



the sensor people





Part no.: 50105419 BCL 8 SN 550 Stationary bar code reader









Figure can vary

Contents

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Technical data

Basic data	
Series	BCL 8
Functions	
Functions	Alignment mode AutoConfig AutoReflAct Daisy Chain I/O LED indicator Multiple read Output format selectable Reading gate control Reference code comparison
Read data	
Code types, readable	2/5 Interleaved Codabar Code 128 Code 39 Code 93 EAN 128 EAN 8/13 EAN Addendum Pharma Code Pharmacode (available upon consultation) UPC
Scanning rate, typical	500 scans/s
Bar codes per reading gate, max. number	63 Piece(s)
Optical data	
Reading distance	35 95 mm
Light source	Laser , Red
Laser light wavelength	655 nm
Laser light wavelength Laser class	655 nm 2 , IEC / EN 60825-1:2014
Laser class	2 , IEC / EN 60825-1:2014
Laser class Transmitted-signal shape	2 , IEC / EN 60825-1:2014 Continuous 60 °
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size	2 , IEC / EN 60825-1:2014 Continuous
Laser class Transmitted-signal shape Usable opening angle (reading field opening)	2 , IEC / EN 60825-1:2014 Continuous 60 ° 0.12 0.4 mm
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method	2 , IEC / EN 60825-1:2014 Continuous 60 ° 0.12 0.4 mm Line scanner 500 scans/s
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Scanning rate	2 , IEC / EN 60825-1:2014 Continuous 60 ° 0.12 0.4 mm Line scanner
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Scanning rate Beam deflection	2 , IEC / EN 60825-1:2014 Continuous 60 ° 0.12 0.4 mm Line scanner 500 scans/s Via rotating polygon wheel
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Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Scanning rate Beam deflection Light beam exit	2 , IEC / EN 60825-1:2014 Continuous 60 ° 0.12 0.4 mm Line scanner 500 scans/s Via rotating polygon wheel
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Scanning rate Beam deflection Light beam exit	2 , IEC / EN 60825-1:2014 Continuous 60 ° 0.12 0.4 mm Line scanner 500 scans/s Via rotating polygon wheel Lateral with deflecting mirror
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Scanning rate Beam deflection Light beam exit Electrical data Protective circuit	2 , IEC / EN 60825-1:2014 Continuous 60 ° 0.12 0.4 mm Line scanner 500 scans/s Via rotating polygon wheel Lateral with deflecting mirror



Inputs/outputs selectable	
Output current, max.	20 mA
Number of inputs/outputs selectable	1 Piece(s)
Voltage type, outputs	DC
Switching voltage, outputs	Typ. U _B / 0 V
Voltage type, inputs	DC
Switching voltage, inputs	Max. 24 V DC
	Typ. U _B / 0 V
Input current, max.	20 mA
Input/output 1	
Function	Freely configurable
nterface	P0.000
ype	RS 232
RS 232	
Function	Process
Transmission speed	4,800 57,600 Bd
Data format	Adjustable
Start bit	1
Data bit	7,8
Stop bit	1.2
Parity	Adjustable
Transmission protocol	Adjustable
Data encoding	ASCII HEX
Service interface	
уре	RS 232
RS 232	
Function	Service
Connection	
lumber of connections	1 Piece(s)
Connection 1	
Function	Data interface PWR / SW IN/OUT
Type of connection	Cable
Cable length	2,000 mm
Sheathing material	PVC
Cable color	Black
Number of conductors	5 -wire
Wire cross section	0.25 mm²
lechanical data	
Design	Cubic
Dimension (W x H x L)	58 mm x 75 mm x 17.4 mm
lousing material	Metal , Zinc
ens cover material	Glass
let weight	135 g
Lavada a salaa	D-1

Red

Housing color



Type of fastening	Dovetail grooves Mounting thread Through-hole mounting Via optional mounting device

Operation and display	
Type of display	LED
Number of LEDs	2 Piece(s)

Environmental data	
Ambient temperature, operation	0 40 °C
Ambient temperature, storage	-20 60 °C
Relative humidity (non-condensing)	0 90 %

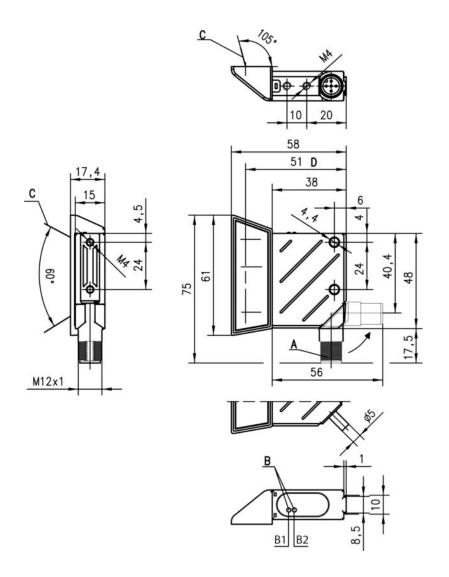
Certifications	
Degree of protection	IP 67
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance with standard	EN 61000-6-2, -3
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc
US patents	US 6,735,007 B US 6,822,774 B

