



Model	CJ2H-CPU64	CJ2H-CPU65	CJ2H-CPU66	CJ2H-CPU67	CJ2H-CPU68	CJ2H-CPU64- EIP	CJ2H-CPU65- EIP	CJ2H-CPU66- EIP	CJ2H-CPU67- EIP	CJ2H-CPU68- EIP
I/O Capacity/Mountable Units	2,560 Points/4	0 Units (3 Expa	nsion Racks Ma	IX.)						
Program Capacity	50K steps	100K steps	150K steps	250K steps	400K steps	50K steps	100K steps	150K steps	250K steps	400K steps
Data Memory Capacity	DM: 32K words EM: 32K words Bank x 4 Bank	5/	DM: 32K words, EM: 32K words/Bank x 10 Banks	DM: 32K words, EM: 32K words/Bank x 15 Banks	DM: 32K words, EM: 32K words/Bank x 25 Banks	DM: 32K words, EM: 32K words Bank x 4 Banks		DM: 32K words, EM: 32K words/Bank x 10 Banks	DM: 32K words, EM: 32K words/Bank x 15 Banks	DM: 32K words, EM: 32K words/Bank x 25 Banks
Data Tracing Memory	8K words	vords 16K words 32 K words 8K words 16K words 32 K words								
Source/Comment Memory	3.5 Mbytes									
Function Block Definitions	2,048									
Function Block Instances	2,048									
Function Block Program Area	No									
Built-in Ethernet	No					Yes (with Ether	Net/IP Function	nality)		
Built-in USB	Yes									
Built-in RS-232 Port	Yes									
Communication Option Board Slot	No									
LD Instruction Execution Time	16 ns									
Pulse I/O add-on modules	Not Supported	lot Supported								
Synchronous Unit Operation	Yes (with CJ1V	/es (with CJ1W-NC Position Control Units)								
User-defined Data Structures**	Yes	es								
Unit Size (HxWxD)	90 x 49 x 74.5) x 49 x 74.5 mm 90 x 80 x 74.5 mm								

** CX-ONE V4 Required

Specifications

General specifications

Item		CJ2H-					CJ2M-				
		CPU64(-EIP)	CPU65(-EIP)	CPU66(-EIP)	CPU67(-EIP)	CPU68(-EIP)	CPU1_	CPU3_			
Enclosure		Mounted in a panel									
Grounding		Less than 100 Ω									
CPU Rack Dime	nsions in mm (H×D×W)	CJ2H-CPU6EIP: 90×65×80 90×75×31 90×75×62 CJ2H-CPU6_: 90×65×49									
Weight		CJ2H-CPU6EIP CJ2H-CPU6_: 19					130 g or less	190 g or less ^{*1}			
Current Consun	nption	CJ2H-CPU6EIP CJ2H-CPU6_: 5 \	,				5 VDC, 0.5 A	5 VDC, 0.7 A			
Use	Ambient Operating Temperature) to 55°C									
	Ambient Operating Humidity	10% to 90%									
	Atmosphere	Must be free from	n corrosive gases.								
	Ambient Storage Temperature	-20 to 70°C (exc	luding battery)								
	Altitude	2,000 m or less									
	Pollution Degree	2 or less: Conforms to JIS B3502 and IEC 61131-2.									
	Noise Immunity	2 kV on power supply line (Conforms to IEC 61000-4-4.)									
	Overvoltage Category	Category II: Confe	orms to JIS B3502 a	nd IEC 61131-2.							
	EMC Immunity Level	Zone B									
	Vibration Resistance		3.5 mm amplitude, 8		ons (10 sweeps of 10) min each = 100 mi	n total)				
	Shock Resistance	Conforms to IEC6	60068-2-27. 147 m/s	s², 3 times in X, Y, a	nd Z directions (100	m/s² for Relay Outpu	t Units)				
Battery	Life	5 years at 25°C									
	Model	CJ1W-BAT01									
Applicable Standards		Conforms to cULus, EC, NK, and LR Directives. Conforms to cULus and EC Directives									

*1 Without a Serial Option Board

Performance specifications

Items			CJ2H-					CJ2M-				
			CPU64(-EIP)	CPU65(-EIP)	CPU66(-EIP)	CPU67(-EIP)	CPU68(-EIP)	CPU11/31	CPU12/32	CPU13/33	CPU14/34	CPU15/35
User memor	ry		50K steps	100K steps	150K steps	250K steps	400K steps	5K steps	10K steps	20K steps	30K steps	60K steps
I/O bits			2,560 bits									
Processing speed	Overhead p	rocessing time	Normal mode		PUEIP:200 μ PU: 100 μ			Normal mod		CPU3_: 270 CPU1_: 160	F -	
	Execution t	ime	Basic instruct Special instru	ctions:	0.04	6 µs min.; 8 µs min.		Basic instructions: 0.04 µs min.; Special instructions: 0.06 µs min.				
	Interrupts	I/O interrupts and external interrupts	Interrupt task startup time: 26 μ s or 17 μ s ^{*2} (30 μ s for unit version 1.0) Interrupt task startup time: 31 μ s Return times to cyclic tasks: 11 μ s or 8 μ s ^{*2} (15 μ s for unit version 1.0) Return times to cyclic tasks: 10 μ s									
		Scheduled interrupts				· ·	,			4 ms (set in 0.	I ms incremer	its)
			Interrupt task startup time: 22 μ s or 13 μ s ^{*2} (27 is for unit version 1.0) Interrupt task startup time: 30 μ s Return time to cyclic task: 11 μ s or 8 μ s ^{*2} (15 is for unit version 1.0) Return time to cyclic task: 11 μ s									
Maximum n	umber of cor	nectable units	Total per CPU Total per PLC		nsion Rack: 10 «.) Units max.;						
	Basic I/O u	nits	No limit However, a m	aximum of tw	o CJ1W-INT01	Interrupt Inpu	ıt Units can be	mounted.				
	Special I/O	units	Units for up to	96 unit numl	bers can be mo	ounted. (Unit n	umbers run fro	om 0 to 95. U	nits are allocat	ted between 1	and 8 unit nur	nbers.)
	CPU bus un	iits	CJ2H-CPU6EIP: 15 Units max. CJ2H-CPU6_: 16 Units max.					_: 15 Units ma _: 16 Units ma				
	Slots for w used	hich interrupts can be	CJ2H-CPU6EIP: Slots 0 to 3 on CPU Rack CJ2H-CPU6_: Slots 0 to 4 on CPU Rack					Slots 0 to 4	on CPU Rack			
Maximum n	umber of exp	ansion racks	3 max.									
CIO srea	I/O area		2,560 bits (160 words): Words CIO 0000 to CIO 0159									
	Link area		3,200 bits (20	0 words): Wo	rds CIO 1000 t	o CIO 1199						
	Synchrono	us data refresh area	1,536 bits (96	words): Word	ds CIO 1200 to	CIO 1295		-				
	CPU bus un	iit area	6,400 bits (40	0 words): Wo	rds CIO 1500 t	o CIO 1899						
	Special I/O	unit area	15,360 bits (9	60 words): W	ords CIO 2000	to CIO 2959						
	Serial PLC	link words	-					1,440 bits (9	90 words): Wo	rds CIO 3100 t	o CIO 3189	
	DeviceNet a	area	9,600 bits (60	0 words): Wo	rds CIO 3200 t	o CIO 3799						
	Internal I/O	area		,344 words):	rds CIO 1300 t Words CIO 380 I I/O.		1					
Work area	Nork area			8,192 bits (512 words): Words W000 to W511 Cannot be used for external I/O.								
Holding area			8,192 bits (512 words): Words H000 to H511 Bits in this area maintain their ON/OFF status when PLC is turned OFF or operating mode is changed. Words H512 to H1535: These words can be used only for function blocks. They can be used only for function block instances (i.e., they are allocated only for internal variables in function blocks).									

