



# 42 mm sq. (1.65 inch sq.)

1.8° /step   RoHSBipolar winding, Lead wire type  
Unipolar winding, Connector type ▶ p. 61**Customizing**

Hollow | Shaft modification  
Decelerator | Encoder  
Brake

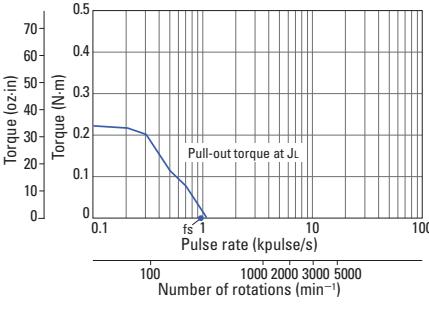
Varies depending on the model number and quantity. Contact us for details.

**Bipolar winding, Lead wire type**

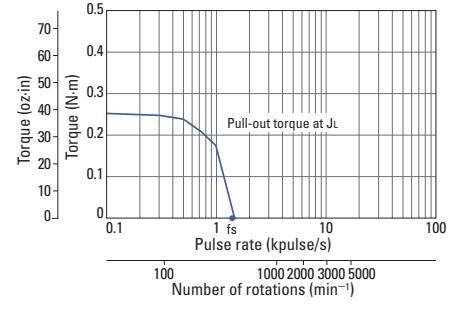
Model number		Holding torque at 2-phase energization	Rated current	Wiring resistance	Winding inductance	Rotor inertia	Mass (Weight)	Motor length (L)
Single shaft	Dual shaft	[N·m (oz-in) min.]	A/phase	Ω /phase	mH/phase	[× 10 <sup>-4</sup> kg·m <sup>2</sup> (oz-in <sup>2</sup> )]	[kg (lbs)]	mm (in)
<b>103H5205-5040</b>	<b>103H5205-5010</b>	0.23 (32.57)	0.25	54	78	0.036 (0.20)	0.23 (0.51)	33 (1.25)
<b>103H5205-5140</b>	<b>103H5205-5110</b>	0.25 (35.40)	0.5	13.4	23.4	0.036 (0.20)	0.23 (0.51)	33 (1.25)
<b>103H5205-5240</b>	<b>103H5205-5210</b>	0.265 (37.53)	1	3.4	6.5	0.036 (0.20)	0.23 (0.51)	33 (1.25)
<b>103H5208-5040</b>	<b>103H5208-5010</b>	0.35 (49.56)	0.25	66	116	0.056 (0.31)	0.29 (0.64)	39 (1.54)
<b>103H5208-5140</b>	<b>103H5208-5110</b>	0.38 (53.81)	0.5	16.5	34	0.056 (0.31)	0.29 (0.64)	39 (1.54)
<b>103H5208-5240</b>	<b>103H5208-5210</b>	0.39 (55.23)	1	4.1	9.5	0.056 (0.31)	0.29 (0.64)	39 (1.54)
<b>103H5209-5040</b>	<b>103H5209-5010</b>	0.38 (53.81)	0.25	71.4	133	0.062 (0.34)	0.31 (0.68)	41 (1.61)
<b>103H5209-5140</b>	<b>103H5209-5110</b>	0.41 (58.06)	0.5	18.2	39	0.062 (0.34)	0.31 (0.68)	41 (1.61)
<b>103H5209-5240</b>	<b>103H5209-5210</b>	0.425 (60.18)	1	4.4	11	0.062 (0.34)	0.31 (0.68)	41 (1.61)
<b>103H5210-5040</b>	<b>103H5210-5010</b>	0.465 (65.85)	0.25	80	123.3	0.074 (0.40)	0.37 (0.82)	48 (1.89)
<b>103H5210-5140</b>	<b>103H5210-5110</b>	0.49 (69.39)	0.5	20	35	0.074 (0.40)	0.37 (0.82)	48 (1.89)
<b>103H5210-5240</b>	<b>103H5210-5210</b>	0.51 (72.22)	1	4.8	9.5	0.074 (0.40)	0.37 (0.82)	48 (1.89)

**Characteristics diagram****103H5205-5040  
103H5205-5010**

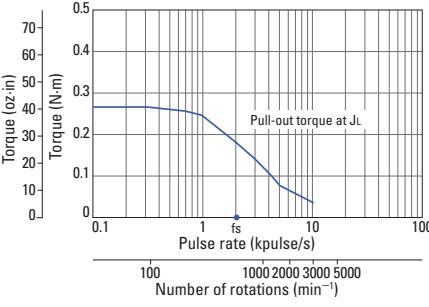
Constant current circuit  
Source voltage: 24 VDC  
Operating current:  
0.25 A/phase, 2-phase  
energization (full-step)  
 $J_c=[0.94 \times 10^{-4} \text{kg}\cdot\text{m}^2 (5.14 \text{ oz-in}^2)]$  use the rubber  
coupling]  
fs: Maximum self-start  
frequency when not  
loaded

