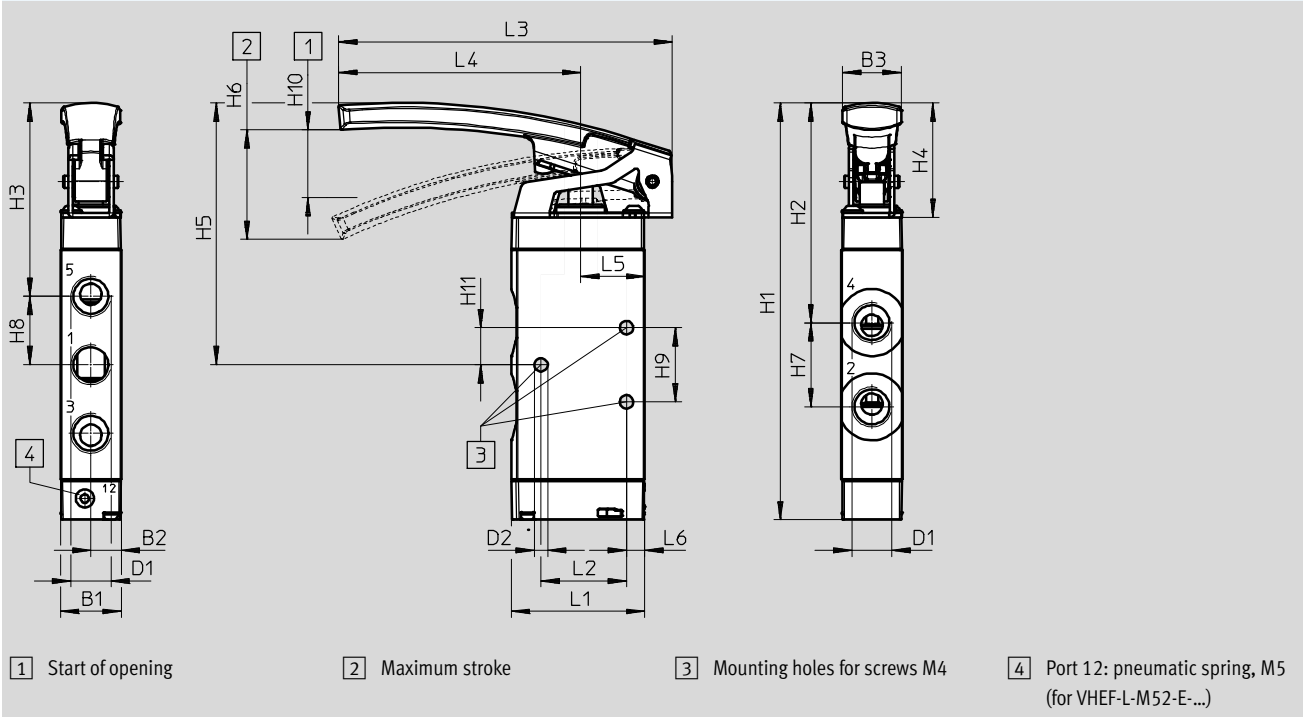
Manually operated valves VHEF

Technical data – Finger lever valve

Dimensions

Download CAD data → www.festo.com

5/2-way valve



Type	B1	B2	B3	D1	D2 ∅	L1	L2	L3	L4	L5	L6
VHEF-L-M52-M-G18	20	10	19.1	G1/8	4.4	43.7	28	109.3	79.3	21	6
VHEF-L-M52-E-G18				G1/8							
VHEF-L-M52-M-G14				G1/4							
VHEF-L-M52-E-G14				G1/4							

Type	H1	H2	H3	H4	H5	H6	H7	H8	H9	H10	H11
VHEF-L-M52-M-G18	120	67.7	60.5	37.5	77.5	35.8	19.6	17	18	13.2	9
VHEF-L-M52-E-G18					85.8		27.6	22.5	24.3	22.2	12.2
VHEF-L-M52-M-G14	136.6	72	63.3								
VHEF-L-M52-E-G14											

Manually operated valves VHEF




Technical data – Finger lever valve

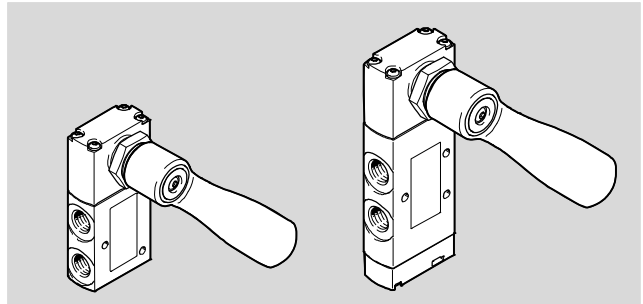
Ordering data					
Description	Reset	Nominal flow rate [l/min]	Weight [g]	Part No.	Type
3/2-way valve	Mechanical	750	156	4500009	VHEF-LT-M32-M-G18
		870	150	4500008	VHEF-LT-M32-M-G14
5/2-way valve	Mechanical	750	185	4500001	VHEF-L-M52-M-G18
	Pneumatic		184	4500005	VHEF-L-M52-E-G18
	Mechanical	1200	218	4500000	VHEF-L-M52-M-G14
	Pneumatic		217	4500004	VHEF-L-M52-E-G14

Manually operated valves VHEF

Technical data – Hand lever valve, on the side

FESTO

-  Flow rate
650 ... 1200 l/min
-  Pressure
-0.95 ... 10 bar
-  Temperature range
-10 ... +60 °C



General technical data	
Design	Hand lever, at the side
Width [mm]	20
Type of control	Directly actuated
Notes regarding use	Actuate manually only The hand lever can be mounted on the axis rotated through 90° in each case
Actuation type	Manual
Type of mounting	Via through-hole or front panel using retaining nut
Sealing principle	Soft
Flow direction	Reversible
Exhaust air function	With flow control option
Mounting position	Any
Max. force when actuating the hand lever ¹⁾ [N]	200
Max. lateral force when actuating the hand lever ¹⁾ [N]	200
Max. switching frequency [Hz]	0.5

1) Determined at a distance of 80 mm from the centre of the hand lever fitting

Technical data – 3/2-way valve					
Type		VHEF-HST-B32...18	VHEF-HST-B32...14	VHEF-HST-M32...18	VHEF-HST-M32...14
Version		Disc seat valve			
Standard nominal flow rate	1 → 2 [l/min]	750	870	750	870
	3 → 2 [l/min]	665	750	665	750
Valve function		3/2-way valve, bistable		3/2-way valve, open/closed, monostable	
Overlap		Zero overlap		Zero overlap	
Type of reset		–		Mechanical spring	
Manual override		Detenting			
Actuating torque at 6 bar [Nm]		0.7		0.6	
Pneumatic connection 1, 2, 3		G1/8	G1/4	G1/8	G1/4
Nominal width [mm]		5.6	6	5.6	6

Manually operated valves VHEF

Technical data – Hand lever valve, on the side

Technical data – 5/2-way valve					
Type	VHEF-HS-M52-M-...18	VHEF-HS-M52-M-...14	VHEF-HS-B52-...18	VHEF-HS-B52-...14	
Version	Piston spool				
Standard nominal flow rate	1 → 2 [l/min]	750	1200	750	1200
Valve function	5/2-way valve, monostable		5/2-way valve, bistable		
Overlap	Overlap		Overlap		
Type of reset	Mechanical spring		–		
Manual override	–	–	Detenting	Detenting	
Actuating torque at 6 bar	[Nm] 0.6				
Pneumatic connection	1, 2, 3, 4, 5	G1/8	G1/4	G1/8	G1/4
Nominal width	[mm]	5.2	7	5.2	7

