

## Combi thread bit

For universal use up to 700 N/mm<sup>2</sup>

**ORION**<sup>®</sup>

### Application:

For producing metric threads (drill, thread, deburr and clean thread in one operation!) for portable use on cordless drill screwdrivers and hand drills in clockwise rotation and anti-clockwise rotation in steel, non-ferrous metals and (cast iron) material groups up to a strength of 700 N/mm<sup>2</sup> up to 1xD thread depth in single-part production.



### Execution:

- Precision-ground, right-hand screw tap with drill step and 1/4" hexagon drive

### Advantage:

- Standard geometry with very good price/performance ratio
- High productivity, since drilling, thread de-burring and thread cleaning are achieved in one operation
- Robust metal box protects the tool from damage and contamination

<b>Art. no.</b>	<b>13407 080</b>
<b>Brand</b>	ORION
<b>Manufacturer Part Number</b>	13407080
<b>Thread type</b>	Metric thread
<b>Cutting material</b>	HSS
<b>Hole type</b>	Clearance hole ≤ 1xD
<b>Thread type x nominal diameter</b>	M8
<b>Pitch</b>	1.25 mm
<b>Length</b>	50 mm
<b>Core hole diameter</b>	6.8 mm
<b>Recommended rotation speed in steel</b>	600 rpm
<b>Recommended rotation speed in aluminium</b>	700 rpm
<b>Gross Weight</b>	0.014 kg
<b>Product Group</b>	1DB

### EAN

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