**103H5205-5140  
103H5205-5110**

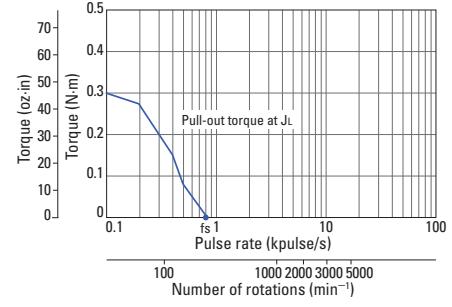
Constant current circuit  
Source voltage: 24 VDC  
Operating current:  
0.5 A/phase, 2-phase  
energization (full-step)  
 $J_c=[0.94 \times 10^{-4} \text{kg}\cdot\text{m}^2 (5.14 \text{ oz-in}^2)]$  use the rubber  
coupling]  
fs: Maximum self-start  
frequency when not  
loaded

**103H5205-5240  
103H5205-5210**

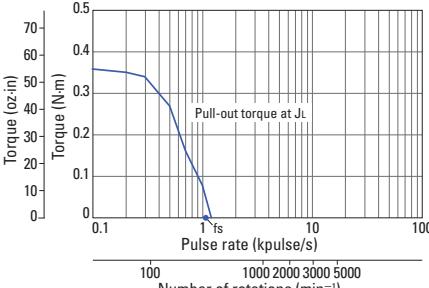
Constant current circuit  
Source voltage: 24 VDC  
Operating current:  
1 A/phase, 2-phase  
energization (full-step)  
 $J_c=[0.94 \times 10^{-4} \text{kg}\cdot\text{m}^2 (5.14 \text{ oz-in}^2)]$  use the rubber  
coupling]  
fs: Maximum self-start  
frequency when not  
loaded

**103H5208-5040  
103H5208-5010**

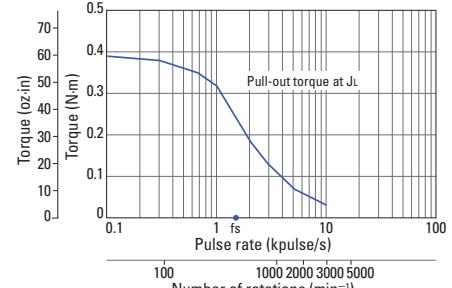
Constant current circuit  
Source voltage: 24 VDC  
Operating current:  
0.25 A/phase, 2-phase  
energization (full-step)  
 $J_c=[0.94 \times 10^{-4} \text{kg}\cdot\text{m}^2 (5.14 \text{ oz-in}^2)]$  use the rubber  
coupling]  
fs: Maximum self-start  
frequency when not  
loaded

**103H5208-5140  
103H5208-5110**

Constant current circuit  
Source voltage: 24 VDC  
Operating current:  
0.5 A/phase, 2-phase  
energization (full-step)  
 $J_c=[0.94 \times 10^{-4} \text{kg}\cdot\text{m}^2 (5.14 \text{ oz-in}^2)]$  use the rubber  
coupling]  
fs: Maximum self-start  
frequency when not  
loaded

**103H5208-5240  
103H5208-5210**

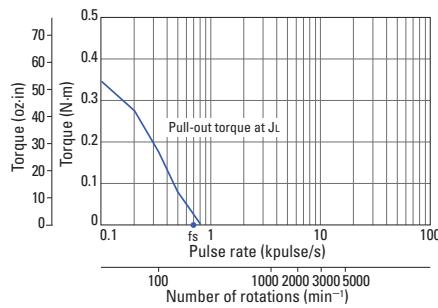
Constant current circuit  
Source voltage: 24 VDC  
Operating current:  
1 A/phase, 2-phase  
energization (full-step)  
 $J_c=[0.94 \times 10^{-4} \text{kg}\cdot\text{m}^2 (5.14 \text{ oz-in}^2)]$  use the rubber  
coupling]  
fs: Maximum self-start  
frequency when not  
loaded



## Characteristics diagram

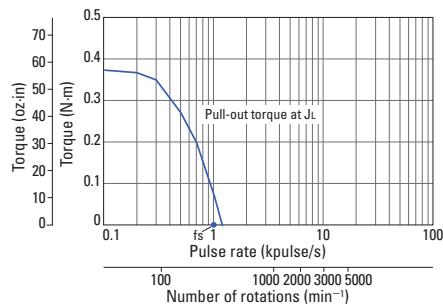
**103H5209-5040**  
**103H5209-5010**

Constant current circuit  
Source voltage: 24 VDC  
Operating current:  
0.25 A/phase, 2-phase  
energization (full-step)  
 $J_L = [0.94 \times 10^{-4} \text{ kg} \cdot \text{m}^2 / (\text{5.14 oz} \cdot \text{in}^2)]$  use the rubber  
coupling]  
fs: Maximum self-start  
frequency when not  
loaded



