

PDJN clamp holder with internal cooling, negative

for copy and longitudinal lathing with DN indexable insert

ATORN[®]

Application

for copy and longitudinal turning with DN indexable insert, 55°

Version

- precision-manufactured steel support with high-performance internal cooling system, nickel-plated, hardened, toggle clamp system, type D, working angle 93°, tip angle 55°, clearance angle 0°

Advantage

- high-performance cooling channel system with three outlets ensures an extremely long service life and reliable work
- very streamlined geometry, optimised for contour lathe work with large feed depths and unfavourable conditions
- negative body geometry ensures good stability and absorption of force for large cutting depths
- wide adjustment range: suitable for both finishing and rough machining



Art. no.	17838 730
ISO name	PDJN R/L 2525 M15 IK G1/8
Shaft height	25 mm
Shank width	25 mm
Length	150 mm
Length of head	28 mm
Programming size	32 mm
Suitable for indexable inserts	DN.. 1506..
Tool design	Left
DIN	4983

EAN-Code

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