

**PCLN steel boring bar, negative, right**  
for facing and longitudinal turning using CN indexable insert

**ATORN®**

**Application**

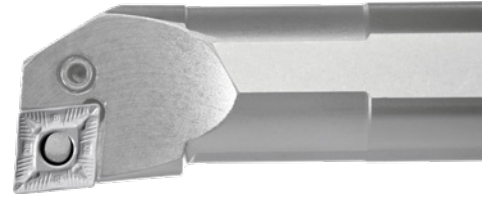
for facing and longitudinal turning using CN 80° indexable insert

**Version**

- precision-manufactured steel boring bar, C type, 95° pitch angle, 80° tip angle, 0° clearance angle

**Advantage**

- universal use for facing and longitudinal turning
- negative body geometry ensures good stability and absorption of force for large cutting depths



<b>Art. No.</b>	<b>17852 011</b>
<b>ISO name</b>	S 25 T PCLN R/L 12
<b>Min. bore diameter</b>	31 mm
<b>Shaft diameter</b>	25 mm
<b>Clearance length</b>	40 mm
<b>Length</b>	300 mm
<b>Clamping surface height</b>	23 mm
<b>Programming size</b>	17 mm
<b>Cutting edge height</b>	11.5 mm
<b>Suitable for indexable inserts</b>	CN.. 1204..
<b>Tool design</b>	Right
<b>DIN</b>	8024

**EAN-Code**

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