Andie CPUIG4 (= IP) CPUIG4 (= I													
Auxiliary and	Items									00114.0/00	00114.0/00	001144/04	
Temperator Percentage Percen	Auxiliary are	ea		Read-only: 3 • 7,168 bits • 24,576 bit	1,744 bits (1,9 (448 words): ts (1,536 word	84 words) Words A0 to A Is): Words A10	.447 000 to A11535	5*3	GPUT1/31	GPU12/32	GPU13/33	GPU14/34	GPU15/35
Time: res 4.000 kmm mumbers 10000 b 10 4005 goverain from consistent Dial control area	Tomporory	2500				024 words) in	words A448 to	A14/1 °					
Genetic arms 400 control running: OUD 00 DR 2005 piperaid running: US UNDER 5 BUILD 1000 DR 2005 piperaid running: US UNDER 5 BUILD 1000 DR 2000 Piperaid running: US UNDER 5 BUILD 1000 DR 2000 Piperaid running: US UNDER 5 BUILD 1000 DR 2000 Piperaid running: US UNDER 5 BUILD 1000 Piperaid runnig UNDER 5 BUILD 1000 Piperaid runnig UNDER 5 BUILD 1000 Piperaid		aled				10 to T/005 (c	onarato from c	ounters))					
DM area		a			,	,							
Bit PS 		μ				1000 10 04033		r unicio _{jj}					
Note of the section of the sectin of the section of the section of the section of the se				DM Area									
Image: second of the	EM area			32k words/ba	ınk × 25 bank	s max.: E00_0	0000 to E18_3	2767 max. ^{*4,*5}	⁵ 32k words/b	oank × 4 bank	s max.: E00_0	0000 to E3_32	767 max. ^{*4}
which bit incruces open of the state of the									32K words >	< 1 bank		32K words ×	4 banks
intex register mode along specifications and have a part of the part of th		which bits							Bank 0 hex			Banks 0 to 3	hex
Opeic tasks These are special registers for storing PC, memory addresses for indirect addressing, (index Registers can be set so that they are unique in each task or so that they are unique in tasks). Opeic tasks Task hap are Opeic tasks Task hap are Opeic tasks Task hap are Opeic tasks Task hap are are unique in each data on the operations, such as online editing, and changes to present values in 1/0 memory, are or discipations can be seened and one operations, such as online editing, and changes to present values in 1/0 memory, are or discipations can be seened. Execution mode Normal mode Programma are executed. This is the normal operating mode. 2.048 Supantial Function Clarks (FC) Structured Tot (ST) Structure Tot (ST) Structure Tot (ST) 2.048 Bit programma are tasks for a structure of tasks 2.048 Fig port tasks Maximum number of definitions Opeic tasks Thermut tasks, scheduled interrupt tasks, scheduled interrupt tasks, understering mode. Fig port tasks Maximum number of tasks Viriables Tot tasks Symbols Clack symbols (Clarks symbols, depending on parameter settings. Viriables Tot tasks Viriables Tot tasks Viriables Tot symbols		forceset/			Bank 3 hex				-				
Memory car 120 MB 266 MB of 512 MB Operating works Non-2004 Monde Popparise are executed, and some operations, such as online editing, and changes to present walks. MONTOR more, and add in this mode. Programming languages Non-2004 Monde Popparise are executed. This is the normal operating mode. Programming languages Control of this mode. Programming languages Control of this SCPC) Structured Text (ST) Instruction Lists (J) Maximum number of definitions 2.048 Programming languages Control of this SCPC) Structured Text (ST) Instruction Lists (J) Maximum number of definitions 2.048 Option tasks Option tasks Pip or tasks Option tasks Mumber of tasks Control tasks Option tasks Option tasks Number of tasks Control tasks Mumber of tasks Control tasks Number of tasks Control tasks Vision tasks Control tasks Symbols Def of symbols Data type of symbols Control symbols Data type of symbols Control symbols Data type of symbols Contred symbols Data type of symbo	Index regist	ers		These are sp				resses for indir	rect addressin	ıg. (Index Regi	isters can be s	et so that they	are unique in
Operating modes PROGRAM mode: Programs are not executed, and reage operations, such as online defing, and charges to present values in 1/0 memory, are or adject in this mode. Execution mode Normal mode Programs are executed. The is the normal operating mode. Execution mode Normal mode Sequential Function Charts (SFC) Structure Test (ST) metrution Lists (L). Sequential Function Charts (SFC) Structure Test (ST) metrution Lists (L). Test (ST) (ST) (ST) (ST) (ST) (ST) (ST) (ST)	Cyclic task f	flag area		128 flags									
MONITOR mode: Programs are executed, and some operations, such as online editing, and changes to present values in VO memory, are er allow online and this mode. Execution mode: RUN mode:: Programs are executed. This is the normal operating mode. Programming inguages: Ladder Logic (LD) Structured Text (ST) Instruction Lists (IL) 256 2,046 Maximum number of definitions: 2,048 256 2,048 Programming inguages: 2016 tasks 2016 tasks 2016 tasks Number of tasks: Orclic tasks: 128 2016 tasks 2016 tasks Number of tasks: Orclic tasks: 128 2016 tasks 128 Number of tasks: Orclic tasks: 128 128 128 128 Symbols: Type of symbols Colds approbatic. Can be adden of any this as in the P.C. Note of tasks Note of tasks 128 Data type of symbols B00, (bi) B00, (bi) <td>Memory car</td> <td>ď</td> <th></th> <td>128 MB, 256</td> <td>MB, or 512 N</td> <td>IB</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>	Memory car	ď		128 MB, 256	MB, or 512 N	IB							
Execution mode Normal mode Programming languages Ladder Logic (LD) Sequential Function Charts (SPC) Structure Tat (ST) instruction Lisks (L) 256 2,043 Function Instances 2,048 266 2,048 Programming languages 2,048 266 2,048 Program are - 20K steps 20K Tasks Type of tasks Opcile tasks Opcile tasks 100 interrupt tasks, ND interrup	Operating m	iodes		MONITOR mo	PROGRAM mode: Programs are not executed. Preparations can be executed prior to program execution in this mode. MONITOR mode: Programs are executed, and some operations, such as online editing, and changes to present values in I/O memory, are enabled in this mode.								
Programming-languages Ladder Logic (LD) Structure T (RT) Structure T (RT) Structure T (RT) Maximum number of definitions 2.048 256 2.048 Finction Maximum number of definitions 2.048 256 2.048 FB program-re- 0K steps 2.048 Prof of tasks Cyclic tasks Interrupt tasks, scheduled interrupt tasks, and external interupt tasks, and external interrupt tasks, a	Execution m	ode			•			στηται υμετατιτή	y moue.				
blocks Itakinum number of instances 2,048 256 2,048 FF program - 20K steps Tasks Multer of tasks Opcile tasks interrupt tasks (Power OFF interrupt tasks, scheduled interrupt tasks, and external interrupt tasks) Interrupt tasks Number of tasks Opcile tasks 128 (Interrupt tasks can be defined as cyclic tasks to reate extra cyclic tasks. Therefore, the total number of cyclic tasks i tasks in the PLC. Global symbols: Can be used only within a single task in the PLC. Global symbols: Can be used only within a single task in the PLC. Network symbols (tags) ² :10 memory in the CPU Unit can be externally accessed using symbols, depending on parameter settings. Symbols Data type of symbols Cocil symbols (tags) ² :10 memory in the CPU Unit can be externally accessed using symbols, depending on parameter settings. NoUNIT (two-word unsigned binary) UINT (two-word unsigned BCD) ⁷ UINT BCD (two-word hexadecimal) DWOBD (Ladder Logic Sequential Fu Structured Te	(LD) Inction Charts ext (ST)	(SFC)							
