

Miniature cutting insert type AX HW56 15

For reverse internal boring

ATORN[®]

Application

For reverse internal boring in steel and (stainless steel) material groups at low to high cutting speeds and mid-range cutting conditions.

Version

- Solid carbide cutting insert with internal cooling

Advantage

- Very hard cemented carbide grade ensures low wear
- Stable geometry optimised for reverse internal boring machining
- Extremely sharp cutters ensure a process-reliable cut



Art. no.	17123 244
ISO name	AX
Shaft diameter	6 mm
Length	51 mm
Clearance length	15 mm
Radius	0.2 mm
Programming size 2	1.8 mm
Programming size	2.8 mm
Min. bore diameter	6.1 mm
Machining direction	Right
Carbide type	HW56 15
Material to be processed	Stainless steel, Non-ferrous metal

EAN-Code

4050293372335