

Miniature cutting insert, type AF HC5640

for axial recessing

ATORN[®]



Application

For axial recessing in the material groups of steel and (stainless steel) with low to high cutting speeds and medium cutting conditions.

Version

- solid carbide cutting insert with inner cooling

Advantage

- tough cemented carbide type for broad application field
- sturdy geometry for axial cutter insert
- ideal for use with inefficient machines and unstable cutting conditions

Art. no.	17132 108
ISO name	AF
Shaft diameter	4 mm
Length	51 mm
Clearance length	15 mm
Recessing width	1.5 mm
Plunge depth	2.8 mm
Programming size	1.75 mm
Min. bore diameter	5 mm
Machining direction	Left
Carbide type	HC5640
Material to be processed	Steel, Stainless steel, Non-ferrous metal, Cast metal

EAN-Code

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