FB program area - 200 2.040 FF program area - 20K steps Tasks Opcile tasks Opcile tasks Opcile tasks Number of tasks Opcile tasks 128 (nterrupt tasks, scheduled interrupt tasks, v0 interrupt tasks, in denternal interrupt tasks) Symbols Opcile tasks Opcile tasks 128 (nterrupt tasks, scheduled interrupt tasks, v0 interrupt tasks, interrupt tasks, in the PLC. Symbols Local symbols: Can be used only within a single task in the PLC. Global symbols: Can be used only within a single task in the PLC. Bota type of symbols Bota type of symbols Bota type of symbols Bota type of symbols IUTI (tow-word singled binary) UUTI (tow-word unsigned binary) UUTI (tow-word unsigned binary) UUTI (tow-word unsigned BCD) ⁷ UUTI BCD (wwword freinge BCD) ⁷ UUTI BCD (wwword freinge BCD) ⁷ UUTI BCD (wwword freinge BCD) ⁷ UUTI BCD (wwword binary) UUTI BCD (wwword unsigned BCD) ⁷ UUTI BCD (wwword binary) UUTI BCD (wwword unsigned BCD) ⁷ UUTI BCD (wwword theating-point) UHT (Gourword tassigned BCD) ⁷ UUTI BCD (wwword theating-point) UBEAL (twwword theatadecinna)) Symbols (Array variables)<		Maximum n	umber of definitions	2,048					256			2,048	
Tasks Type of tasks Cyclic tasks interrupt tasks (Power OFF interrupt tasks, scheduled interrupt tasks, and external interrupt tasks) Number of tasks Cyclic tasks interrupt tasks: 128 interrupt tasks: 256 (interrupt tasks: 128 interrupt tasks: Symbols (Variables) Type of symbols Local symbols: Local symbols: Local symbols: Bata type of symbols Bobl, (bit) Local symbols: Bobl, (bit) UNIT (one-word unsigned binary) UUNT (one-word unsigned binary) UUNT (four-word unsigned binary) UUNT (one-word unsigned binary) UNIT (Done-word signed binary) UUNT (one-word unsigned binary) UNIT (Done-word signed binary) UUNT (one-word unsigned binary) UNIT (BOC (wor-word unsigned binary) UNIT (Done-word signed binary) UNIT BOC (wor-word unsigned BCD) ⁷ UDNT (wo-word floating-point) CHAUNEL (word) UNIT BOC (word neadecimal) UNIT BOC (word) Bask type of symbols Statust of mumber) Wide of args symbols Statust of mumber) WORD (word) UNIT BOC (word) Bask type of symbols Bool, (bit) UNIT BOC (word) Bool, (bit) Bool, (bit) UNIT BOC (word) Bool, (bit) Bool, (bit) <td colspan="3"></td> <td colspan="5">2,048</td> <td>256</td> <td></td> <td></td> <td>2,048</td> <td></td>				2,048					256			2,048	
Maximum size of symbols Color is symbols Color is call symbols: Can be used only within a single task in the PLC. Symbols Call symbols: Can be used only within a single task in the PLC. Global symbols: Can be used only within a single task in the PLC. Symbols Data type of symbols Cocie symbols: Can be used only within a single task in the PLC. Ideal symbols: Can be used only within a single task in the PLC. Global symbols: Can be used only within a single task in the PLC. Ideal type of symbols Data type of symbols DoUL (bit) IVIT (on-word unsigned binary) UNIT (on-word unsigned binary) UNIT (too-word unsigned binary) UNIT (too-word unsigned binary) UNIT too: word unsigned binary) UNIT too:word unsigned binary) UNIT too-word unsigned binary) UNIT too-word unsigned binary) UNIT too: word unsigned binary) UNIT too-word unsigned binary) UNIT too-word unsigned binary) UNIT too-word unsigned binary) UNIT	FB program	area		-					20K steps				
Inferrupt tasks: 256 (therrupt tasks can be defined as cyclic tasks to create extra cyclic tasks. Therefore, the total number of cyclic tasks i actually 384 max.) Symbols (Variables) Local symbols: Can be used only within a single task in the PLC. Inferrupt tasks: Cocal symbols (tagh? 'L'O memory in the CPU Unit can be externally accessed using symbols, depending on parameter settings.) Data type of symbols BOU. (bit) UDINT (two-word unsigned binary) UDINT (two-word unsigned binary) UDINT (two-word signed binary) UDINT (two-word signed binary) UDINT (two-word signed binary) UDINT (two-word	Tasks	Type of tas	(S	-	s (Power OFF	interrupt tasks	s, scheduled in	terrupt tasks, l	/O interrupt ta	asks, and exte	rnal interrupt t	asks)	
(Variables) Image: Construction of the symbols Global symbols (tags)?: VO memory in the CPU unit can be externally accessed using symbols, depending on parameter settings. Data type of symbols BOOL (bit) UINT (one-word unsigned binary) UUNT (one-word unsigned binary) UUNT (one-word unsigned binary) UUNT (four-word unsigned binary) UUNT (four-word unsigned binary) UINT (four-word unsigned binary) UINT (four-word unsigned BCD)? UINT (four-word unsigned BCD)? UINT (four-word unsigned BCD)? UINT BCD (two-word hexadecimal) DVORD (non-word hexadecimal) DVORD (non-word hexadecimal) DVORD (non-word hexadecimal) DVORD (non-word hexadecimal) STRING (1 to 255 ASCII characters) TIMER (timer)? User-defined data types (data structures)"? User-defined data types (data structures)"? 2,000 max. Array symbols (Array variables) One-dimensional arrays Number of registrable network symbols 250,000 max. 2,000 max. 2,000 max. 2,000 max 2,000 max. </td <td></td> <td>Number of</td> <th>asks</th> <td colspan="9">Interrupt tasks: 256 (Interrupt tasks can be defined as cyclic tasks to create extra cyclic tasks. Therefore, the total number of cyclic tasks is actually 384 max.)</td> <td>cyclic tasks is</td>		Number of	asks	Interrupt tasks: 256 (Interrupt tasks can be defined as cyclic tasks to create extra cyclic tasks. Therefore, the total number of cyclic tasks is actually 384 max.)									cyclic tasks is
Data type of symbols BOOL (bit) UINT (nor-word unsigned binary) UUNT (now-word unsigned binary) UINT (two-word signed binary) UINT (two-word unsigned binary) UINT (two-word signed binary) UINT (two-word signed binary) UINT (two-word signed binary) UINT (two-word signed binary) UINT (two-word signed binary) UINT (two-word signed binary) UINT (box-word unsigned BCD) ⁷ UUNT BCD (two-word unsigned BCD) ⁷ UINT BCD (two-word unsigned BCD) ⁷ UINT BCD (two-word foating-point) CHANNEL Censtant or number) WORD (one-word thexadecimal) UWORD (two-word hexadecimal) UWORD (two-word texadecimal) STRING (t to 255 ASCII characters) TIMER (timer) ⁷⁸ COLVITER (counter) ⁸ User-defined data types (data structures) ⁷⁹ 32k words Array symbols (Array variables) One-dimensional arrays Number of array elements 32,000 elements max. Number of registrable network symbol (Tag) 255 bytes max. arme ¹⁰ of network symbols UTF-3	Symbols (Variables)	Type of syn	ibols	Global symbols: Can be used in all tasks in the PLC.								inas.	
Number of array elements 32,000 elements max. Number of registrable network symbols (Tags) ^{*10} 20,000 max. Length of network symbol (Tag) name*10 255 bytes max. Encoding of network symbols UTF-8		Maximum s	ize of symbol	UINT (one-wo UDINT (two-v ULINT (four-v ULINT (four-wo UINT (bur-wo UINT BCD (or UDINT BCD (t ULINT BCD (t REAL (two-w LREAL (four-v CHANNEL (w NUMBER (cor WORD (one-v DWORD (two LWORD (four- STRING (1 to STRING (1 to STRING (1 to STRING (1 co USer-defined 32k words	vord unsigned vord unsigned d signed bin vrd signed bin vrd signed bin e-word unsig wo-word unsig our-word unsig our-word loating-po word floating-po word floating-po vord floating-po vord floating-po vord floating-so vord hexade 255 ASCII cha 75 unter)*8 data types (da	binary) binary) y) ary) ed BCD)*7 gned BCD)*7 gned BCD)*7 int) boint) boint) ber) mal) cimal) cimal) rracters)	9						
Number of registrable network symbols (Tags) ¹⁰ 20,000 max. 2,000 max. Length of network symbol (Tag) name ⁺¹⁰ 255 bytes max. Encoding of network symbols UTF-8		Array symb	ols (Array variables)										
symbols (Tags) ^{*10} 255 bytes max. name ^{*10} 255 bytes max. Encoding of network symbols UTF-8			,										
Encoding of network symbols UTF-8		symbols (Ta	ags) ^{*10}										
Encoding of network symbols UTF-8 (Tags) ^{*10}				255 bytes ma	ax.								
		Encoding of (Tags) ^{*10}	f network symbols	UTF-8									

