

HSS hand taper reamers 1:50

for universal use up to 1000N/mm²

ATORN[®]



Application

For cutting tapered fit tolerances 1:50 (also suitable for cutting interruption) manually up to 1000 N/mm².

Version

- Twisted with conical cutter, type B

Advantage

- Good bore hole quality (dimensional tolerance, roundness, surface quality)

Application	Steel (N/mm ²)			Stainless steel		Alu		Brass		Bronze		Plastics	Graphite G(C)FK	GG(G) GjMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
	●	●	○	○	○	●	○	●	○	●	○	○		○	○	○			

Art. No.	11673 120
Cutting material	HSS
Groove type	Left-hand twist, 6°
Cutting edge diameter	12 mm
Min. diameter	11.8 mm
Max. diameter	16 mm
Length	255 mm
Cutting edge length	210 mm
Shank square	11 mm
Number of cutting edges	8 PCS
Form	B
DIN	9

EAN-Code

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