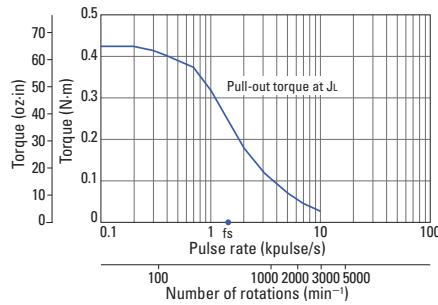
**103H5209-5140**  
**103H5209-5110**

Constant current circuit  
Source voltage: 24 VDC  
Operating current:  
0.5 A/phase, 2-phase  
energization (full-step)  
 $J_L = [0.94 \times 10^{-4} \text{kg}\cdot\text{m}^2 / (5.14 \text{ oz}\cdot\text{in}^2)]$  use the rubber  
coupling]  
fs: Maximum self-start  
frequency when not  
loaded



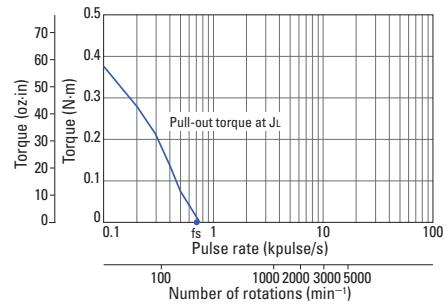
103H5209-5240  
103H5209-5210

Constant current circuit  
Source voltage: 24 VDC  
Operating current:  
1 A/phase, 2-phase  
energization [full-step]  
 $J_L = [0.94 \times 10^{-4} \text{ kg} \cdot \text{m}^2 / (5.14 \text{ oz} \cdot \text{in}^2)]$  use the rubber  
coupling]  
fs: Maximum self-start  
frequency when not  
loaded



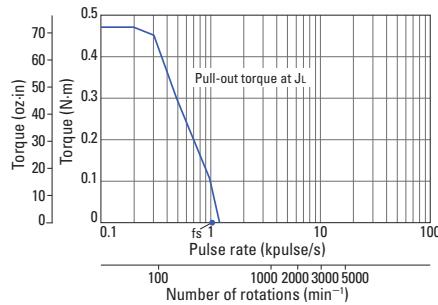
**103H5210-5040**  
**103H5210-5010**

Constant current circuit  
Source voltage: 24 VDC  
Operating current:  
0.25 A/phase, 2-phase  
energization (full-step)  
 $J_L = [0.94 \times 10^{-4} \text{ kg}\cdot\text{m}^2 / (5.14$   
oz-in<sup>2</sup>] use the rubber  
coupling]  
fs: Maximum self-start  
frequency when not  
loaded



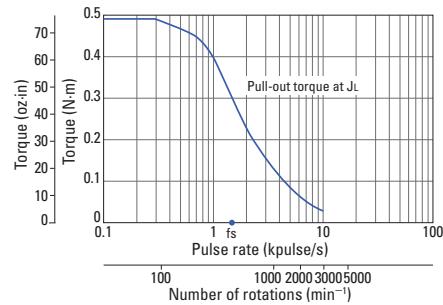
**103H5210-5140**  
**103H5210-5110**

Constant current circuit  
Source voltage: 24 VDC  
Operating current:  
0.5 A/phase, 2-phase  
energization (full-step)  
 $J_L = [0.94 \times 10^{-4} \text{ kg} \cdot \text{m}^2 / (5.14 \text{ oz} \cdot \text{in}^2)]$  use the rubber  
coupling]  
fs: Maximum self-start  
frequency when not  
loaded

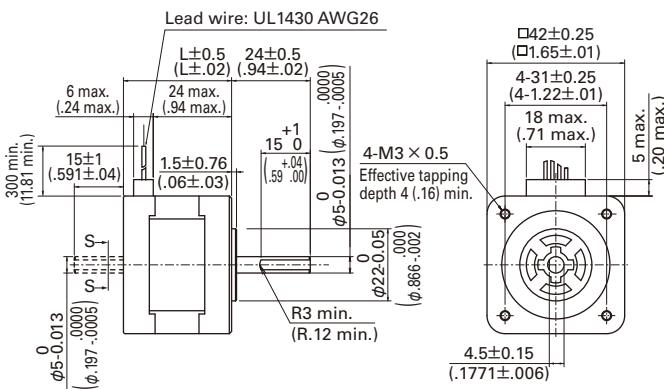


**103H5210-5240**  
**103H5210-5210**

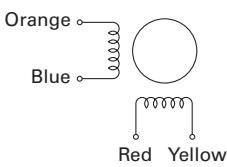
Constant current circuit  
Source voltage: 24 VDC  
Operating current:  
1 A/phase, 2-phase  
energization (full-step)  
 $J_L = [0.94 \times 10^{-4} \text{ kg} \cdot \text{m}^2 / (5.14$   
oz-in<sup>2</sup>] use the rubber  
coupling]  
fs: Maximum self-start  
frequency when not  
loaded