Technical data – 5/3-way valve									
Type VHEF-HS-	B53C-...18	B53C-...14	B53E-...18	B53E-...14	P53C-...18	P53C-...14	P53E-...18	P53E-...14	
Version	Piston spool								
Standard nominal flow rate	1 → 2 [l/min]	750	1200	530	900	700	1200	530	900
	4 → 5 [l/min]	–	–	400	470	–	–	400	470
	2 → 3 [l/min]	–	–	400	470	–	–	400	470
Valve function	5/3-way valve, closed		5/3-way valve, exhausted		5/3-way valve, closed		5/3-way valve, exhausted		
Overlap	Overlap		Overlap		Overlap		Overlap		
Type of reset	–		–		Mechanical spring		Mechanical spring		
Manual override	Detenting		Detenting		–		–		
Actuating torque at 6 bar	[Nm] 0.7								
Pneumatic connection	1, 2, 3, 4, 5	G1/8	G1/4	G1/8	G1/4	G1/4	G1/4	G1/4	G1/4
Nominal width	[mm]	5.2	7	5.2	7	5.2	7	5.2	7

Materials	
Housing	Anodised wrought aluminium alloy
Lever	Reinforced PA
Cover	Reinforced PA
Seal	NBR
Note on materials	RoHS-compliant

Operating and environmental conditions	
Operating medium	Compressed air to ISO 8573-1:2010 [7:-:-]
Note on operating/pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)
Operating pressure range	[bar] –0.95 ... 10
	[psi] –14 ... 145
Temperature of medium	[°C] –10 ... +60
Ambient temperature	[°C] –10 ... +60
Corrosion resistance class CRC ¹⁾	1

1) Corrosion resistance class CRC 1 to Festo standard FN 940070
Low corrosion stress. For dry indoor applications or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

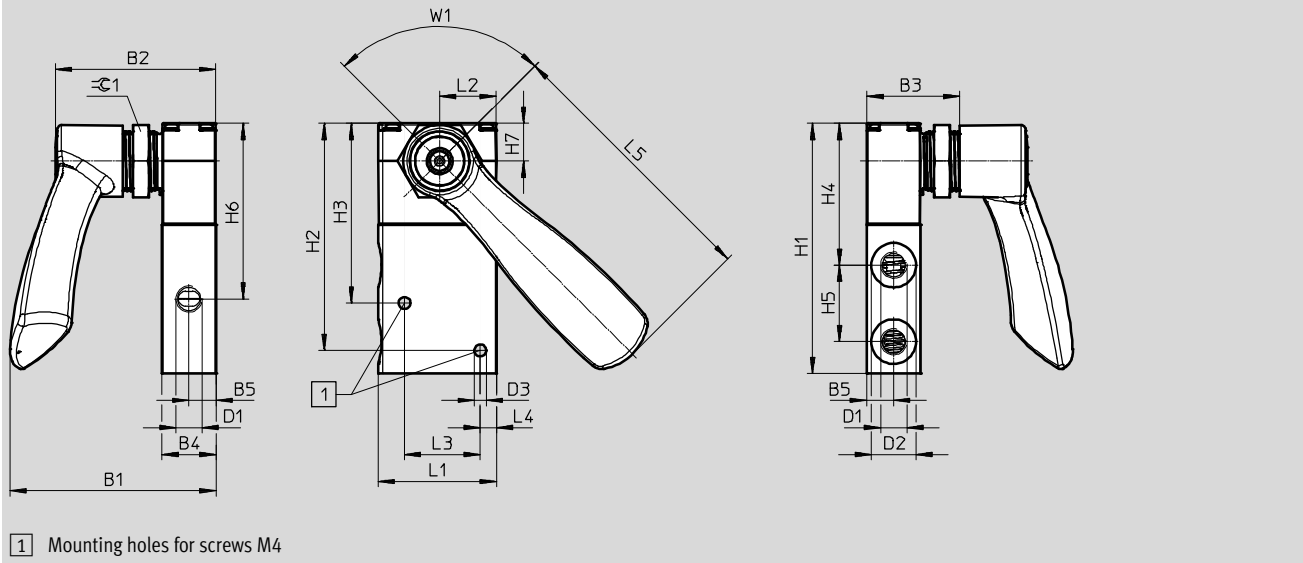
Manually operated valves VHEF

Technical data – Hand lever valve, on the side

Dimensions

Download CAD data → www.festo.com

3/2-way valve



Type	B1	B2	B3	B4	B5	D1	D2 Ø	D3 Ø	H1	H2	H3
VHEF-HST...32...-G18	76.2	59.5	34.5	20	10	G1/8	16.5	4.4	92.5	84	66.5
VHEF-HST...32...-G14						G1/4	22				

Type	H4	H5	H6	H7	L1	L2	L3	L4	L5	W1	∠ 1
VHEF-HST...32...-G18	52.5	28.3	65	14	43.7	20.9	28	6	100.8	90°	A/F 27
VHEF-HST...32...-G14											

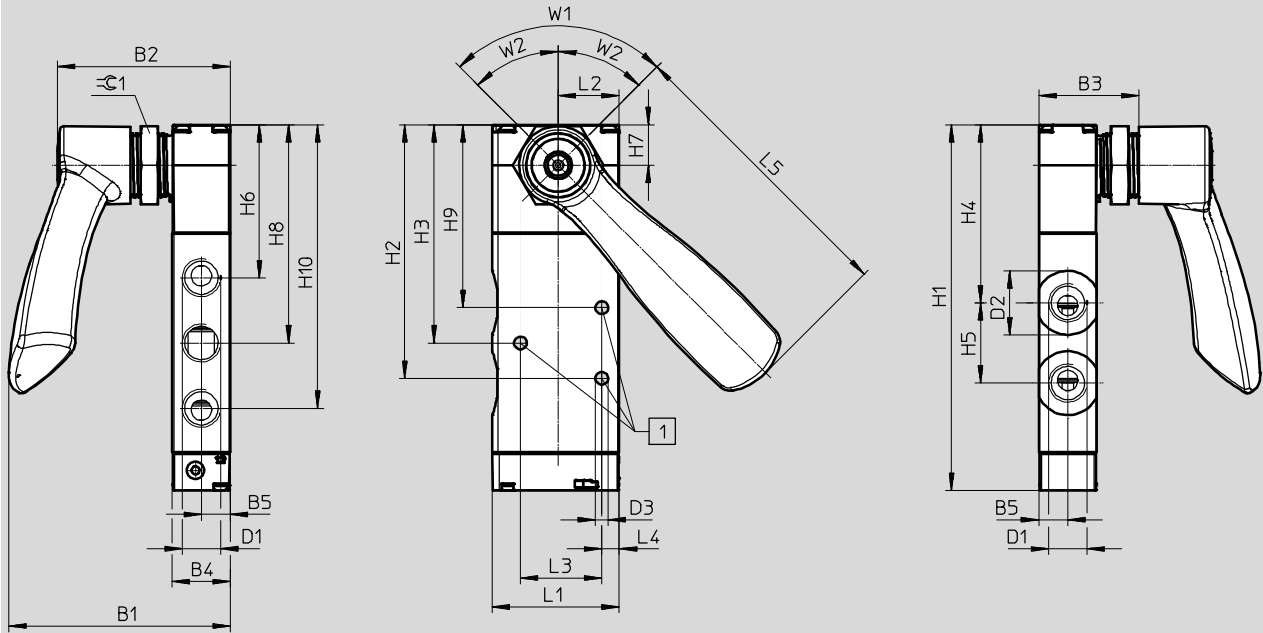
Manually operated valves VHEF

Technical data – Hand lever valve, on the side

Dimensions

Download CAD data → www.festo.com

5/2-way and 5/3-way valve



1 Mounting holes for screws M4

W1 Angle 90° for 5/2-way valve
(2 switching positions)