Modular PLC

Items		CJ2H-				CJ2M-				
		CPU64(-EIP) CPU65(-EIP)	CPU66(-EIP)	CPU67(-EIP)	CPU68(-EIP)	CPU11/31	CPU12/32	CPU13/33	CPU14/34	CPU15/35
Data Tracing	Memory Capacity	8,000 words	16,000 words	32,000 words	3	8,000 words				
		(Up to 32k words \times 25 banks when EM is specified in CX-Programmer) (Up to 32k words \times 4 banks when EM is specified in CX-Programmer)								
	Number of Samplings	Nits = 31, one-word data = 16, two-word data = 8, four-word data = 4								
	Sampling Cycle	1 to 2,550 ms (Unit: 1 ms)								
	Trigger Conditions	ON/OFF of specified bit Data comparison of specified word Data size: 1 word, 2 words, 4 words Comparison method: Equals (=), Greater than (>), Greater than or equals (≥), Less than (<), Less than or equals (≤), Not equal (≠)								(≠)
	Delay Value	-32,768 to +32,767 ms								
File Memory Memory Card (128, 256, or 512 Mbytes) (Use the Memory Cards provided by OMRON.) EM file memory (Part of the EM Area can be converted for use as file memory.)										
Source/ Comment Memory	Program source, comments, program index, and symbol table	m Capacity: 3.5 Mbytes Capacity: 1 Mbytes								

*1 The following times are added if EtherNet/IP data tag links are used for the CJ2H-CPU6_-EIP. Normal operation: 100 μ s + Number of transfer words × 0.33 μ s

High-speed interrupt function enabled: 100 μ s + Number of transfer words × 0.87 μ s

The following time must be added when using EtherNet/IP tag data links for the CJ2M-CPU3_.

100 μ s + (Number of words transferred × 1.8 μ s) *2

This applies when high-speed interrupts are used.

*3 A960 to A1471 and A10000 to A11535 cannot be accessed by CPU Bus Units, Special I/O Units, PTs, and Support Software that do not specifically support the CJ2 CPU Units.

- *4 Bits in the EM Area can be addressed either by bit or by word. These bits cannot be addressed by CPU Bus Units, Special I/O Units, PTs, and Support Software that do not specifically support the CJ2 CPU Units.
- *5 EM banks D to 18 cannot be accessed by CPU Bus Units, Special I/O Units, PTs, and Support Software that do not specifically support the CJ2 CPU Units.

*6 With CJ2H CPU Units with unit version 1.2 or later, force-setting/resetting bits in the EM Area is possible either for banks that have been specified for automatic address allocation or for banks specified for the EM Area force-set/reset function. With CJ2M CPU Units, force-setting/resetting bits in the EM Area is possible only for banks specified for the EM Area force-set/reset function. *7 This data type cannot be used in Function blocks.

*8

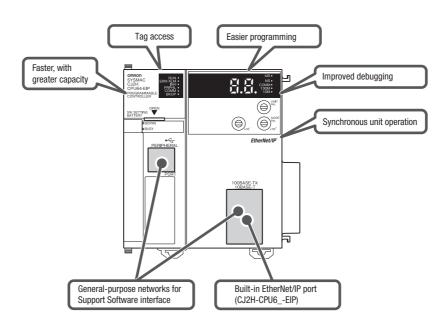
This data type can be used only in Function blocks. *9

Supported only when CX-Programmer version 9.0 or higher is used. *10

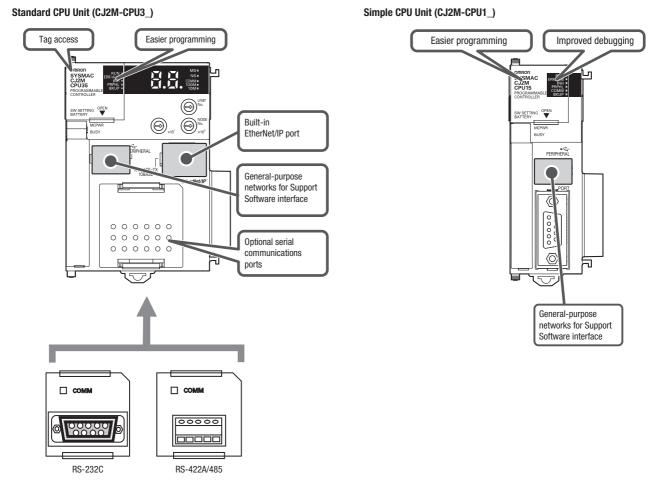
Supported only by the CJ2H-CPU6_-EIP and CJ2M-CPU3_.

External interface diagrams

CJ2H CPU units



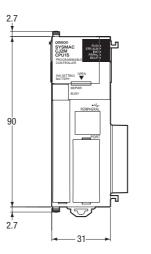
CJ2M CPU units

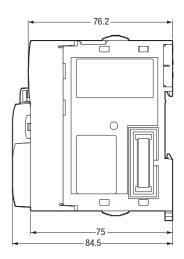


Dimensions

CJ2M-CPU1_

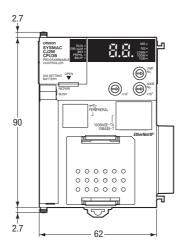


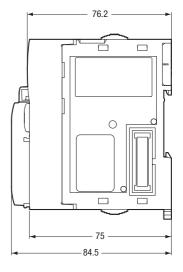




CJ2M-CPU3_

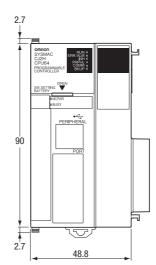


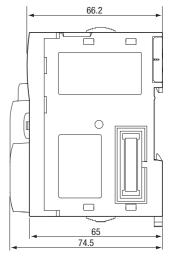




CJ2H-CPU6_

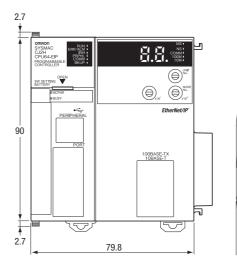


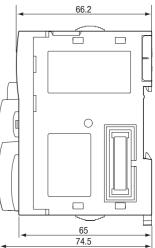




CJ2H-CPU6_-EIP









Fast and powerful CPUs for any task

The comprehensive lineup of new CJ2 processors offer outstanding new features while evolving from the CJ1 series and its proven track record. The wide range of high performance CPU's allow scaleability and flexibility for any automation challenge. The new CJ2 CPU units offer increased capacity plus built-in USB and ethernet ports, yet are fully compatible with the extensive range of CJ1 I/O units. CJ2M CPU units can be equipped with pulse I/O option modules to perform position control for up to 4 axes, using dedicated instructions.

Improvements such as structures and arrays, tag based programming, and increased memory capacity ensure fast development and less cost for the user. The new CJ2M features communication plug-in modules, more function block memory, and new high speed I/O units while the CJ2H CPU's increased program memory area, synchronous unit operation, and fast processors ensure your machine will perform at a level higher than the competition.