## ■ Dimensions [Unit: mm (inch)]



## ■ Internal wiring

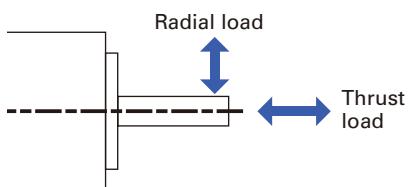


## ■ Compatible drivers

- For motor model number 103H52 □□ -50 □ 0 (0.25 A/phase), 103H52 □□ -51 □□ (0.5 A/phase)  
Driver is not included.  
If you require assistance finding a driver, contact us for details.
  - For model number 103H52 □□ -52 □□ (1 A/phase)  
**Model number: BS1D200P10 (DC input)**

Operating current select switch setting: A  
*The characteristics diagram shown above is from our experimental circuit.*

# Allowable Radial/Thrust Load



Flange size	Model number	Distance from end of shaft : mm (in)				Thrust load N (lbs)
		0	5	10	15	
14 mm sq. (0.55 in sq.)	SH2141	10 (2.25)	11 (2.47)	13 (2.92)	-	0.7 (0.16)
28 mm sq. (1.10 in sq.)	SH228 □	42 (9)	48 (10)	56 (12)	66 (14)	3 (0.67)
35 mm sq. (1.38 in sq.)	SH353 □	40 (8)	50 (11)	67 (15)	98 (22)	10 (2.25)
42 mm sq. (1.65 in sq.)	103H52 □□	22 (4)	26 (5)	33 (7)	46 (10)	10 (2.25)
SH142 □						
50 mm sq. (1.97 in sq.)	103H670 □	71 (15)	87 (19)	115 (25)	167 (37)	15 (3.37)
103H712 □		52 (11)	65 (14)	85 (19)	123 (27)	15 (3.37)
56 mm sq. (2.20 in sq.)	103H7128	85 (19)	105 (23)	138 (31)	200 (44)	15 (3.37)
60 mm sq. (2.36 in sq.)	103H782 □	70 (15)	87 (19)	114 (25)	165 (37)	20 (4.50)
SH160 □						
86 mm sq. (3.39 in sq.)	SM286 □	167 (37)	193 (43)	229 (51)	280 (62)	60 (13.488)
SH286 □						
86 mm sq. (3.39 in sq.)	103H822 □	191 (43)	234 (53)	301 (68)	421 (95)	60 (13.488)
φ 106 mm (φ 4.17 in)	103H8922 □	321 (72)	356 (79)	401 (90)	457 (101)	100 (22.48)

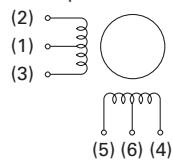
## Internal Wiring and Rotation Direction

### Unipolar winding

Connector type Model number: 103H52 □□

#### Internal wire connection

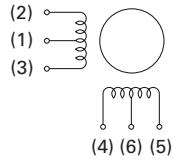
( ) connector pin number



Connector type Model number: 103H782 □□

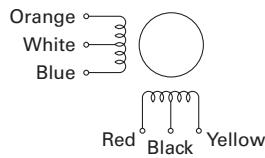
#### Internal wire connection

( ) connector pin number



Lead wire type

#### Internal wire connection



#### Direction of motor rotation

When excited by a direct current in the order shown below, the direction of rotation is clockwise as viewed from the output shaft side.

		Connector pin number				
		(1.6)	(5)	(3)	(4)	(2)
Exciting order	1	+	-	-	-	-
	2	+	-	-	-	-
	3	+	-	-	-	-
	4	+	-	-	-	-

#### Direction of motor rotation

When excited by a direct current in the order shown below, the direction of rotation is clockwise as viewed from the output shaft side.

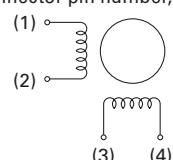
		Connector pin number				
		(1.6)	(4)	(3)	(5)	(2)
Exciting order	1	+	-	-	-	-
	2	+	-	-	-	-
	3	+	-	-	-	-
	4	+	-	-	-	-

### Bipolar winding

Connector type

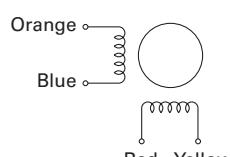
#### Internal wire connection

( ) connector pin number, terminal block number



Lead wire type

#### Internal wire connection



#### Direction of motor rotation

When excited by a direct current in the order shown below, the direction of rotation is clockwise as viewed from the output shaft side.

		Connector pin number, terminal block number			
		(3)	(2)	(4)	(1)
Exciting order	1	-	-	+	+
	2	+	-	-	+
	3	+	+	-	-
	4	-	+	+	-

#### Direction of motor rotation

When excited by a direct current in the order shown below, the direction of rotation is clockwise as viewed from the output shaft side.

