Twist drill type TLP HSSE, uncoated For universal use up to 1300 N/mm² in long-chipping materials





Geometry with deep-hole profile for application up to a strength of 1300 $\mbox{N/mm}^2$.

Version

■ Twist drill with deep-hole profile

Advantage

- Deep-hole profile for optimised chip removal at greater drilling depths without venting
- effective removal of chips thanks to large chipping spaces

Delivery

Packaging unit: drill Ø 1.0-6.0 mm = 10 pieces (price per piece)

ſ	Application	Steel (N/mm²)			Stainless steel		Alu		Brass					Graphite					Hard mat.	
		<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long	tics	G(C)FK	GjMW	alloy	alloy	alloy	<55 HRC	<65 HRC
		30	20	10	15	12	50	70	45	35	40	30	20	10	30					

Art. No.	11087 155	
Cutting material	HSSE	
Surface	Uncoated	
Туре	TLP	
Angle of the tip	130 Degree	
Tool holding device	HA parallel shank	
Cutting edge diameter	9.20 mm	
Chip flute length	40 mm	
Length	84 mm	
f steel 700	0.16 mm/U	
DIN	1897	

EAN-Code

4050293325843