W2 Angle 2x45° for 5/3-way valve
(3 switching positions)

Type	B1	B2	B3	B4	B5	D1	D2 Ø	D3 Ø	H1	H2	H3	H4
VHEF-HS...52...-G18	76.2	59.5	34.5	20	10	G1/8	16.5	4.4	109.4	75.9	66.9	57.1
VHEF-HS...53...-G18						G1/8						
VHEF-HS...52...-G14						G1/4	22	125.9	87.3	75.1	61.3	
VHEF-HS...53...-G14												G1/4

Type	H5	H6	H7	H8	H9	H10	L1	L2	L3	L4	W1	W2	≈C 1
VHEF-HS...52...-G18	19.6	49.9	14	66.9	57.9	83.9	43.7	20.9	28	6	90°	-	27 mm
VHEF-HS...53...-G18				-	45°								
VHEF-HS...52...-G14	26.7	52.7	14	75.1	63	97.6	43.7	20.9	28	6	90°	-	
VHEF-HS...53...-G14				-	45°								

Manually operated valves VHEF




Technical data – Hand lever valve, on the side

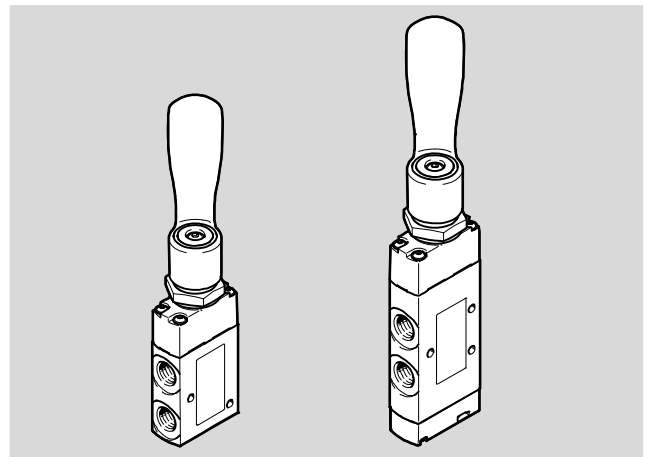
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Ordering data					
Description	Reset	Nominal flow rate [l/min]	Weight [g]	Part No.	Type
3/2-way valve	–	750	236	4165861	VHEF-HST-B32-G18
		870	230	4165862	VHEF-HST-B32-G14
	Mechanical spring	750	236	4165853	VHEF-HST-M32-M-G18
		870	230	4165854	VHEF-HST-M32-M-G14
5/2-way valve	Mechanical spring	750	265	4165855	VHEF-HS-M52-M-G18
		1200	298	4165856	VHEF-HS-M52-M-G14
	–	750	265	4165863	VHEF-HS-B52-G18
		1200	298	4165864	VHEF-HS-B52-G14
5/3-way valve	–	700	265	4165865	VHEF-HS-B53C-G18
		1200	298	4165866	VHEF-HS-B53C-G14
		650	265	4165867	VHEF-HS-B53E-G18
		900	298	4165868	VHEF-HS-B53E-G14
	Mechanical spring	700	265	4165857	VHEF-HS-P53C-M-G18
		1200	298	4165858	VHEF-HS-P53C-M-G14
		650	265	4165859	VHEF-HS-P53E-M-G18
		900	298	4165860	VHEF-HS-P53E-M-G14

Manually actuated valves VHEF

Technical data – Hand lever valve

-  Flow rate
530 ... 1200 l/min
-  Pressure
-0.95 ... 10 bar
-  Temperature range
-10 ... +60 °C



General technical data	
Design	Hand lever
Width [mm]	20
Type of control	Directly actuated
Note regarding use	Actuate manually only The hand lever can be mounted on the axis rotated through 90° in each case
Actuation type	Manual
Type of mounting	Via through-hole or front panel using retaining nut
Sealing principle	Soft
Flow direction	Reversible
Exhaust air function	With flow control option
Mounting position	Any
Max. force when actuating the hand lever ¹⁾ [N]	200
Max. lateral force when actuating the hand lever ¹⁾ [N]	200
Max. switching frequency [Hz]	0.5

1) Determined at a distance of 80 mm from the centre of the hand lever fitting

Technical data – 3/2-way valve					
Type	VHEF-HT-B32...18	VHEF-HT-B32...14	VHEF-HT-M32...18	VHEF-HT-M32...14	
Version	Disc seat valve				
Standard nominal flow rate	1 → 2 [l/min]	750	870	750	870
	3 → 2 [l/min]	665	750	665	750
Valve function	3/2-way valve, bistable		3/2-way valve, open/closed, monostable		
Overlap	Zero overlap		Zero overlap		
Reset method	–		Mechanical spring		
Manual override	Detenting		–		
Actuating torque at 6 bar [Nm]	0.7		0.6		
Release torque at 6 bar [Nm]	0.4	0.4	–	–	
Pneumatic connection	G1/8		G1/8		
1, 2, 3	G1/8		G1/8		
Nominal size [mm]	5.6	6	5.6	6	

Manually actuated valves VHEF

Technical data – Hand lever valve

Technical data – 5/2-way valve					
Type	VHEF-H-M52-M-...18	VHEF-H-M52-M-...14	VHEF-H-B52-...18	VHEF-H-B52-...14	
Version	Piston slide				
Standard nominal flow rate	1 → 2 [l/min]	750	1200	750	1200
Valve function	5/2-way valve, monostable		5/2-way valve, bistable		
Overlap	Positive overlap		Positive overlap		
Reset method	Mechanical spring		–		
Manual override	–	–	Detenting	Detenting	
Actuating torque at 6 bar	[Nm]	0.6	0.6		
Release torque at 6 bar	[Nm]	–	0.5	0.5	
Pneumatic connection	1, 2, 3, 4, 5	G1/8	G1/4	G1/8	G1/4
Nominal size	[mm]	5.2	7	5.2	7

Technical data – 5/3-way valve									
Type VHEF-HS-	B53C-...18	B53C-...14	B53E-...18	B53E-...14	P53C-...18	P53C-...14	P53E-...18	P53E-...14	
Version	Piston slide								
Standard nominal flow rate	1 → 2 [l/min]	700	1200	530	900	700	1200	530	900
	4 → 5 [l/min]	–	–	400	470	–	–	400	470
	2 → 3 [l/min]	–	–	400	470	–	–	400	470
Valve function	5/3-way valve, closed		5/3-way valve, exhausted		5/3-way valve, closed		5/3-way valve, exhausted		
Overlap	Positive overlap		Positive overlap		Positive overlap		Positive overlap		
Reset method	–		–		Mechanical spring		Mechanical spring		
Manual override	Detenting		Detenting		–		–		
Actuating torque at 6 bar	[Nm]	0.7			0.7				
Release torque at 6 bar	[Nm]	0.6	0.6	0.6	0.6	–	–	–	–
Pneumatic connection	1, 2, 3, 4, 5	G1/8	G1/4	G1/8	G1/4	G1/4	G1/4	G1/4	G1/4
Nominal size	[mm]	5.2	7	5.2	7	5.2	7	5.2	7