		Lead wire color			
		Red	Blue	Yellow	Orange
Exciting order	1	-	-	+	+
	2	+	-	-	+
	3	+	+	-	-
	4	-	+	+	-

# General Specifications

Motor model number	SH2141	SH228	<input type="checkbox"/>	SH353	<input type="checkbox"/>	SS242	<input type="checkbox"/>	SH142	<input type="checkbox"/>	103H52	<input type="checkbox"/>	<input type="checkbox"/>	SS250	<input type="checkbox"/>	103H67	<input type="checkbox"/>	<input type="checkbox"/>	103H712	<input type="checkbox"/>								
Type	—																										
Operating ambient temperature	— 10°C to + 50°C																										
Conversation temperature	— 20°C to + 65°C																										
Operating ambient humidity	20 to 90% RH (no condensation)																										
Conversation humidity	5 to 95% RH (no condensation)																										
Operation altitude	1000 m (3281 feet) max. above sea level																										
Vibration resistance	Vibration frequency 10 to 500 Hz, total amplitude 1.52 mm (10 to 70 Hz), vibration acceleration 150 m/s <sup>2</sup> (70 to 500 Hz), sweep time 15 min/cycle, 12 sweeps in each X, Y and Z direction.																										
Impact resistance	500 m/s <sup>2</sup> of acceleration for 11 ms with half-sine wave applying three times for X, Y, and Z axes each, 18 times in total.																										
Insulation class	Class B (+130°C )																										
Withstandable voltage	At normal temperature and humidity, no failure with 500 VAC @50/60 Hz applied for one minute between motor winding and frame.																	At normal temperature and humidity, no failure with 1000 VAC @50/60 Hz applied for one minute between motor winding and frame.									
Insulation resistance	At normal temperature and humidity, not less than 100 MΩ between winding and frame by 500 VDC megger.																										
Protection grade	IP40																										
Winding temperature rise	80 K max. (Based on Sanyo Denki standard)																										
Static angle error	± 0.09°																	± 0.09°									
Thrust play * <sup>1</sup>	0.075 mm (0.003 in) max. (load: 0.35 N (0.08 lbs))	0.075 mm (0.003 in) max. (load: 1.5 N (0.34 lbs))	0.075 mm (0.003 in) max. (load: 5 N (1.12 lbs))	0.075 mm (0.003 in) max. (load: 4 N (0.9 lbs))	0.075 mm (0.003 in) max. (load: 5 N (1.12 lbs))	0.075 mm (0.003 in) max. (load: 5 N (1.12 lbs))	0.075 mm (0.003 in) max. (load: 4 N (0.9 lbs))	0.075 mm (0.003 in) max. (load: 10 N (2.25 lbs))																			
Radial play * <sup>2</sup>	0.025 mm (0.001 in) max. (load: 5 N (1.12 lbs))																										
Shaft runout	0.025 mm (0.001 in)																										
Concentricity of mounting pilot relative to shaft	φ 0.05 mm ( φ 0.002 in)	φ 0.05 mm ( φ 0.002 in)	φ 0.075 mm ( φ 0.003 in)	φ 0.075 mm ( φ 0.003 in)	φ 0.05 mm ( φ 0.002 in)	φ 0.05 mm ( φ 0.002 in)	φ 0.05 mm ( φ 0.002 in)	φ 0.05 mm ( φ 0.003 in)	φ 0.075 mm ( φ 0.003 in)	φ 0.075 mm ( φ 0.003 in)	φ 0.075 mm ( φ 0.003 in)	φ 0.075 mm ( φ 0.003 in)	φ 0.075 mm ( φ 0.003 in)	φ 0.075 mm ( φ 0.003 in)	φ 0.075 mm ( φ 0.003 in)	φ 0.075 mm ( φ 0.003 in)	φ 0.075 mm ( φ 0.003 in)										
Squareness of mounting surface relative to shaft	0.1 mm (0.004 in)	0.1 mm (0.004 in)	0.1 mm (0.004 in)	0.1 mm (0.004 in)	0.1 mm (0.004 in)	0.1 mm (0.004 in)	0.1 mm (0.004 in)	0.1 mm (0.004 in)	0.1 mm (0.003 in)	0.075 mm (0.003 in)	0.075 mm (0.003 in)	0.075 mm (0.003 in)	0.075 mm (0.003 in)	0.075 mm (0.003 in)	0.075 mm (0.003 in)	0.075 mm (0.003 in)	0.075 mm (0.003 in)	0.075 mm (0.003 in)									
Direction of motor mounting	Can be freely mounted vertically or horizontally																										
