

Pipe deburrer, 90° HSS, three-cutter

For universal use up to 1000 N/mm²

ORION[®]

Application:

For manufacturing external and internal pipe deburrers in the steel, stainless steel, NF metal and (cast) material groups up to a strength of 1000 N/mm² in single part production.

Execution:

- Profile-ground three-cutter counterbore and ground external counterbore ensure high requirements met around dimensional accuracy and process reliability

Advantage:

- Axially adjustable internal conical countersink for stepless adjustment to pipe diameter and wall thickness
- 3 cutters ensure the surface is smooth and chatter-free
- The two counterbore sections come apart for easy sharpening



Art. no.	11513 180
Brand	ORION
Manufacturer Part Number	11513180
Countersink angle	90 Degree
Cutting material	HSS
Number of cutting edges	3 PCS
Surface	Uncoated
Construction size	2
Suitable for min./max. pipe outer diameter	7.0-14 mm
Suitable for min./max. pipe internal diameter	2.6-7.8 mm
Shank diameter	12.5 mm
Outer diameter	18 mm
Tool holding device	HA parallel shank
Gross Weight	0.088 kg
Product Group	1EH

EAN

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