Manually actuated valves VHEF

Technical data – Hand lever valve

Materials	
Housing	Anodised wrought aluminium alloy
Lever	Reinforced PA
Cover	Reinforced PA
Seal	NBR
Note on materials	RoHS-compliant

Operating and environmental conditions	
Operating medium	Compressed air to ISO 8573-1:2010 [7:-:-]
Note on operating/ pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)
Operating pressure range	[bar] -0.95 ... 10
	[psi] -14 ... 145
Temperature of medium	[°C] -10 ... +60
Ambient temperature	[°C] -10 ... +60
Corrosion resistance class CRC ¹⁾	1

- 1) Corrosion resistance class CRC 1 to Festo standard FN 940070
 Low corrosion stress. For dry indoor applications or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

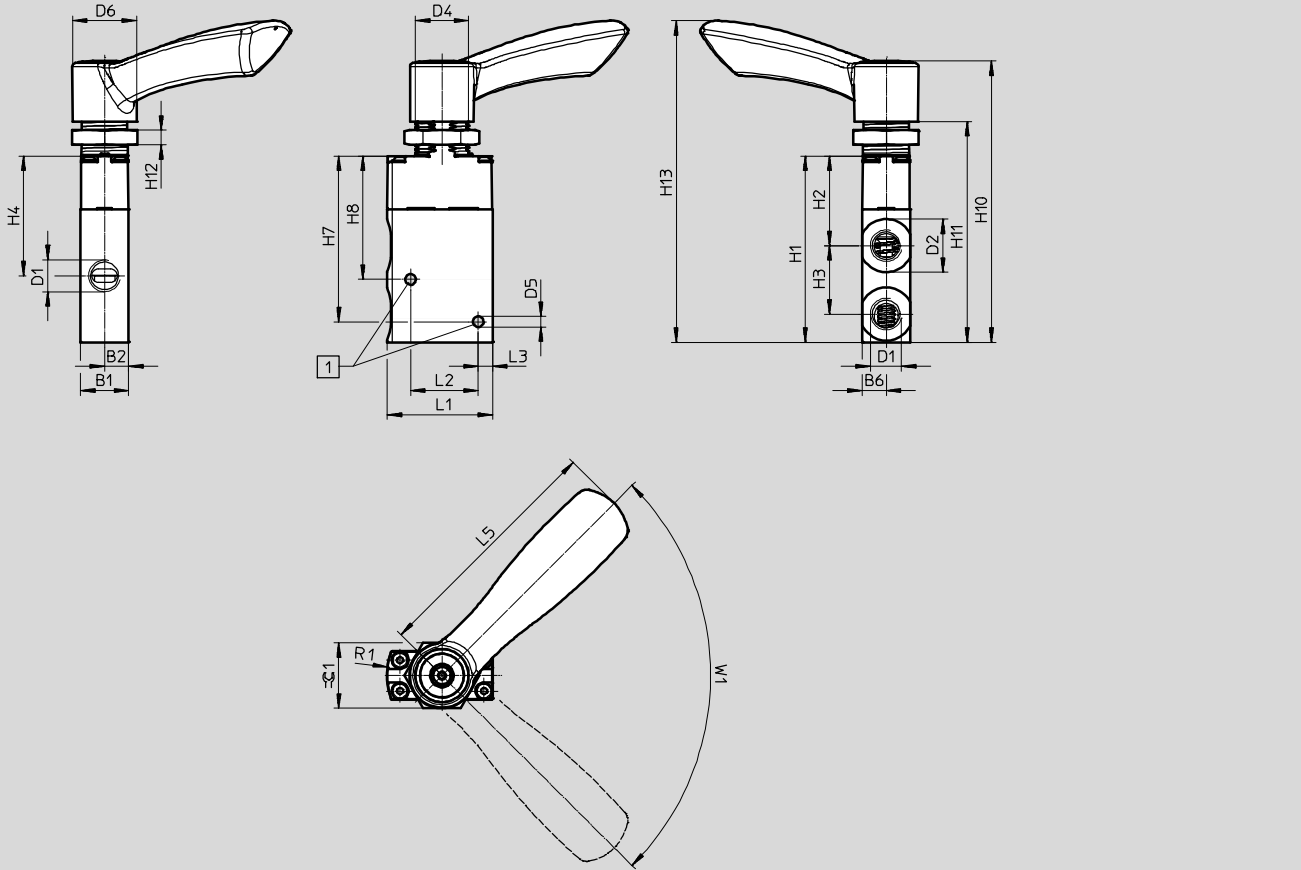
Manually actuated valves VHEF

Technical data – Hand lever valve

Dimensions

Download CAD data → www.festo.com

3/2-way valve



1 Mounting holes for screws M4

Type	B1	B2	B6	D1	D2	D4	D5	D6	H1	H2	H3	H4	H7
VHEF-HT...32...-G18	20	10	10	G1/8	16.5	M22x1.5	4.4	26.4	77.1	37.1	28.3	49.6	68.6
VHEF-HT...32...-G14				G1/4	22								

Type	H8	H10	H11	H12	H13	L1	L2	L3	L5	R1	W1	≈C 1
VHEF-HT...32...-G18	51.1	116.4	91.4	6	133.1	43.7	28	6	100.9	30	90°	27 mm
VHEF-HT...32...-G14												

