15°, 30°, 45°, 60°, 75° chamfer cutters and variable x° for milling inserts AP.. 1003..



Application

Universal use for rough cutting of chamfers. Ideal for preliminary machining of welding seams. Recess formation possible thanks to indexable insert tolerances; improved finish can be achieved using APHT indexable inserts.

Version

- nickel-plated support
- any required chamfer angle is available (minimum acceptance 2 pieces)
- clamping screw tightening torque (indexable insert) M2.5 = 1.2 Nm

Delivery

Supplied with clamping screws and wrench

Art. No.	16055 140
Chamfer angle	40 Degree
Max. cutting edge diameter	60 mm
Min. cutting edge diameter	17 mm
Max. chamfer width	19 mm
Max. chamfer height	17 mm
Max. chamfer length	27.5 mm
Length	50 mm
Bore diameter	22 mm
Number of cutting edges	3 PCS
Number of cutting inserts	9 PCS
Suitable indexable insert no.	21



EAN-Code

4050293540413

