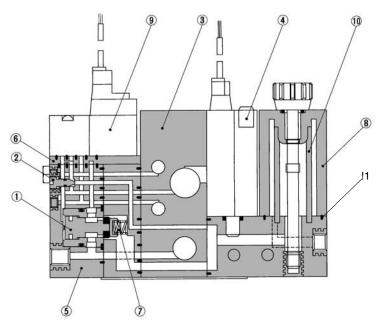
## **Vacuum Pump System/Construction**



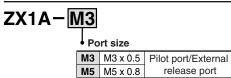
**Component Parts** 

Description	Material	Note				
Poppet valve assembly	_	ZX1-PV-0				
Release flow rate adjusting needle	Stainless steel					
Manifold base	Aluminum					
Vacuum switch	_	ZSE2, ZSP1, ZSE3				
Valve unit	_	ZX1-VB				
Interface plate	_	(PV)/(PS↔PD)				
Return spring	Stainless steel					
Filter case	Polycarbonate					
	Poppet valve assembly Release flow rate adjusting needle Manifold base Vacuum switch Valve unit Interface plate Return spring	Poppet valve assembly Release flow rate adjusting needle Manifold base Vacuum switch Valve unit Interface plate Return spring Stainless steel				

#### **Table (1) How to Order Pilot Valves**

No.	Component equipment		Model	Combination of supply
INO.	Supply valve	Release valve	Model	and release valve
1	Solenoid valve N.C. (VJ114)	Solenoid valve N.C. (VJ114)	ZX1-VJ114-	K1, J1
2	Solenoid valve N.O. (VJ324)	Solenoid valve N.C. (VJ314)	ZX1-VJ3 <sup>1</sup> <sub>2</sub> 4	K3, J2
3	Air operated N.O. (VJA324)	Air operated N.C. (VJA314)	<b>ZX1-VJA3</b> <sup>1</sup> <sub>2</sub> 4 K6	
4	Solenoid valve	Air operated	No. 2 and 3 models only are applicable Indicate each part number.	
	Air operated	Solenoid valve		

## Table (3) How to Order Air Operated Valves



# **⚠** Caution

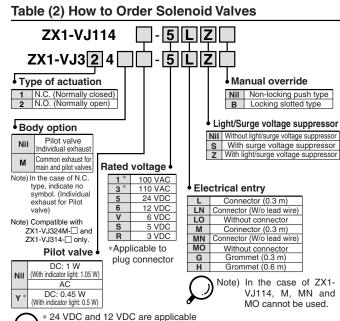
Turning the vacuum release flow volume adjusting needle clockwise reduces the vacuum release flow volume; the needle valve is fully closed when the needle stops turning. Turning the needle 2 full turns counterclockwise from the fully closed position renders the needle valve fully open. The needle will fall out if it is turned more than 4 full turns. In order to prevent the needle from loosening and falling out, a special product is also available.

### **Replacement Parts**

No.	Description	Material	Part no.
9	Pilot valve		Refer to "Table (2)", "(3)".
10	Filter element	PVF	ZX1-FE
11	Gasket		ZX1-FG

Note) Caution when handling filter case

- 1. The case is made of polycarbonate. Therefore, do not use it with or expose it to the following chemicals: paint thinner, carbon tetrachloride, chloroform, acetic ester, aniline, cyclohexane, trichloroethylene, sulfuric acid, lactic acid, watersoluble cutting oil (alkalinic), etc.
- 2. Do not expose it to direct sunlight.



\* 24 VDC and 12 VDC are applicable to 0.45 W. Note) Screw length of VJ100 and

Note) Screw length of VJ100 and VJ300 for series ZX is different from that of the standard

<Screw length> VJ100–M1.7 x 15 VJ300–M1.7 x 22 ZA

ZR

ZM

ZMA

ZQ

ZH

ZU

ZL

ZY□ ZF□

ZP□

SP

ZCUK

AMJ

AMV

AEP

HEP Related

Equipment