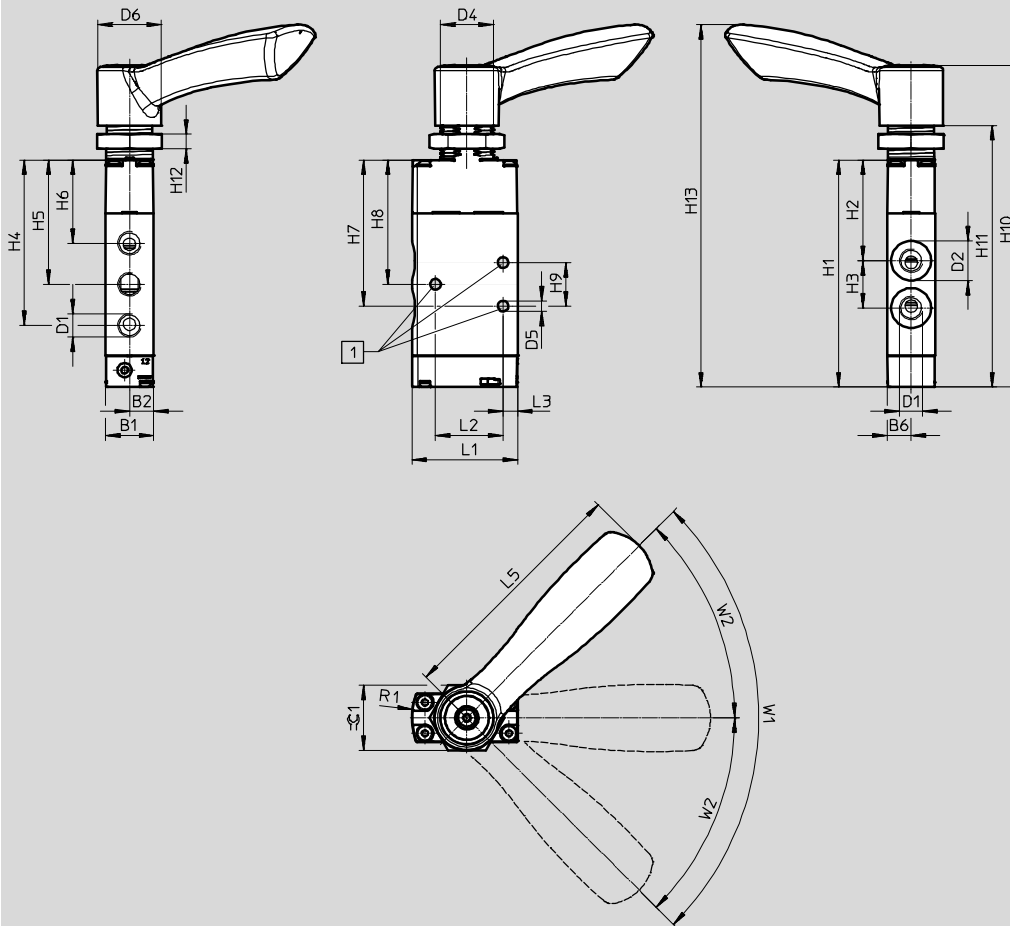
Manually actuated valves VHEF

Technical data – Hand lever valve

Dimensions

Download CAD data → www.festo.com

5/2-way and 5/3-way valve



1 Mounting holes for screws M4

W1 Angle 90° for 5/2-way valve
(2 switching positions)

W2 Angle 2x45° for 5/3-way valve
(3 switching positions)

Type	B1	B2	B6	D1	D2 Ø	D4	D5 Ø	D6 Ø	H1	H2	H3	H4	H5	H6
VHEF-H...52...-G18	20	10	10	G1/8	16.5	M22x1.5	4.4	26.4	94	41.7	19.6	68.5	51.5	34.5
VHEF-H...53...-G18				G1/8										
VHEF-H...52...-G14				G1/4	22				110.5	45.9	27.6	82.2	59.7	37.3
VHEF-H...53...-G14				G1/4										

Type	H7	H8	H9	H10	H11	H12	H13	L1	L2	L3	L5	R1	W1	W2	≅ 1
VHEF-HS...52...-G18	60.5	51.5	18	133.3	108.3	6	150	43.7	28	6	100.9	30	90°	–	27 mm
VHEF-HS...53...-G18													–	45°	
VHEF-HS...52...-G14	71.9	59.7	24.3	149.8	124.8	6	166.5						90°	–	
VHEF-HS...53...-G14													–	45°	




Manually actuated valves VHEF

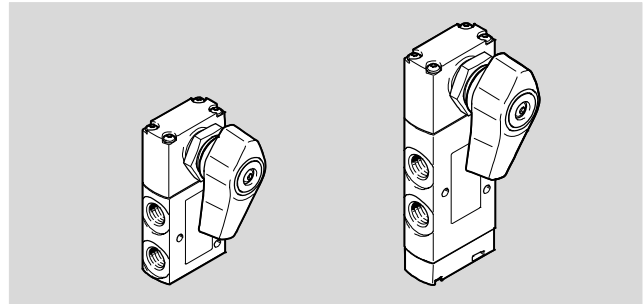
Technical data – Hand lever valve

Ordering data					
Description	Reset	Nominal flow rate [l/min]	Weight [g]	Part No.	Type
3/2-way valve	–	750	236	8080940	VHEF-HT-B32-G18
		870	230	8080939	VHEF-HT-B32-G14
	Mechanical spring	750	236	8080936	VHEF-HT-M32-M-G18
		870	230	8081000	VHEF-HT-M32-M-G14
5/2-way valve	–	750	265	8080932	VHEF-H-B52-G18
		1200	298	8080931	VHEF-H-B52-G14
	Mechanical spring	750	265	8081001	VHEF-H-M52-M-G18
		1200	298	8081006	VHEF-H-M52-M-G14
5/3-way valve	–	700	265	8080945	VHEF-H-B53C-G18
		1200	298	8080943	VHEF-H-B53C-G14
		530	265	8080948	VHEF-H-B53E-G18
		900	298	8080947	VHEF-H-B53E-G14
	Mechanical spring	700	265	8080952	VHEF-H-P53C-M-G18
		1200	298	8080951	VHEF-H-P53C-M-G14
		530	265	8080956	VHEF-H-P53E-M-G18
		900	298	8080955	VHEF-H-P53E-M-G14

Manually operated valves VHEF

Technical data – Selector valve, on the side

-  Flow rate
650 ... 1200 l/min
-  Pressure
-0.95 ... 10 bar
-  Temperature range
-10 ... +60 °C



General Technical data	
Design	Selector switch, at the side
Width [mm]	20
Type of control	Directly actuated
Notes regarding use	Actuate manually only The hand lever can be mounted on the axis rotated through 90° in each case
Actuation type	Manual
Type of mounting	Via through-hole or front panel using retaining nut
Sealing principle	Soft
Flow direction	Reversible
Exhaust air function	With flow control option
Mounting position	Any
Max. force when actuating the hand lever ¹⁾ [N]	200
Max. lateral force when actuating the hand lever ¹⁾ [N]	200
Max. switching frequency [Hz]	0.5

1) Determined at a distance of 80 mm from the centre of the hand lever fitting

Technical data – 3/2-way valve					
Type		VHEF-EST-B32...18	VHEF-EST-B32...14	VHEF-EST-M32...18	VHEF-EST-M32...14
Version		Disc seat valve			
Standard nominal flow rate	1 → 2 [l/min]	750	870	750	870
	3 → 2 [l/min]	665	750	665	750
Valve function		3/2-way valve, bistable		3/2-way valve, open/closed, monostable	
Overlap		Zero overlap		Zero overlap	
Type of reset		-		Mechanical spring	
Manual override		Detenting		-	
Actuating torque at 6 bar [Nm]		0.4			
Pneumatic connection 1, 2, 3		G1/8	G1/4	G1/8	G1/4
Nominal width [mm]		5.6	6	5.6	6

Manually operated valves VHEF

Technical data – Selector valve, on the side

Technical data – 5/2-way valve					
Type	VHEF-ES-M52-M-...18	VHEF-ES-M52-M-...14	VHEF-ES-B52-...18	VHEF-ES-B52-...14	
Version	Piston spool				
Standard nominal flow rate	1 → 2 [l/min]	750	1200	750	1200
Valve function	5/2-way valve, monostable		5/2-way valve, bistable		
Overlap	Overlap		Overlap		
Type of reset	Mechanical spring		–		
Manual override	–	–	Detenting	Detenting	
Actuating torque at 6 bar	[Nm]	0.3	0.2		
Pneumatic connection	1, 2, 3, 4, 5	G1/8	G1/4	G1/8	G1/4
Nominal width	[mm]	5.2	7	5.2	7

