

# Product Change Notification

PCN20-1-Change white epoxy to black

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**C&K**

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## Document revision

Revision	Date	Description	Author
B	10-Nov-2021	Change from white epoxy to black	Paul DiLorenzo

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**1. Purpose**

C&K, as a design and manufacturing company of electromechanical switches, is constantly looking ensure the continued high quality of our products.

To continue producing our high-quality parts we need to change our white epoxy to black.

**2. Overview**

Due to a manufacturer's obsolescence of a white epoxy resin, we have identified a black epoxy resin that meets or exceeds all the specifications of the white.

Many C&K switches have an epoxy seal around their terminals. In all cases where white epoxy was used for this sealing we will be changing to black.

**3. Impact of Change and Qualification**

3.1 Impact of Change - None

3.2 Qualification – Samples built with black resin were submitted for performance verification testing. All tests had satisfactory results. Test log number H191349 (Available upon request)

**4. Part References affected**

<b>Series</b>	<b>Product Type</b>	<b>Options Affected</b>
1000	Slide	"I" Epoxy potted base option
7000	Toggle and Rocker	"I" Epoxy potted base option
8020	Pushbutton	"I" Epoxy potted base option
8060	Pushbutton	"I" Epoxy potted base option
8500	Pushbutton	8533 and 8534 Switch function options
8600	Pushbutton	8633 Switch function options
A	Rotary	"E" and "K" Seal options
DM	Rocker	DM14, DM24, DM54 and DM64 switch function options
E	Toggle and Rocker	E203, E205, E207, E208, E211, E213, E215 and E301 switch function options with "A", "AV2", "C" or "Vxx" Termination options
EP	Pushbutton	"AV" and "AV3" Termination options
ES	Slide	All
ET	Toggle	"AV" and "AV2" Termination options
GP	Pushbutton	All
GS	Slide	All
GT	Toggle	All
<a href="#">TM</a>	<a href="#">Snaps</a>	<a href="#">Screw Terminal options</a>
<a href="#">TL</a>	<a href="#">Snaps</a>	<a href="#">Screw Terminal options</a>
KM	Pushbutton	KM11 Switch function with "E" Seal option

**5. Date of application**

Immediately

**6. Conditions of application**

Ordering: P/N codes remained unchanged.

Pricing: Any pricing and other sales condition remain valid. No change.

Stock handling: No return or scrap required since there is zero impact on the switch

**7. Support**

For any question, please contact your C&K sales representative.

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