

## STFC boring bar HSS positive, left-hand

For longitudinal turning with TC indexable insert

**ATORN**<sup>®</sup>

### Application

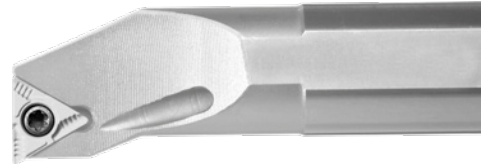
For longitudinal and copy turning with TC indexable insert 60°.

### Version

- Precision-made boring bar, **HSS**, with internal cooling, type T, attack angle 90°, tip angle 60°, clearance angle 7°

### Advantage

- Three-cutter geometry reduces the costs per cutter
- Positive body geometry ensures low cutting forces
- Very high rigidity and very good cut quality due to HSS base material



<b>Art. No.</b>	<b>17850 090</b>
<b>ISO name</b>	AH 12 M STFC R/L 11
<b>Min. bore diameter</b>	14 mm
<b>Shaft diameter</b>	12 mm
<b>Cutting edge height</b>	5.5 mm
<b>Clearance length</b>	20 mm
<b>Length</b>	150 mm
<b>Clamping surface height</b>	11 mm
<b>Programming size</b>	9 mm
<b>Suitable for indexable inserts</b>	TC.. 1102..
<b>Tool design</b>	Left
<b>DIN</b>	8024

### EAN-Code

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