Ordering information

Max. digital I/O points	Program capacity	Data memory capacity	Logic execution speed	Max. I/O units	Width	5 V current consumption	Communications	Order code
2,560	400 K	832 K	16 ns	40	80 mm	820 mA	USB + EtherNet/IP + RS-232C	CJ2H-CPU68-EIP
2,560	250 K	512 K	16 ns	40	80 mm	820 mA	USB + EtherNet/IP + RS-232C	CJ2H-CPU67-EIP
2,560	150 K	352 K	16 ns	40	80 mm	820 mA	USB + EtherNet/IP + RS-232C	CJ2H-CPU66-EIP
2,560	100 K	160 K	16 ns	40	80 mm	820 mA	USB + EtherNet/IP + RS-232C	CJ2H-CPU65-EIP
2,560	50 K	160 K	16 ns	40	80 mm	820 mA	USB + EtherNet/IP + RS-232C	CJ2H-CPU64-EIP
2,560	60 K	160 K	40 ns	40	62 mm	700 mA	USB + EtherNet/IP, serial comm. option slot	CJ2M-CPU35
2,560	30 K	160 K	40 ns	40	62 mm	700 mA	USB + EtherNet/IP, serial comm. option slot	CJ2M-CPU34
2,560	20 K	64 K	40 ns	40	62 mm	700 mA	USB + EtherNet/IP, serial comm. option slot	CJ2M-CPU33
2,560	10 K	64 K	40 ns	40	62 mm	700 mA	USB + EtherNet/IP, serial comm. option slot	CJ2M-CPU32
2,560	5 K	64 K	40 ns	40	62 mm	700 mA	USB + EtherNet/IP, serial comm. option slot	CJ2M-CPU31
2,560	400 K	832 K	16 ns	40	49 mm	420 mA	USB + RS-232C	CJ2H-CPU68
2,560	250 K	512 K	16 ns	40	49 mm	420 mA	USB + RS-232C	CJ2H-CPU67
2,560	150 K	352 K	16 ns	40	49 mm	420 mA	USB + RS-232C	CJ2H-CPU66
2,560	100 K	160 K	16 ns	40	49 mm	420 mA	USB + RS-232C	CJ2H-CPU65
2,560	50 K	160 K	16 ns	40	49 mm	420 mA	USB + RS-232C	CJ2H-CPU64
2,560	60 K	160 K	40 ns	40	31 mm	500 mA	USB + RS-232C	CJ2M-CPU15
2,560	30 K	160 K	40 ns	40	31 mm	500 mA	USB + RS-232C	CJ2M-CPU14
2,560	20 K	64 K	40 ns	40	31 mm	500 mA	USB + RS-232C	CJ2M-CPU13
2,560	10 K	64 K	40 ns	40	31 mm	500 mA	USB + RS-232C	CJ2M-CPU12
2,560	5 K	64 K	40 ns	40	31 mm	500 mA	USB + RS-232C	CJ2M-CPU11
cessories					5	Software		

Software on a DVD

Description Remarks Order code Pulse I/O option module for CJ2M CPU NPN (sinking) outputs CJ2M-MD211 Units, 2 encoder inputs, 2 pulse PNP (sourcing) outputs CJ2M-MD212 outputs Flash Memory, 128 MB HMC-EF183 Memory Cards Flash Memory, 256 MB HMC-EF283 Flash Memory, 512 MB HMC-EF583 Memory Card Adapter (for HMC-AP001 computer PCMCIA slot) RS-232C Option Board^{*1} CP1W-CIF01 RS-422A/485 Option board*1 CP1W-CIF11 RS422A/485 (isolated) Option board^{*1} -CP1W-CIF12 Battery Set*2 CJ1W-BAT01 CP1W-CN221 USB Programming cable

	500 mA	USB + RS-232C		CJ2M-CPU11
;	Software			
	Cx-One FULL		Media	Order code
	Single user licenc	е	Licence only	CXONE-AL01-EV_
	Three user licence	e	Licence only	CXONE-AL03-EV_
	Ten user licence		Licence only	CXONE-AL10-EV_
	Thirty user licence	e	Licence only	CXONE-AL30-EV.
	Fifty user licence		Licence only	CXONE-AL50-EV_
	Site licence		Licence only	CXONE-ALOXX-EV_
	Software on CDs		CD	CXONE-CD-EV_

DVD

CXONE-DVD-EV_

Only used with CJ2M-CPU3_

*2 Included with the CPU unit

CJ-Series power supplies, expansions



Power and flexibility

CJ systems can operate on 24 VDC power supply, or on 100 to 240 VAC mains. For small-scale systems with mainly digital I/O a low-cost small-capacity power supply can be used. For systems with many analogue I/Os and control/communication units, it may be necessary to use a larger power supply unit.

Depending on the CPU type, up to 3 expansions can be connected to the CPU 'rack', giving a total capacity of 40 I/O units. The total length of the expansion cables of one system may be up to 12 m.

Ordering information

Power supply

Input range	Power consumption	Output capacity at 5 VDC	Output capacity at 24 VDC	Max. output power	Features	Width	Order code
21.6 to 26.4 VDC	35 W max.	2.0 A	0.4 A	16.6 W	-	27 mm	CJ1W-PD022
19.2 to 28.8 VDC	50 W max.	5.0 A	0.8 A	25 W	-	60 mm	CJ1W-PD025
85 to 264 VAC	50 VA max.	2.8 A	0.4 A	14 W	-	45 mm	CJ1W-PA202
47 to 63 Hz	100 VA max.	5.0 A	0.8 A	25 W	Run output (SPST relay)	80 mm	CJ1W-PA205R
					Maintenance status display	80 mm	CJ1W-PA205C

Note: The CJ1W-PD022 has no galvanic isolation

I/O expansion

Туре	Description	Width, Length	Order code
I/O control unit	Required unit on CPU 'rack' to connect I/O expansions	20 mm	CJ1W-IC101
I/O interface unit	Start unit for each I/O expansion 'rack'. Requires a power supply unit.	31 mm	CJ1W-II101
I/O expansion cable	Connects CJ1W-IC101 or -II101 to the next expansion rack's -II101	0.3 m	CS1W-CN313
		0.7 m	CS1W-CN713
		2.0 m	CS1W-CN223
		3.0 m	CS1W-CN323
		5.0 m	CS1W-CN523
		10 m	CS1W-CN133
		12 m	CS1W-CN133-B2



8 to 64 points per unit – input, output or mixed

Digital I/O units serve as the PLC's interface to achieve fast, reliable sequence control. A full range of units, from high-speed DC inputs to relay outputs, let you adapt CJ1 to your needs.

CJ1 units are available with various I/O densities and connection technologies. Up to 16 I/O points can be wired to units with detachable M3 screw terminals or screwless clamp terminals. High-density 32- and 64- point I/O units are equipped with standard 40-pin flat cable-connectors. Prefabricated cables and wiring terminals are available for easy interfacing to high-density I/O units.