Technical data – 5/3-way valve									
Type VHEF-ES-	B53C-...18	B53C-...14	B53E-...18	B53E-...14	P53C-...18	P53C-...14	P53E-...18	P53E-...14	
Version	Piston spool								
Standard nominal flow rate	1 → 2 [l/min]	700	1200	530	900	700	1200	530	900
	4 → 5 [l/min]	–	–	400	470	–	–	400	470
	2 → 3 [l/min]	–	–	400	470	–	–	400	470
Valve function	5/3-way valve, closed		5/3-way valve, exhausted		5/3-way valve, closed		5/3-way valve, exhausted		
Overlap	Overlap		Overlap		Overlap		Overlap		
Type of reset	–		–		Mechanical spring		Mechanical spring		
Manual override	Detenting		Detenting		–		–		
Actuating torque at 6 bar	[Nm]	0.3			0.7				
Pneumatic connection	1, 2, 3, 4, 5	G1/8	G1/4	G1/8	G1/4	G1/4	G1/4	G1/4	G1/4
Nominal width	[mm]	5.2	7	5.2	7	5.2	7	5.2	7

Materials	
Housing	Anodised wrought aluminium alloy
Lever	Reinforced PA
Cover	Reinforced PA
Seal	NBR
Note on materials	RoHS-compliant

Operating and environmental conditions	
Operating medium	Compressed air to ISO 8573-1:2010 [7:-:-]
Note on operating/pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)
Operating pressure range	[bar] –0.95 ... 10 [psi] –14 ... 145
Temperature of medium	[°C] –10 ... +60
Ambient temperature	[°C] –10 ... +60
Corrosion resistance class CRC ¹⁾	1

1) Corrosion resistance class CRC 1 to Festo standard FN 940070
Low corrosion stress. For dry indoor applications or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

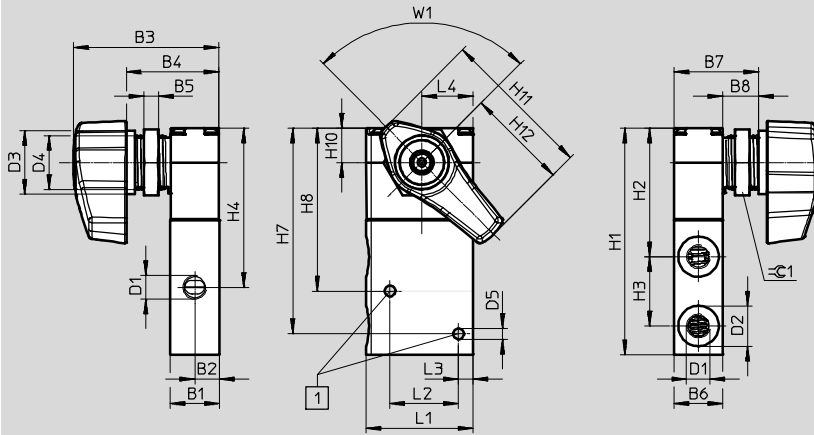
Manually operated valves VHEF

Technical data – Selector valve, on the side

Dimensions

Download CAD data → www.festo.com

3/2-way valve



1 Mounting holes for screws M4

Type	B1	B2	B3	B4	B5	B6	B7	B8	D1	D2	D3	D4	D5	H1
VHEF-EST...32...G18	20	10	59.4	38	6	10	34.5	14.6	G1/8	16.5	26	M22x1.5	4.4	92.5
VHEF-EST...32...G14									G1/4	22				

Type	H2	H3	H4	H7	H8	H10	H11	H12	L1	L2	L3	L4	W1	≈ 1
VHEF-EST...32...G18	52.5	28.3	65	84	66.5	14	62.2	41.5	43.7	28	6	20.9	90°	A/F 27
VHEF-EST...32...G14														

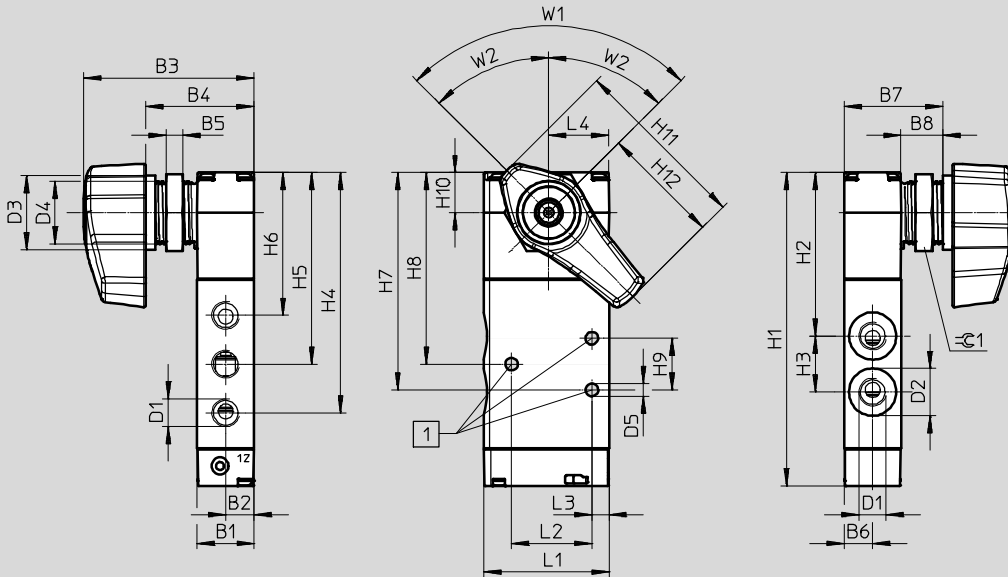
Manually operated valves VHEF

Technical data – Selector valve, on the side

Dimensions

Download CAD data → www.festo.com

5/2-way and 5/3-way valve



1 Mounting holes for screws M4

W1 Angle 90° for 5/2-way valve
(2 switching positions)

W2 Angle 2x45° for 5/3-way valve
(3 switching positions)

Type	B1	B2	B3	B4	B5	B6	B7	B8	D1	D2	D3	D4	D5	H1	H2	H3
VHEF-ES...52...-G18	20	10	59.4	38	6	10	34.5	14.6	G1/8	16.5	26	M22x1.5	4.4	109.4	57.1	19.6
VHEF-ES...53...-G18									G1/8							
VHEF-ES...52...-G14									G1/4	22			125.9	61.3	27.6	
VHEF-ES...53...-G14									G1/4							

Type	H4	H5	H6	H7	H8	H9	H10	H11	H12	L1	L2	L3	L4	W1	W2	⊖ 1
VHEF-ES...52...-G18	83.9	66.9	49.9	75.9	66.9	18	14	62.2	41.5	43.7	28	6	20.9	90°	-	27 mm
VHEF-ES...53...-G18														-	45°	
VHEF-ES...52...-G14	97.6	75.1	52.7	87.3	75.1	24.3								90°	-	
VHEF-ES...53...-G14														-	45°	




Manually operated valves VHEF

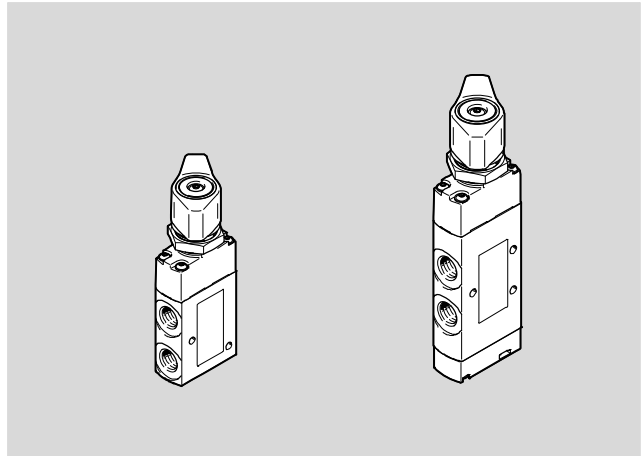
Technical data – Selector valve, on the side