Classification	
Customs tariff number	84719000
eCl@ss 8.0	27280102
eCl@ss 9.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550

Dimensioned drawings

All dimensions in millimeters





A $\,$ Turning connector, turnable by 90° B1 Status LED

B2 Decode LED

C Laser beam

D Optical axis

Electrical connection

Connection 1	
Function	Data interface PWR / SW IN/OUT
Type of connection	Cable
Cable length	2,000 mm
Sheathing material	PVC
Cable color	Black
Number of conductors	5 -wire
Wire cross section	0.25 mm ²

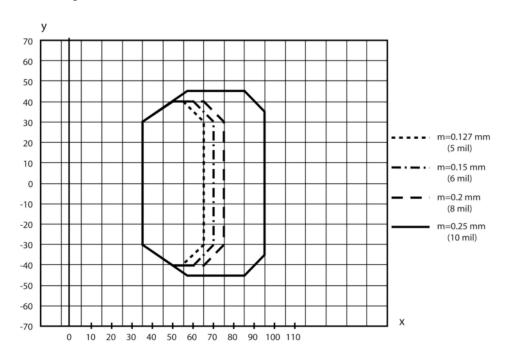
Conductor color	Conductor assignment
Brown	+5 V DC



Conductor color	Conductor assignment
White	RS 232 RxD
Blue	GND
Black	RS 232 TxD
Gray	SWIN/SWOUT

Diagrams

Reading field curve



- x Reading field distance [mm]
- y Reading field width [mm]

Operation and display

LEDs

LED	Display	Meaning
1	Green, flashing	Device ok, initialization phase
	Green, continuous light	Operational readiness
	Red, flashing	Device OK, warning set
	Red, continuous light	Device error
	Orange, flashing	Service operation
2	Green, continuous light	Reading successful
	Red, continuous light	No reading result
	Orange, continuous light	Reading gate active



Part number code

Part designation:

BCL	Operating principle: BCL: bar code reader
Х	Series/interface (integrated fieldbus technology): 8: RS 232
Υ	Scanning principle: S: line scanner (single line)
Z	Optics: M: Medium Density (medium distance) N: High Density (close)
A	Electrical connection: 5: cable, 5 wires 1: M12 connector, 5-pin (plug)
В	Cable length: 5: 2000 mm 0: N/A
С	Beam exit: 0: Perpendicular 2: Front

Note

A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes

Observe intended use!

- · This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- · Only use the product in accordance with its intended use.

For UL applications:

• For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).



WARNING! LASER RADIATION - CLASS 2 LASER PRODUCT

Do not stare into beam!

The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of **laser class 2** as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to "Laser Notice No. 56" from May 08, 2019.

- Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time
 period, there is a risk of injury to the retina.
- · Do not point the laser beam of the device at persons!
- Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- · When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- CAUTION! Use of controls or adjustments or performance of procedures other than specified herein may result in hazardous light exposure.
- Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way.
 There are no user-serviceable parts inside the device.
 Repairs must only be performed by Leuze electronic GmbH + Co. KG.
- If the scanner motor fails during the emission of laser radiation, the limit value of laser class 2 in accordance with IEC 60825-1:2014 could be exceeded. The device has safeguards to prevent this occurrence.
- If the emitted laser beam is at a standstill, immediately disconnect the faulty bar code reader from the voltage supply.
- The BCL8 emits scanned optical radiation at a wavelength of 655 nm (red).
- Looking at the device's mirror and operating at the lowest scanning rate (500 scans/s) at a viewing distance of 100 mm results in
 pulses with a pulse duration shorter than 420 µs on the retina of the eye. The total pulse peak power at the exit window is less than
 1.7 mW.
- The average laser power is less than 1 mW in accordance with laser class 2 acc. to IEC 60825-1:2014

NOTE

Affix laser information and warning signs!

Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.

- Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use the stick-on label with the "Complies with 21 CFR 1040.10" note.
- Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.

Accessories

Mounting technology - Rod mounts

Part no.	Designation	Article	Description
50127177	BTU 008M-D10	Mounting system	Design of mounting device: Mounting system Fastening, at system: Sheet-metal mounting, For 10 mm rod Mounting bracket, at device: Screw type Type of mounting device: Turning, 360°, Adjustable, Clampable Material: Metal

Leuze electronic GmbH + Co. KG, In der Braike 1, 73277 Owen Phone: +49 7021 573-0, Fax: +49 7021 573-199



Mounting technology - Other

	Part no.	Designation	Article	Description
60	50036196	BT 8-0	Mounting device	Design of mounting device: Mounting clamp Fastening, at system: Mounting thread Mounting bracket, at device: Clampable Type of mounting device: Rigid Material: Metal
	50104791	BT 8-01	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Material: Metal

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A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.