

Indexable insert drill 7xD

for universal use up to 1300 N/mm², in diameter range of 8.00–40.00 mm

ORION[®]

Application:

high-performance drilling in the diameter range 8.00–40.00 mm and at drilling depths of 7xD for universal use of 1300 N/mm².



Execution:

- Carrier material made of high-quality HSSE-PM in **diameter range = 8–11.5 mm with straight shank HA** **diameter range = 12–40 mm with straight shank HB**

Advantage:

- high-quality backing material made from high-strength and heat-resistant powder metal, ensures perfectly aligned and dimensionally accurate drilling even under difficult cutting conditions
- polished chipping spaces ensure problem-free, reliable chip removal, even with long-chipping materials
- wide assortment: 3xD, 5xD, 7xD continuous in the diameter range of 8.00–40.00 mm

Art. no.	11217395
Brand	ORION
Manufacturer Part Number	11217395
Max. drilling depth (D)	7xD
Coolant supply	Internal
Tool holding device	Parallel shank with chuck surface ISO 9766
Cutting edge diameter	39.5 mm
Suitable for min. cutting diameter	39.5 mm
Shank diameter	40 mm
Suitable for max. cutting diameter	39.9 mm
Length	423 mm
Chip flute length	316 mm
Cantilever length	353 mm
Bore type	Normal bore, Stud hole bore
Gross Weight	1.936 kg
Product Group	119

EAN

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