Ordering data					
Description	Reset	Nominal flow rate [l/min]	Weight [g]	Part No.	Type
3/2-way valve	–	750	206	4106814	VHEF-EST-B32-G18
		870	200	4106815	VHEF-EST-B32-G14
	Mechanical spring	750	206	4106806	VHEF-EST-M32-M-G18
		870	200	4106807	VHEF-EST-M32-M-G14
5/2-way valve	Mechanical spring	750	235	4106808	VHEF-ES-M52-M-G18
		1200	268	4106809	VHEF-ES-M52-M-G14
	–	750	235	4106816	VHEF-ES-B52-G18
		1200	268	4106817	VHEF-ES-B52-G14
5/3-way valve	–	700	235	4106818	VHEF-ES-B53C-G18
		1200	268	4106819	VHEF-ES-B53C-G14
		650	235	4106820	VHEF-ES-B53E-G18
		900	268	4106821	VHEF-ES-B53E-G14
	Mechanical spring	700	235	4106810	VHEF-ES-P53C-M-G18
		1200	268	4106811	VHEF-ES-P53C-M-G14
		650	235	4106812	VHEF-ES-P53E-M-G18
		900	268	4106813	VHEF-ES-P53E-M-G14

Manually actuated valves VHEF

Technical data – Selector valve

-  Flow rate
530 ... 1200 l/min
-  Pressure
-0.95 ... 10 bar
-  Temperature range
-10 ... +60 °C



General technical data	
Design	Selector switch
Width [mm]	20
Type of control	Directly actuated
Note regarding use	Actuate manually only The hand lever can be mounted on the axis rotated through 90° in each case
Actuation type	Manual
Type of mounting	Via through-hole or front panel using retaining nut
Sealing principle	Soft
Flow direction	Reversible
Exhaust air function	With flow control option
Mounting position	Any
Max. force when actuating the hand lever ¹⁾ [N]	200
Max. lateral force when actuating the hand lever ¹⁾ [N]	200
Max. switching frequency [Hz]	0.5

1) Determined at a distance of 30 mm from the centre of the selector switch fitting

Technical data – 3/2-way valve				
Type	VHEF-ET-B32...18	VHEF-ET-B32...14	VHEF-ET-M32...18	VHEF-ET-M32...14
Version	Disc seat valve			
Standard nominal flow rate	1 → 2 [l/min]	750	870	750
	3 → 2 [l/min]	665	750	665
Valve function	3/2-way valve, bistable		3/2-way valve, open/closed, monostable	
Overlap	Zero overlap		Zero overlap	
Reset method	–		Mechanical spring	
Manual override	Detenting		–	
Actuating torque at 6 bar [Nm]	0.7		0.4	
Release torque at 6 bar [Nm]	0.4	0.4	–	–
Pneumatic connection	G1/8		G1/8	
1, 2, 3	G1/8		G1/4	
Nominal size [mm]	5.6	6	5.6	6

Manually actuated valves VHEF

Technical data – Selector valve

Technical data – 5/2-way valve					
Type	VHEF-E-M52-M-...18	VHEF-E-M52-M-...14	VHEF-E-B52-...18	VHEF-E-B52-...14	
Version	Piston slide				
Standard nominal flow rate	1 → 2 [l/min]	750	1200	750	1200
Valve function	5/2-way valve, monostable		5/2-way valve, bistable		
Overlap	Positive overlap		Positive overlap		
Reset method	Mechanical spring		–		
Manual override	–		Detenting	Detenting	
Actuating torque at 6 bar	[Nm]	0.3	0.3		
Release torque at 6 bar	[Nm]	–	0.3	0.3	
Pneumatic connection	1, 2, 3, 4, 5	G1/8	G1/4	G1/8	G1/4
Nominal size	[mm]	5.2	7	5.2	7

Technical data – 5/3-way valve									
Type VHEF-E-	B53C-...18	B53C-...14	B53E-...18	B53E-...14	P53C-...18	P53C-...14	P53E-...18	P53E-...14	
Version	Piston slide								
Standard nominal flow rate	1 → 2 [l/min]	700	1200	530	900	700	1200	530	900
	4 → 5 [l/min]	–	–	400	470	–	–	400	470
	2 → 3 [l/min]	–	–	400	470	–	–	400	470
Valve function	5/3-way valve, closed			5/3-way valve, exhausted		5/3-way valve, closed		5/3-way valve, exhausted	
Overlap	Positive overlap			Positive overlap		Positive overlap		Positive overlap	
Reset method	–			–		Mechanical spring		Mechanical spring	
Manual override	Detenting			Detenting		–		–	
Actuating torque at 6 bar	[Nm]	0.4			0.7		–		
Release torque at 6 bar	[Nm]	0.4	0.4	0.4	0.4	–	–	–	–
Pneumatic connection	1, 2, 3, 4, 5	G1/8	G1/4	G1/8	G1/4	G1/4	G1/4	G1/4	G1/4
Nominal size	[mm]	5.2	7	5.2	7	5.2	7	5.2	7

Manually actuated valves VHEF

Technical data – Selector valve

Materials	
Housing	Anodised wrought aluminium alloy
Lever	Reinforced PA
Cover	Reinforced PA
Seal	NBR
Note on materials	RoHS-compliant

Operating and environmental conditions	
Operating medium	Compressed air to ISO 8573-1:2010 [7:-:-]
Note on operating/ pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)
Operating pressure range	[bar] -0.95 ... 10
	[psi] -14 ... 145
Temperature of medium	[°C] -10 ... +60
Ambient temperature	[°C] -10 ... +60
Corrosion resistance class CRC ¹⁾	1

1) Corrosion resistance class CRC 1 to Festo standard FN 940070
 Low corrosion stress. For dry indoor applications or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

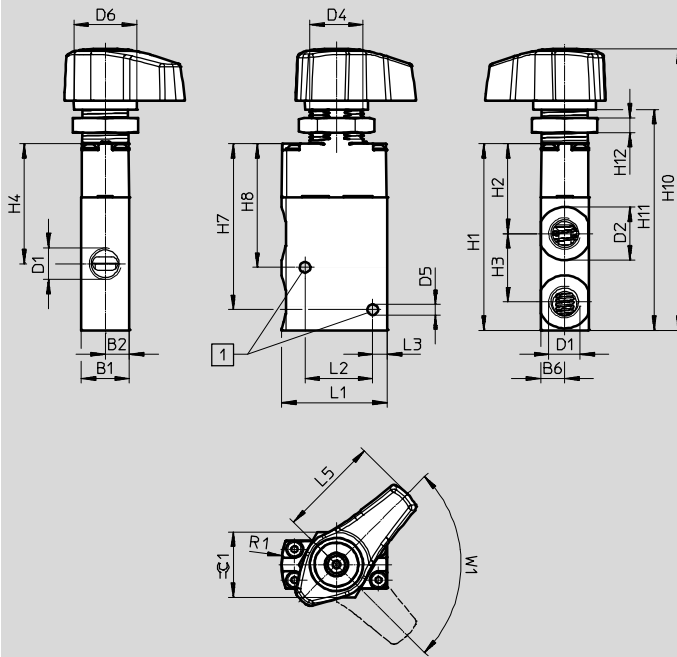
Manually actuated valves VHEF

Technical data – Selector valve

Dimensions

Download CAD data → www.festo.com

3/2-way valve



1 Mounting holes for screws M4

Type	B1	B2	B6	D1	D2 Ø	D4	D5 Ø	D6 Ø	H1	H2	H3	H4
VHEF-ET...32...G18	20	10	10	G1/8	16.5	M22x1.5	4.4	26	77.1	37.1	28.3	49.6
VHEF-ET...32...G14				G1/4	22							