Ordering information

Points	Туре	Rated voltage	Rated current	Width	Remarks	Connection type ^{*1}	Order code
16	AC input	120 VAC	7 mA	31 mm	-	M3	CJ1W-IA111
8	AC input	240 VAC	10 mA	31 mm	-	M3	CJ1W-IA201
8	DC input	24 VDC	10 mA	31 mm	-	M3	CJ1W-ID201
16	DC input	24 VDC	7 mA	31 mm	-	M3 Screwless	CJ1W-ID211 CJ1W-ID211(SL)
16	DC input	24 VDC	7 mA	31 mm	Fast-response (15 µs ON, 90 µs OFF)	M3	CJ1W-ID212
16	DC input	24 VDC	7 mA	31 mm	Inputs start interrupt tasks in PLC program	M3	CJ1W-INT01
16	DC input	24 VDC	7 mA	31 mm	Latches pulses down to 50 µs pulse width	M3	CJ1W-IDP01
32	DC input	24 VDC	4.1 mA	20 mm	-	1 x Fujitsu	CJ1W-ID231
32	DC input	24 VDC	4.1 mA	20 mm	-	1 x MIL ^{*1} (40 pt)	CJ1W-ID232
32	DC input	24 VDC	4.1 mA	20 mm	Fast-response (15 µs ON, 90 µs OFF)	1 x MIL ^{*1} (40 pt)	CJ1W-ID233
64	DC input	24 VDC	4.1 mA	31 mm	-	2 x Fujitsu	CJ1W-ID261
64	DC input	24 VDC	4.1 mA	31 mm	-	2 x MIL ^{*1} (40 pt)	CJ1W-ID262
8	Triac output	250 VAC	0.6 mA	31 mm	-	M3	CJ1W-0A201
8	Relay output	250 VAC	2 A	31 mm	-	M3 Screwless	CJ1W-0C201 CJ1W-0C201(SL)
16	Relay output	250 VAC	2 A	31 mm	-	M3 Screwless	CJ1W-0C211 CJ1W-0C211(SL)
8	DC output (sink)	12 to 24 VDC	2 A	31 mm	-	M3	CJ1W-0D201
8	DC output (source)	24 VDC	2 A	31 mm	With short-circuit protection, alarm	M3	CJ1W-0D202
8	DC output (sink)	12 to 24 VDC	0.5 A	31 mm	-	M3	CJ1W-0D203
8	DC output (source)	24 VDC	0.5 A	31 mm	With short-circuit protection, alarm	M3	CJ1W-0D204
16	DC output (sink)	12 to 24 VDC	0.5 A	31 mm	-	M3 Screwless	CJ1W-0D211 CJ1W-0D211 (SL)
16	DC output (source)	24 VDC	0.5 A	31 mm	With short-circuit protection, alarm	M3 Screwless	CJ1W-0D212 CJ1W-0D212 (SL)
16	DC output (sink)	24 VDC	0.5 A	31 mm	Fast-response (15 µs ON, 80 µs OFF)	M3	CJ1W-0D213
32	DC output (sink)	12 to 24 VDC	0.5 A	20 mm	-	1 x Fujitsu	CJ1W-0D231
32	DC output (source)	24 VDC	0.3 A	20 mm	With short-circuit protection, alarm	1 x MIL ^{*1} (40 pt)	CJ1W-0D232
32	DC output (sink)	12 to 24 VDC	0.5 A	20 mm	-	1 x MIL ^{*1} (40 pt)	CJ1W-0D233
32	DC output (sink)	24 VDC	0.5 A	20 mm	Fast-response (15 µs ON, 80 µs OFF)	1 x MIL ^{*1} (40 pt)	CJ1W-0D234
64	DC output (sink)	12 to 24 VDC	0.3 A	31 mm	-	2 x Fujitsu	CJ1W-0D261
64	DC output (source)	24 VDC	0.3 A	31 mm	-	2 x MIL ^{*1} (40 pt)	CJ1W-0D262
64	DC output (sink)	12 to 24 VDC	0.3 A	31 mm	-	2 x MIL ^{*1} (40 pt)	CJ1W-0D263
16+16	DC in+out (sink)	24 VDC	0.5 A	31 mm	-	2 x Fujitsu	CJ1W-MD231
16+16	DC in+out (source)	24 VDC	0.5 A	31 mm	-	2 x MIL ^{*1} (20 pt)	CJ1W-MD232
16+16	DC in+out (sink)	24 VDC	0.5 A	31 mm	-	2 x MIL ^{*1} (20 pt)	CJ1W-MD233
32+32	DC in+out	24 VDC	0.3 A	31 mm	-	2 x Fujitsu	CJ1W-MD261
32+32	DC in+out (sink)	24 VDC	0.3 A	31 mm	-	2 x MIL ^{*1} (40 pt)	CJ1W-MD263
32+32	DC in+out (TLL)	5 VDC	35 mA	31 mm	_	2 x MIL ^{*1} (40 pt)	CJ1W-MD563

 $^{\star1}\,$ MIL = connector according to MIL-C-83503 (compatible with DIN 41651/IEC 60603-1).

Note: All digital I/O unit are designated as basic I/O units.

Accessories

Description	Connection type	Order code
Replacement 18-point screwless terminal blocks for I/O units, pack of 5 pcs.	Screwless	CJ-WM01-18P-5
Replacement 18-point screw terminal blocks for I/O units, pack of 5 pcs.	M3	CJ-0D507-18P-5
I/O terminal block (40×M3 screw) for XW2ZK	MIL (40pt)	XW2D-40G6
Connection cable between I/O terminal block and I/O unit (= length in cm)	MIL (40pt)	XW2ZK



From basic analogue I/O to advanced temperature control

The CJ-series offers a wide choice of analogue input units, fit for any application, from low-speed, multi-channel temperature measurement to high-speed, high-accuracy data acquisition. Analogue outputs can be used for accurate control or external indication.

Advanced units with built-in scaling, filtering and alarm functions reduce the need for complex PLC programming. High-accuracy process I/O units support an extensive range of sensors, for fast and accurate data acquisition. Temperature control units relieve the PLC CPU of PID calculations and alarm monitoring. These functions are handled autonomously by the unit, offering control performance and autotuning functions similar to stand-alone temperature controllers.

Ordering information

Points	Туре	Ranges	Resolution	Accuracy *1	Conversion time	Width	Remarks	Connection type	Order code
4	Universal analogue	0 to 5 V	V / I: 1/12000		250 ms/4 point	31 mm	Universal inputs, with zero/span adjustment,	M3	CJ1W-AD04U
	input	1 to 5 V 0 to 10 V 0 to 20 mA 4 to 20 mA K, J, T, L, R, S, B Pt100, Pt1000, JPt100	T/C: 0.1 °C RTD: 0.1 °C	I: 0.3% T/C: 0.3% RTD: 0.3%			configurable alarms, scaling, sensor error detection	Screwless	CJ1W-AD04U(SL)
4	Analogue input	0 to 5 V,	1/8,000	V: 0.2%	250 µs/point	31 mm	Offset/gain adjustment, peak hold,	M3	CJ1W-AD041-V1
		0 to 10 V, -10 to 10 V, 1 to 5 V, 4 to 20 mA		l: 0.4%			moving average, alarms	Screwless	CJ1W-AD041-V1 (SL)
4	High-speed analogue input	1 to 5 V, 0 to 10 V, -5 to 5 V, -10 to 10 V, 4 to 20 mA	1/40,000	V: 0.2% I: 0.4%	35 µs/4 points	31 mm	Direct conversion (CJ2H special instruction)	М3	CJ1W-AD042
8	Analogue input	1 to 5 V,	1/8,000	V: 0.2%	250 µs/point	31 mm	Offset/gain adjustment, peak hold,	M3	CJ1W-AD081-V1
		0 to 10 V, -10 to 10 V, 1 to 5 V, 4 to 20 mA		l: 0.4%			moving average, alarms	Screwless	CJ1W-AD081-V1 (SL)
2	Analogue output	0 to 5 V,	1/4,000	V: 0.3%	1 ms/point	31 mm	Offset/gain adjustment, output hold	M3	CJ1W-DA021
		0 to 10 V, -10 to 10 V, 1 to 5 V, 4 to 20 mA		l: 0.5%				Screwless	CJ1W-DA021 (SL)
4	Analogue output	1 to 5 V,	1/4,000	V: 0.3%	1 ms/point	31 mm	Offset/gain adjustment, output hold	M3	CJ1W-DA041
		0 to 10 V, -10 to 10 V, 1 to 5 V, 4 to 20 mA		l: 0.5%				Screwless	CJ1W-DA041 (SL)
4	High-speed analogue output	1 to 5 V, 0 to 10 V, -10 to 10 V	1/40,000	0.3%	35 µs/4 points	31 mm	Direct conversion (CJ2H special instruction)	M3	CJ1W-DA042V
8	Voltage output	0 to 5 V,	1/8,000	0.3%	250 µs/point	31 mm	Offset/gain adjustment, output hold	M3	CJ1W-DA08V
		0 to 10 V, -10 to 10 V, 1 to 5 V						Screwless	CJ1W-DA08V (SL)
8	Current output	4 to 20 mA	1/8,000	0.5%	250 µs/point	31 mm	Offset/gain adjustment, output hold	M3	CJ1W-DA08C
								Screwless	CJ1W-DA08C (SL)
4 + 2	Analogue in + out-	1 to 5 V,	1/8,000	in: 0.2%	1 ms/point	31 mm		M3	CJ1W-MAD42
	put	0 to 10 V, -10 to 10 V, 1 to 5 V, 4 to 20 mA		out: 0.3%			moving average, alarms, output hold	Screwless	CJ1W-MAD42 (SL)
4	Universal analogue input	DC voltage, DC current, Thermocouple, Pt100/Pt1000, potentiometer	1/256000	0.05%	60 ms/4 points	31 mm	All inputs individually isolated, configurable alarms, maintenance functions, user-defined scaling, zero/span adjustment	М3	CJ1W-PH41U
2	Process input	4 to 20 mA 0 to 20 mA 0 to 10 V, -10 to 10 V, 0 to 5 V, -5 to 5 V, 1 to 5 V, 0 to 1.25 V, 1.25 to 1.25 V	1/64,000	0.05%	5 ms/point	31 mm	Configurable alarms, maintenance functions, user-defined scaling, zero/span adjustment, square root, totaliser	M3	CJ1W-PDC15

