

Miniature cutting insert type AT HW56 15

For longitudinal inside boring

ATORN[®]



Application

For longitudinal internal boring in steel and (stainless steel) material groups at low to high cutting speeds and mid-range cutting conditions.

Version

- Solid carbide cutting insert with 96° attack angle with internal cooling

Advantage

- Very hard cemented carbide grade ensures low wear
- Stable geometry optimised for longitudinal internal boring machining
- Extremely sharp cutters ensure a process-reliable cut

Art. no.	17119 698
Shaft diameter	5 mm
ISO name	AT
Length	76 mm
Clearance length	30 mm
Radius	0.2 mm
Programming size	2.1 mm
Min. bore diameter	5.1 mm
Machining direction	Right
Carbide type	HW56 15
Material to be processed	Stainless steel, Non-ferrous metal

EAN-Code

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