Type	H7	H8	H10	H11	H12	L1	L2	L3	L5	R1	W1	≈C 1
VHEF-ET...32...G18	68.6	51.1	116.5	91.5	6	43.7	28	6	41.5	30	90°	27 mm
VHEF-ET...32...G14												

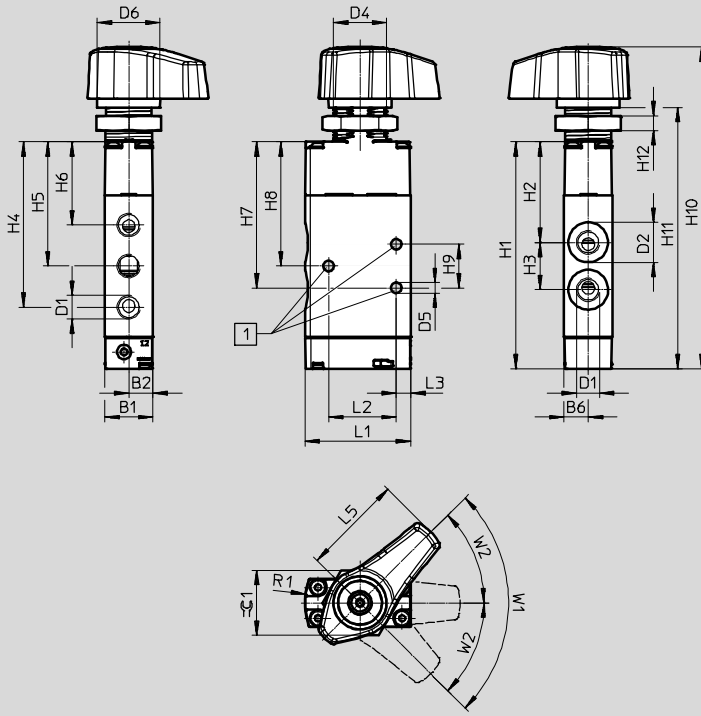
Manually actuated valves VHEF

Technical data – Selector valve

Dimensions

Download CAD data → www.festo.com

5/2-way and 5/3-way valve



1 Mounting holes for screws M4

W1 Angle 90° for 5/2-way valve
(2 switching positions)

W2 Angle 2x45° for 5/3-way valve
(3 switching positions)

Type	B1	B2	B6	D1	D2 Ø	D4	D5 Ø	D6 Ø	H1	H2	H3	H4	H5	H6						
VHEF-E...52...-G18	20	10	10	G1/8	16.5	M22x1.5	4.4	26	94	41.7	19.6	68.5	51.5	34.5						
VHEF-E...53...-G18				G1/8	22															
VHEF-E...52...-G14				G1/4	22										110.5	45.9	27.6	82.2	59.7	37.3
VHEF-E...53...-G14				G1/4	22										110.5	45.9	27.6	82.2	59.7	37.3

Type	H7	H8	H9	H10	H11	H12	L1	L2	L3	L5	R1	W1	W2	≙C 1
VHEF-E...52...-G18	60.5	51.5	18	133.3	108.3	6	43.7	28	6	41.5	30	90°	-	27 mm
VHEF-E...53...-G18												-	45°	
VHEF-E...52...-G14	71.9	59.7	24.3	149.8	124.8	6	43.7	28	6	41.5	30	90°	-	
VHEF-E...53...-G14												-	45°	

Manually actuated valves VHEF




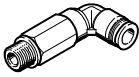
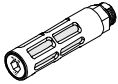
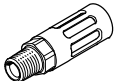
Technical data – Selector valve

Ordering data					
Description	Reset	Nominal flow rate [l/min]	Weight [g]	Part No.	Type
3/2-way valve	–	750	206	8080964	VHEF-ET-B32-G18
		870	200	8080963	VHEF-ET-B32-G14
	Mechanical spring	750	206	8080968	VHEF-ET-M32-M-G18
		870	200	8080967	VHEF-ET-M32-M-G14
5/2-way valve	–	750	235	8080960	VHEF-E-B52-G18
		1200	268	8080959	VHEF-E-B52-G14
	Mechanical spring	750	235	8080972	VHEF-E-M52-M-G18
		1200	268	8080971	VHEF-E-M52-M-G14
5/3-way valve	–	700	235	8080976	VHEF-E-B53C-G18
		1200	268	8080975	VHEF-E-B53C-G14
		530	235	8080980	VHEF-E-B53E-G18
		900	268	8080979	VHEF-E-B53E-G14
	Mechanical spring	700	235	8080984	VHEF-E-P53C-M-G18
		1200	268	8080983	VHEF-E-P53C-M-G14
		530	235	8080988	VHEF-E-P53E-M-G18
		900	268	8080987	VHEF-E-P53E-M-G14

Manually operated valves VHEF

Accessories

FESTO

Ordering data						
	Description		Part No.	Type	PU ¹⁾	
Push-in fitting, straight						
	With external hex	Connecting thread G1/4 for tubing O.D.	12 mm	186350	QS-G1/4-12	10
	With internal hex	Connecting thread M5 for tubing O.D.	4 mm	153315	QSM-M5-4-I	10
			Connecting thread G1/8 for tubing O.D.	4 mm	186106	QS-G1/8-4-I
				133008	QS-G1/8-4-I-100	100
		6 mm		186107	QS-G1/8-6-I	10
				133009	QS-G1/8-6-I-100	100
		8 mm		186109	QS-G1/8-8-I	10
				133010	QS-G1/8-8-I-100	100
		8 mm	186110	QS-G1/4-8-I	10	
	10 mm	186112	QS-G1/4-10-I	10		
Push-in fitting, angled						
	With external hex	Connecting thread G1/8 for tubing O.D.	4 mm	186116	QSL-G1/8-4	10
				132048	QSL-G1/8-4-100	100
			6 mm	186117	QSL-G1/8-6	10
				132049	QSL-G1/8-6-100	100
			8 mm	186119	QSL-G1/8-8	10
				132050	QSL-G1/8-8-50	50
		Connecting thread G1/4 for tubing O.D.	8 mm	186120	QSL-G1/4-8	10
				132052	QSL-G1/4-8-50	50
			10 mm	186122	QSL-G1/4-10	10
				132053	QSL-G1/4-10-50	50
	12 mm	186351	QSL-G1/4-12	10		
		132054	QSL-G1/4-12-20	20		
Push-in fitting, angled, long						
	With external hex	Connecting thread G1/8 for tubing O.D.	4 mm	186127	QSLL-G1/8-4	10
				133015	QSLL-G1/8-4-100	100
			6 mm	186128	QSLL-G1/8-6	10
				133016	QSLL-G1/8-6-100	100
			8 mm	186130	QSLL-G1/8-8	10
				133017	QSLL-G1/8-8-100	100
Silencer						
	Polymer design	With connecting thread	G1/8	2307	U-1/8	1
				534222	U-1/8-50	50
			G1/4	2316	U-1/4	1
				534223	U-1/4-20	20
	Metal design	With connecting thread	G1/8	6841	U-1/8-B	1
			G1/4	6842	U-1/4-B	1

1) Packaging unit quantity