CJ-Series analog I/O and control units

Modular PLC

Points	Туре	Ranges	Resolution	Accuracy *1	Conversion time	Width		Connection type	Order code
2	Thermocouple input	B, E, J, K, L, N, R, S, T, U, WRe5-26, PLII, -100 to 100 mV	1/64,000	0.05%	5 ms/point	31 mm	Configurable alarms, maintenance functions	М3	CJ1W-PTS15
2	Resistance ther- mometer input	Pt50, Pt100, JPt100, Ni508.4	1/64,000	0.05%	5 ms/point	31 mm	Configurable alarms, maintenance functions	M3	CJ1W-PTS16
4		B, J, K, L, R, S, T	0.1°C	0.3%	62.5 ms/point	31 mm	4 configurable alarm outputs	M3	CJ1W-PTS51
4	Resistance ther- mometer input	Pt100, JPt100	0.1°C	0.3%	62.5 ms/point	31 mm	4 configurable alarm outputs	M3	CJ1W-PTS52
6	Thermocouple	K-type	0.1°C	0.5%	40 ms/point	31 mm	Basic I/O unit, setup by DIPswitches,	M3	CJ1W-TS561
	input	(-200 to 1,300°C) J-Type (-100 to 850°C)					adjustable filtering 10/50/60 Hz	Screwless	CJ1W-TS561 (SL)
6	Resistance ther-	Pt100	0.1°C	0.5%	40 ms/point	31 mm	Basic I/O unit, setup by DIPswitches,	M3	CJ1W-TS562
	mometer input	(-200 to 650°C) Pt1000 (-200 to 650°C)					adjustable filtering 10/50/60 Hz	Screwless	CJ1W-TS562 (SL)
4	Temperature con- trol loops, Thermo- couple		0.1°C	0.3%	500 ms total	31 mm	4 control outputs: PNP open collector, 100 mA max.	М3	CJ1W-TC002
2	Temperature con- trol loops, Thermo- couple		0.1°C	0.3%	500 ms total	31 mm	2 control outputs: PNP open collector, 100 mA max., 2 current transform- erinputs for heater burnout detection.	M3	CJ1W-TC004
4	Temperature con- trol loops, RTD	Pt100, JPt100	0.1°C	0.3%	500 ms total	31 mm	4 control outputs: PNP open collector, 100 mA max.	М3	CJ1W-TC102
2	Temperature con- trol loops, RTD	Pt100, JPt100	0.1°C	0.3%	500 ms total	31 mm	2 control outputs: PNP open collector, 100 mA max., 2 current transform- erinputs for heater burnout detection.	M3	CJ1W-TC104

*1 Accuracy for Voltage and Current Inputs/Outputs as percentage of full scale and typical value at 25°C ambient temperature (Consult the operation manual for details) Accuracy for Temperature Inputs/Outputs as percentage of process value and typical value at 25°C ambient temperature (Consult the operation manual for details) Note: All Analogue I/O units are designated as Special I/O units, except TS561/TS562, which are Basic I/O units (cannot be used with CP1H).

Accessories

Description	Connection type	Order code
Replacement 18-point screwless terminal blocks for I/O units, pack of 5 pcs.		CJ-WM01-18P-5
Replacement 18-point screw terminal blocks for I/O units, pack of 5 pcs.	M3	CJ-0D507-18P-5



Add motion control to any CJ-Series PLC

From simple position measurement to multi-axis synchronised motion control, the CJ-Series offers a full range of units:

- Counter units gather position information from SSI- or incremental encoders. Actual positions are compared with internally stored target values.
- CJ2M CPU Units have dedicated positioning functions that can be used by installing up to 2 Pulse I/O option modules.
- Position Control units are used for point-to-point positioning with servo drives or stepper motors. Target data and acceleration/deceleration curves can be adjusted on-the-fly.
- Position- and Motion Control units equipped with MECHATROLINK-II interface can control multiple drives through a single high-speed link. Message routing through multiple communication layers allows the attached drives to be configured from any point in the control network.

Ordering information

Channels/ Axes	Туре	Signal type	Unit class	Width	Remarks	Connection type	Order code
2	SSI inputs (absolute position data)	Synchronous serial protocol	Special I/O unit	31 mm	Baud rate, encoding type, data length, etc. can be set per channel	M3 screw	CJ1W-CTS21-E
2	500 kHz Counter	24 V, line driver	Special I/O unit	31 mm	2 configurable digital inputs + outputs	1 x Fujitsu (40 pt)	CJ1W-CT021
4	100 kHz Counter	Line driver, 24 V via terminal block	Special I/O unit	31 mm	Target values trigger interrupt to CPU	1 x MIL (40 pt)	CJ1W-CTL41-E
1	DC Motor Control unit	PWM (24 V/4 A)	Special I/O unit	31 mm	4 configurable digital inputs + 50 kHz counter input	3 x Screwless	CJ1W-DCM11-E
2	Pulse I/O option module for CJ2M CPU	24 V, line driver	CPU Option Module	20 mm	100 kpps encoder inputs and pulse outputs, NPN (sinking), interrupt / fast response inputs	1 x MIL (40 pt)	CJ2M-MD211
2	Pulse I/O option module for CJ2M CPU	24 V, line driver	CPU Option Module	20 mm	100 kpps encoder inputs and pulse outputs, PNP (sourcing), interrupt / fast response inputs	1 x MIL (40 pt)	CJ2M-MD212
1	Position Control unit	24 V open collector	Special I/O unit	31 mm	500 kpps pulse outputs, inputs for origin, limit switches, stop, interrupt	1 x Fujitsu (40 pt)	CJ1W-NC113
2	Position Control unit	24 V open collector	Special I/O unit	31 mm	500 kpps pulse outputs, inputs for origin, limit switches, stop, interrupt	1 x Fujitsu (40 pt)	CJ1W-NC213
4	Position Control unit	24 V open collector	Special I/O unit	31 mm	500 kpps pulse outputs, inputs for origin, limit switches, stop, interrupt	2 x Fujitsu (40 pt)	CJ1W-NC413
2	Position Control Unit High speed type	24 V open collector	Special I/O Unit	51 mm	500 kpps pulse outputs, built-in feedback pulse counters, synchronous multi-axis control	MIL	CJ1W-NC214
4	Position Control Unit High speed type	24 V open collector	Special I/O Unit	62 mm	500 kpps pulse outputs, built-in feedback pulse counters, synchronous multi-axis control	MIL	CJ1W-NC414
2	Position Control Unit	MECHATROLINK-II	CPU bus unit	31 mm	Position, speed and torque control, access to all drive parameters	ML-II	CJ1W-NC271
4	Position Control Unit	MECHATROLINK-II	CPU bus unit	31 mm	Position, speed and torque control, access to all drive parameters	ML-II	CJ1W-NC471
16	Position Control unit	MECHATROLINK-II	CPU bus unit	31 mm	Position, speed and torque control, access to all drive parameters	ML-II	CJ1W-NCF71
30	Advanced Motion Control unit	MECHATROLINK-II, Encoder I/O, digital I/O	CPU bus unit	49 mm	Trajexia Motion Controller on the CJ-series	ML-II, 9-pin D-Sub, screwless push-in	CJ1W-MCH72

Note: Line driver signal type units also available.