Motor model number	SH160	<input type="checkbox"/>	103H78	<input type="checkbox"/>	<input type="checkbox"/>	SH286	<input type="checkbox"/>	103H8922	<input type="checkbox"/>	SM286	<input type="checkbox"/>	103H712	<input type="checkbox"/>	-6	<input type="checkbox"/>	0	103H822	<input type="checkbox"/>	-6	<input type="checkbox"/>	0	103H8922	<input type="checkbox"/>	-63	<input type="checkbox"/>	1	CE Model
Type	—																									S1 (continuous operation)	
Operating ambient temperature	— 10°C to + 50°C																									— 10°C to + 40°C	
Conversation temperature	— 20°C to + 65°C																									— 20°C to + 60°C	
Operating ambient humidity	20 to 90% RH (no condensation)																									95% max.: 40°C max., 57% max.: 50°C max.,	
Conversation humidity	5 to 95% RH (no condensation)																									35% max.: 60°C max. (no condensation)	
Operation altitude	1000 m (3280 feet) max. above sea level																										
Vibration resistance	Vibration frequency 10 to 500 Hz, total amplitude 1.52 mm (10 to 70 Hz), vibration acceleration 150 m/s <sup>2</sup> (70 to 500 Hz), sweep time 15 min/cycle, 12 sweeps in each X, Y and Z direction.																										
Impact resistance	500 m/s <sup>2</sup> of acceleration for 11 ms with half-sine wave applying three times for X, Y, and Z axes each, 18 times in total.																										
Insulation class	Class B (+130°C )																	Class F (+155°C )								Class B (+130°C )	
Withstandable voltage	At normal temperature and humidity, no failure with 1000 VAC @50/60 Hz applied for one minute between motor winding and frame.																	At normal temperature and humidity, no failure with 1500 VAC @50/60 Hz applied for one minute between motor winding and frame.									
Insulation resistance	At normal temperature and humidity, not less than 100 MΩ between winding and frame by 500 VDC megger.																										
Protection grade	IP40																	IP43									
Winding temperature rise	80 K max. (Based on Sanyo Denki standard)																										
Static angle error	± 0.054°																	± 0.09°									
Thrust play * <sup>1</sup>	0.075 mm (0.003 in) max. (load: 10 N (2.25 lbs))																										
Radial play * <sup>2</sup>	0.025 mm (0.001 in) (load: 5 N (1.12 lbs))	0.025 mm (0.001 in) (load: 5 N (1.12 lbs))	0.025 mm (0.001 in) (load: 5 N (1.12 lbs))	0.025 mm (0.001 in) (load: 10 N (2.25 lbs))	0.025 mm (0.001 in) (load: 5 N (1.12 lbs))	0.025 mm (0.001 in) (load: 5 N (1.12 lbs))	0.025 mm (0.001 in) (load: 5 N (1.12 lbs))	0.025 mm (0.001 in) (load: 10 N (2.25 lbs))	0.025 mm (0.001 in) (load: 5 N (1.12 lbs))	0.025 mm (0.001 in) (load: 5 N (1.12 lbs))	0.025 mm (0.001 in) (load: 10 N (2.25 lbs))	0.025 mm (0.001 in) (load: 5 N (1.12 lbs))	0.025 mm (0.001 in) (load: 5 N (1.12 lbs))	0.025 mm (0.001 in) (load: 10 N (2.25 lbs))	0.025 mm (0.001 in) (load: 5 N (1.12 lbs))	0.025 mm (0.001 in) (load: 5 N (1.12 lbs))	0.025 mm (0.001 in) (load: 10 N (2.25 lbs))	0.025 mm (0.001 in) (load: 5 N (1.12 lbs))	0.025 mm (0.001 in) (load: 5 N (1.12 lbs))	0.025 mm (0.001 in) (load: 10 N (2.25 lbs))							
Shaft runout	0.025 mm (0.001 in)																										
Concentricity of mounting pilot relative to shaft	φ 0.075 mm ( φ 0.003 in)																										
Squareness of mounting surface relative to shaft	0.1 mm (0.004 in)	0.075 mm (0.003 in)	0.15 mm (0.006 in)	0.1 mm (0.004 in)	0.15 mm (0.006 in)	0.075 mm (0.003 in)	0.1 mm (0.004 in)	0.15 mm (0.006 in)	0.1 mm (0.003 in)	0.1 mm (0.004 in)	0.15 mm (0.006 in)	0.1 mm (0.004 in)	0.15 mm (0.006 in)	0.1 mm (0.004 in)	0.15 mm (0.006 in)	0.1 mm (0.004 in)	0.15 mm (0.006 in)	0.1 mm (0.004 in)	0.15 mm (0.006 in)	0.1 mm (0.004 in)	0.15 mm (0.006 in)	0.1 mm (0.004 in)	0.15 mm (0.006 in)	0.1 mm (0.004 in)			
Direction of motor mounting	Can be freely mounted vertically or horizontally																										

