

Solid carbide end mill

4 cutters, TiAlN-coated

ORION[®]

Application:

End mill for universal machining.

Execution:

- solid carbide ultra-fine grain
- straight shank in line with DIN 6535 HA
- centre cutting
- with edge protection chamfer
- linear relief
- TiAlN-coated



Art. no.	16822 040
Brand	ORION
Manufacturer Part Number	16822040
Cutting material	SC
Surface	TiAlN
Type	N
Number of cutting edges	4 PCS
Twist angle	30°
Tool holding device	HA parallel shank
Construction length	Normal
Cutting edge diameter	4 mm
Cutting edge length	12 mm
Length	40 mm
Edge protection chamfer length	0.05 mm
Shank diameter	4 mm
fz steel 1000	0.03 mm
Gross Weight	0.010 kg
Overall stainless steel suitability	1
fitness not iron total	2
fitness Titan/Nickel/Super total	2
Product Group	154

EAN

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