



the sensor people





Part no.: 68602063 MLC520-S-24-630 Safety sensor set









Figure can vary

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Technical data

Basic data	
eries MLC 520S	
Device type	Set (transmitter and receiver)
Contains	4x BT-MLC-S-O mounting brackets 6x BT-MLC-S-C mounting brackets
Application	Hand protection
Functions	
Functions	Automatic start/restart Contactor monitoring (EDM) Start/restart interlock (RES)
Characteristic parameters	
Туре	4 , IEC/EN 61496
SIL	3 , IEC 61508
SILCL	3 , IEC/EN 62061
Performance Level (PL)	e , EN ISO 13849-1
PFHD	2,64E-09 per hour
Mission time T _M	20 years , EN ISO 13849-1
Category	4 , EN ISO 13849
Protective field data	
Resolution	24 mm
Protective field height	630 mm
Operating range	0.2 6 m
Optical data	
Number of beams	33 Piece(s)
Synchronization	Optical between transmitter and receiver
Light source	LED , Infrared
LED light wavelength	850 nm
Transmitted-signal shape	Pulsed
LED group	Exempt group in acc. with EN 62471:2008
Electrical data	
Protective circuit	Overvoltage protection Short circuit protected
Performance data	
Supply voltage U _B	24 V , DC , -20 20 %



Outputs			
Number of safety-related switching outputs (OSSDs)	2 Piece(s)		
Safety-related switching outputs			
Туре	Safety-related switching output OSSD		
Switching voltage high, min.	18 V		
Switching voltage low, max.	2.5 V		
Switching voltage, typ.	22.5 V		
Voltage type	DC		
Load inductivity	2,000 μΗ		
Load capacity	1 μF		
Residual current, max.	200 mA		
Residual current, typ.	2 mA		
Safety-related switching output 1			
Assignment	Receiver device connection, pin 2		
Switching element	Transistor , PNP		
Safety-related switching output 2			
Assignment	Receiver device connection, pin 4		
Switching element	Transistor , PNP		
ming			
esponse time	10 ms		
onnection			
umber of connections	2 Piece(s)		
Connection 1			
Type of connection	Cable with connector		
Function	Transmitter device connection		
Cable length	160 mm		
Sheathing material	PUR		
Thread size	M12		
Material	Plastic		
No. of pins	5 -pin		
Connection 2	С р		
Type of connection	Cable with connector		
Function	Receiver device connection		
Cable length	160 mm		
Sheathing material	PUR		
Thread size	M12		
Material	Plastic		
No. of pins	5 -pin		
Tro. or pino	ν pin		
echanical data	45.4		
mension (W x H x L)	15.4 mm x 630 mm x 32.6 mm		
ousing material	Metal , Aluminum		
ens cover material	Plastic / PMMA		
aterial of end caps	Plastic		
et weight	3,200 g		
ousing color	Yellow, RAL 1021		



Type of fastening	C-shaped mounting bracket L-shaped mounting bracket O-shaped mounting bracket
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Environmental data	
Ambient temperature, operation	-10 55 °C
Ambient temperature, storage	-30 70 °C
Relative humidity (non-condensing)	15 95 %

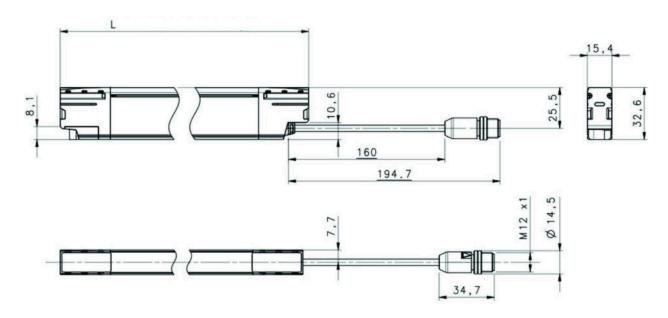
Certifications	
Degree of protection	IP 65
Protection class	III
Certifications	TÜV Süd
Vibration resistance	50 m/s²
Shock resistance	98.1 m/s²
US patents	US 6,418,546 B

Classification	
Customs tariff number	85365019
eCl@ss 8.0	27272704
eCl@ss 9.0	27272704
ETIM 5.0	EC002549
ETIM 6.0	EC002549

Dimensioned drawings

All dimensions in millimeters

Dimensions of transmitter and receiver



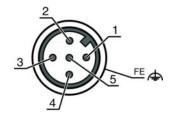
L Length/protective field height



Electrical connection

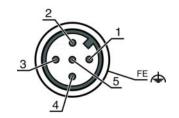
Connection 1	Transmitter			
Type of connection	Cable with connector			
Function	Transmitter device connection			
Cable length	160 mm			
Sheathing material	PUR			
Cable color	Black			
Wire cross section				
Thread size	M12			
Туре	Male			
Material	Plastic			
No. of pins	5 -pin			
Encoding	A-coded			
Connector housing	FE/SHIELD			

Pin	Pin assignment	Conductor color
1	+24 V DC	Brown
2	RESTART SELECTION	White
3	0 V	Blue
4	n.c.	Black
5	RESTART SELECTION	Gray



Connection 2	Receiver			
Type of connection	Cable with connector			
Function	Receiver device connection			
Cable length	160 mm			
Sheathing material	PUR			
Cable color	Black			
Wire cross section				
Thread size	M12			
Туре	Male			
Material	Plastic			
No. of pins	5 -pin			
Encoding	A-coded			
Connector housing	FE/SHIELD			

Pin	Pin assignment	Conductor color
1	EDM	Brown
2	OSSD1	White
3	0 V	Blue
4	OSSD2	Black
5	EDM FBK/SELECTION	Gray



Part number code

Part designation: MLCxxx-ooo-aa-hhhh



MLC	Safety light curtain	
xxx	Series: 520: MLC 520S	
aa	Resolution: 14: 14 mm 24: 24 mm	
hhhh	Protective field height: 150 1200: from 150 mm to 1200 mm	
000	Option: S: Slimline version	

Note

A list with all available device types can be found on the Leuze electronic website at www.leuze.com.

Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50133841	KD U-M12-5A- P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PUR

Services

Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.