\*1 Thrust play: Shaft displacement under axial load.

\*2 Radial play: Shaft displacement under radial load applied 1/3rd of the length from the end of the shaft.

## Safety standards

Model Number: SM286 CE/UL marked models

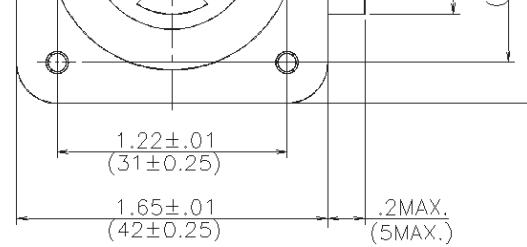
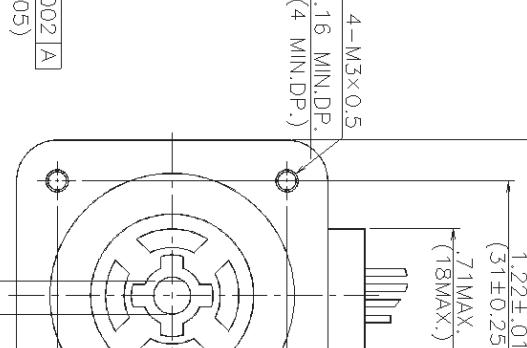
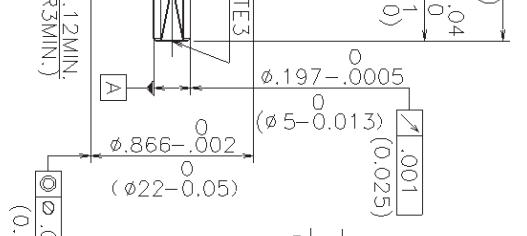
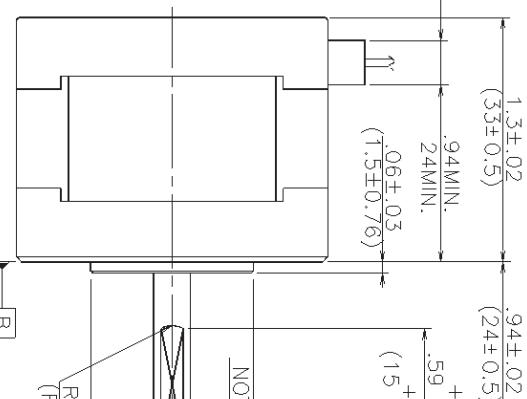
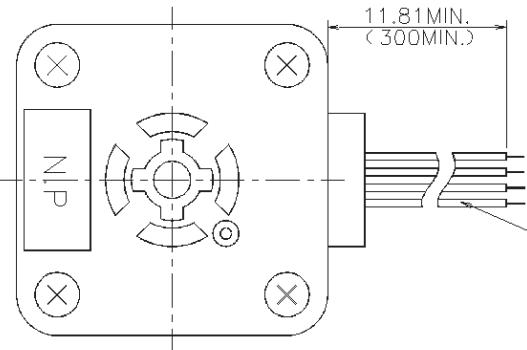
CE (TÜV)	Standard category	Applicable standard
Low-voltage directives		EN60034-1, EN60034-5
Acquired standards	Applicable standard	File No.
UL	UL	UL1004-1, UL1004-6
	UL for Canada	CSA C22.2 No.100
		E179832

Model Number: 103H712 -6 0, 103H822 -6 0, 103H8922 -63 1 CE marked model

CE (TÜV)	Standard category	Applicable standard
Low-voltage directives		EN60034-1, EN60034-5

ROHS

LEAD WIRE: UL1430 CSA:AWG26(7/0.16)



### RATED CHARACTERISTICS

PHASES 2

STEP ANGLE 1.8 °  
VOLTS 3.4 V(DC)

AMPS 1 A/PHASE  
D.C. RESISTANCE 3.4 Ω ± 10% at 25 °C

COIL INDUCTANCE 6.5 mH ± 20% at 1 kHz, 1 V(rms)  
HOLDING TORQUE 37.5 oz·in (0.265 N·m) MIN.

NOTE1. PULL OUT TORQUE 29.7 oz·in (0.21 N·m) MIN. at 200 pulse/s  
INERTIAL LOAD 5.14 oz·in² (0.94 × 10⁻⁴ kg·m²) ®  
pulse/s MIN. at NO LOAD

NOTE1. MAX. STARTING RATE 1600 pulse/s MIN. at NO LOAD  
NOTE1. MAX. SLEWING RATE 1700 pulse/s MIN. at NO LOAD

NOTE2. POSITIONAL ACCURACY ± 0.09 ° (0.18° SPREAD MAX.) 2E×

COIL TEMPERATURE RISE 80 K MAX.  
ROTOR INERTIA .2 oz·in² (0.036 × 10⁻⁴ kg·m²) NOMINAL

INSULATION CLASS B  
© ALLOWABLE THRUST LOAD 35 oz (10N)  
© ALLOWABLE RADIAL LOAD 93 oz (26N) LOAD TO SHAFT END.

NOTE1. SANYO PMM-BD-4502 DRIVE CIRCUIT, (2 PHASE EXCITATION )  
E = 24 V(DC), I<sub>1</sub> = 1 A/PHASE. (AVERAGE VALUE)

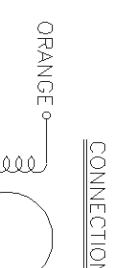
NOTE2. MOUNT A MOTOR ON 4.00 × 4.00 × .08t (100 × 100 × 2t) SPCC HEAT SINK  
AND ENERGIZE A COIL AT 2 PHASE EXCITATION, I<sub>1</sub> = 1 A/PHASE CONSTANTLY.

