

SC chamfer mill 90°

ULTRA N coated

ATORN®



Application

For producing 45° chamfers and for deburring in non-ferrous metals

Version

- Large chip spaces
- defined cutting edge rounding
- 3 teeth
- High-performance ULTRA N coating for use in non-ferrous metals

Application	Steel (N/mm ²)			Stainless steel		Alu		Brass		Bronze		Plastics	Graphite G(C)FK	GG(G) GJMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
						320	350		190	190	180	290							

Art. no.	11535 120
Cutting edge diameter	12 mm
Werkstückkante	45 Grad
Chamfer angle	90 Degree
Type	W
Number of cutting edges	3 PCS
Surface	ULTRA N
Shaft diameter	12 mm
Tool holding device	HB parallel shank
Cutting edge length	8.4 mm
Suitable for material group P	3
Suitable for material group M	3
Suitable for material group K	3
Suitable for material group N	1
Suitable for material group S	3
Suitable for material group H	3

EAN-Code

4050293743548