Accessories

Description	Connection type	Order code
General purpose I/O terminal block (40×M3 screw)	MIL (40 pt)	XW2D-40G6
Screwless terminal block for connecting 24 V or Line driver encoders to CJ1W-CTL41-E	MIL (40 pt.) to 32 pt. screwless clamp	XW2G-40G7-E
General purpose I/O connection cable for I/O units with 40-pt. Fujitsu connector (= length in cm)	Fujitsu (40 pt.) to MIL (40 pt.)	XW2ZB
General purpose I/O connection cable for I/O units with 40-pt. MIL connector (= length in cm)	2 x MIL (40 pt)	XW2ZK
Servo relay unit 1-Axis position control unit	-	XW2B-20J6-1B
Servo relay unit 2-Axes position control unit	-	XW2B-40J6-2B
Cable connecting servo relay unit to Position control unit CJ1W-NC113, cable length 1 m. For Sigma-5 and Sigma-II servo drives.	-	XW2Z-100J-A14
Cable connecting servo relay unit to Position control unit CJ1W-NC213/413, cable length 1 m. For Sigma-5 and Sigma-II servo drives.	-	XW2Z-100J-A15
Cable connecting servo relay unit to Position control unit CJ1W-NC113, cable length 1 m. For SmartStep servo drives.	-	XW2Z-100J-A16
Cable connecting servo relay unit to Position control unit CJ1W-NC213/413, cable length 1 m. For SmartStep servo drives.	-	XW2Z-100J-A17
Cable connecting servo relay unit to Position control unit CJ1W-NC133, cable length 1 m. For Sigma-5 and Sigma-II servo drives.	-	XW2Z-100J-A18
Cable connecting servo relay unit to Position control unit CJ1W-NC233/433, cable length 1 m. For Sigma-5 and Sigma-II servo drives.	-	XW2Z-100J-A19
Cable connecting servo relay unit to Position control unit CJ1W-NC133, cable length 1 m. For SmartStep servo drives.	-	XW2Z-100J-A20
Cable connecting servo relay unit to Position control unit CJ1W-NC233/433, cable length 1 m. For SmartStep servo drives.	-	XW2Z-100J-A21
Cable connecting servo relay unit to Sigma-5 and Sigma-II servo drives, cable length 1 m.	-	XW2Z-100J-B4
Cable connecting servo relay unit to SmartStep servo drive, cable length 1 m.	-	XW2Z-100J-B5

OMRON



Open to any communication

The CJ-Series offers both standardised open networks interfaces, and cost-efficient high-speed proprietary network links. Datalinks between PLCs, or to higher-level information systems can be made using serial or Ethernet links, or the easy-to-use controller link network.

Omron supports the 2 major field networks, DeviceNet and PROFIBUS-DP. For high-speed field I/O, Omron's own CompoBus/S offers an unsurpassed ease of installation. Fully user-configurable serial and CAN-based communication can be used to emulate a variety of application-specific protocols. EtherNet/IP units provide data link functions to share large amounts of data between PLCs. The new PROFINET-IO controller together with the SmartSlice modular I/O system offers ethernet-based I/O with controller- and network redundancy.

Ordering information

Туре	Ports	Data transfer	Protocols	Unit class	Width	Connection type	Order code
Serial	2 x RS-232C		CompoWay/F, Host link, NT link, Modbus, User-defined	CPU bus unit	31 mm	9-pin D-Sub	CJ1W-SCU21-V1
Serial	2 x RS-232C	High-speed	CompoWay/F, Host link, NT link, Modbus, User-defined	CPU bus unit	31 mm	9-pin D-Sub	CJ1W-SCU22
Serial	2 x RS-422A/RS-485		CompoWay/F, Host link, NT link, Modbus, User-defined	CPU bus unit	31 mm	9-pin D-Sub	CJ1W-SCU31-V1
Serial	2 x RS-422A/RS-485	High-speed	CompoWay/F, Host link, NT link, Modbus, User-defined	CPU bus unit	31 mm	9-pin D-Sub	CJ1W-SCU32
Serial	1 x RS-232C + 1 x RS-422/RS-485		CompoWay/F, Host link, NT link, Modbus, User-defined	CPU bus unit	31 mm	9-pin D-Sub	CJ1W-SCU41-V1
Serial	1 x RS-232C + 1 x RS-422/RS-485	High-speed	CompoWay/F, Host link, NT link, Modbus, User-defined	CPU bus unit	31 mm	9-pin D-Sub	CJ1W-SCU42
Ethernet	1 x 100 Base-Tx		UDP, TCP/IP, FTP server,SMTP (e-mail), SNTP (time adjust), FINS routing, socket service	CPU bus unit	31 mm	RJ45	CJ1W-ETN21
EtherNet/IP	1 x 100 Base-Tx		EtherNet/IP, UDP, TCP/IP, FTP server, SNTP, SNMP	CPU Bus unit	31 mm	RJ45	CJ1W-EIP21
Controller link	2-wire twisted pair		Omron proprietary	CPU bus unit	31 mm	2-wire screw + GND	CJ1W-CLK21-V1
DeviceNet	1 x CAN		DeviceNet	CPU bus unit	31 mm	5-p detachable	CJ1W-DRM21
PROFIBUS-DP	1 x RS-485 (Master)		DP, DPV1	CPU bus unit	31 mm	9-pin D-Sub	CJ1W-PRM21
PROFIBUS-DP	1 x RS-485 (Slave)		DP	Special I/O unit	31 mm	9-pin D-Sub	CJ1W-PRT21
PROFINET-IO	1 x 100 Base-Tx		PROFINET-IO Controller, FINS/UDP	CPU Bus unit	31 mm	RJ45	CJ1W-PNT21
CAN	1 x CAN		User-defined, supports 11-bit and 29-bit identifiers	CPU bus unit	31 mm	5-p detachable	CJ1W-CORT21
CompoNet	4-wire, data + power to slaves (Master)		CompoNet (CIP-based)	Special I/O unit	31 mm	4-p detachable IDC or screw	CJ1W-CRM21
CompoBus/S	2-wire (Master)		Omron proprietary	Special I/O unit	20 mm	2-wire screw + 2-wire power	CJ1W-SRM21

Accessories

Description	Connection type	Order code
RS-232C to RS-422/RS-485 signal converter. Mounts directly on serial port.	9-pin D-sub to screw clamp terminals	CJ1W-CIF11
Controller link PCI board with support software	PCI, wired CLK	3G8F7-CLK21-EV1
Controller link repeater unit (wire to wire)	Screw - Screw	CS1W-RPT01
Controller link repeater unit (wire to HPCF fibre)	Screw - HPCF connector	CS1W-RPT02
Controller link repeater unit (wire to graded-index glass fibre)	Screw - ST connector	CS1W-RPT03