MEASURED BY THE CHANGE OF RESISTANCE METHOD.

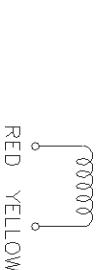
NOTE3. CENTER HOLE ON THE SHAFT END IS NOT ALWAYS MADE.

WHEN A MOTOR IS SEQUENCED AS SHOWN  
IN BELOW TABLE, THE SHAFT ROTATION  
MUST BE CLOCKWISE WHEN YOU SEE FROM  
SURFACE [B] SIDE.

### DIRECTION OF ROTATION



	RED	BLUE	YELLOW	ORANGE
ENERGIZE ORDER	1 (−)	(+)	(+)	(+)
	2 (+)	(−)	(−)	(+)
	3 (+)	(−)	(−)	(+)
	4 (−)	(+)	(+)	(−)



	RED	BLUE	YELLOW	ORANGE
ENERGIZE ORDER	1 (−)	(+)	(+)	(+)
	2 (+)	(−)	(−)	(+)
	3 (+)	(−)	(−)	(+)
	4 (−)	(+)	(+)	(−)



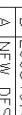
	RED	BLUE	YELLOW	ORANGE
ENERGIZE ORDER	1 (−)	(+)	(+)	(+)
	2 (+)	(−)	(−)	(+)
	3 (+)	(−)	(−)	(+)
	4 (−)	(+)	(+)	(−)



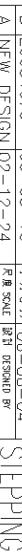
	RED	BLUE	YELLOW	ORANGE
ENERGIZE ORDER	1 (−)	(+)	(+)	(+)
	2 (+)	(−)	(−)	(+)
	3 (+)	(−)	(−)	(+)
	4 (−)	(+)	(+)	(−)



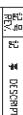
	RED	BLUE	YELLOW	ORANGE
ENERGIZE ORDER	1 (−)	(+)	(+)	(+)
	2 (+)	(−)	(−)	(+)
	3 (+)	(−)	(−)	(+)
	4 (−)	(+)	(+)	(−)



	RED	BLUE	YELLOW	ORANGE
ENERGIZE ORDER	1 (−)	(+)	(+)	(+)
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	3 (+)	(−)	(−)	(+)
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	RED	BLUE	YELLOW	ORANGE
ENERGIZE ORDER	1 (−)	(+)	(+)	(+)
	2 (+)	(−)	(−)	(+)
	3 (+)	(−)	(−)	(+)
	4 (−)	(+)	(+)	(−)



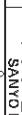
	RED	BLUE	YELLOW	ORANGE
ENERGIZE ORDER	1 (−)	(+)	(+)	(+)
	2 (+)	(−)	(−)	(+)
	3 (+)	(−)	(−)	(+)
	4 (−)	(+)	(+)	(−)



	RED	BLUE	YELLOW	ORANGE
ENERGIZE ORDER	1 (−)	(+)	(+)	(+)
	2 (+)	(−)	(−)	(+)
	3 (+)	(−)	(−)	(+)
	4 (−)	(+)	(+)	(−)



	RED	BLUE	YELLOW	ORANGE
ENERGIZE ORDER	1 (−)	(+)	(+)	(+)
	2 (+)	(−)	(−)	(+)
	3 (+)	(−)	(−)	(+)
	4 (−)	(+)	(+)	(−)



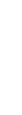
	RED	BLUE	YELLOW	ORANGE
ENERGIZE ORDER	1 (−)	(+)	(+)	(+)
	2 (+)	(−)	(−)	(+)
	3 (+)	(−)	(−)	(+)
	4 (−)	(+)	(+)	(−)



	RED	BLUE	YELLOW	ORANGE
ENERGIZE ORDER	1 (−)	(+)	(+)	(+)
	2 (+)	(−)	(−)	(+)
	3 (+)	(−)	(−)	(+)
	4 (−)	(+)	(+)	(−)



	RED	BLUE	YELLOW	ORANGE
ENERGIZE ORDER	1 (−)	(+)	(+)	(+)
	2 (+)	(−)	(−)	(+)
	3 (+)	(−)	(−)	(+)
	4 (−)	(+)	(+)	(−)



	RED	BLUE	YELLOW	ORANGE
ENERGIZE ORDER	1 (−)	(+)	(+)	(+)
	2 (+)	(−)	(−)	(+)
	3 (+)	(−)	(−)	(+)
	4 (−)	(+)	(+)	(−)



	RED	BLUE	YELLOW	ORANGE
ENERGIZE ORDER	1 (−)	(+)	(+)	(+)
	2 (+)	(−)	(−)	(+)
	3 (+)	(−)	(−)	(+)</td