

Cup wheel

ceramic-bonded white corundum

ORION[®]

Application:

For regrinding metal cutting tools such as drills, milling cutters etc. on tool and pattern making machines.

Execution:

- HSS and special steels = grain 60-80
- Low-alloy steels = grain 46-60

Advantage:

- cool grinding
- long service life
- superior surface finish



Art. no.	69472 035
Brand	ORION
Manufacturer Part Number	69472035
Material to be processed	Non-alloy and low-alloy steel, hardened, High-alloy steel, hardened, HSS
Material of abrasive medium	White fused aluminium oxide
Grid size	80
Surface structure	Fine
Washer diameter	100 mm
Washer thickness	50 mm
Bore diameter	20 mm
Wall thickness	10 mm
Base thickness	10 mm
ISO	525
Machining method	Tool grinding
Binding	Ceramically bound
Form	6
Number of pieces per packet	1
Gross Weight	0.382 kg
Product Group	6LO

EAN

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