

## Quick-change steel tool holder

### Application:

For holding change tool holders. The selection of the Multifix quick-change steel tool holder and change tool holder depends on the drive output, the tool carriage width and lathe chisel height.

### Version:

- The drill hole in the centring disc must be enlarged to the dimensions of the clamping screw.

### Advantage:

- Precision manufacture owing to the high repeat accuracy (0.01 mm)
- Versatile production possibilities (40 tool positions possible)
- Quick and trouble-free height adjustment thanks to adjusting screw
- Extremely flexible due to the modular structure



<b>Art. no.</b>	<b>22240 060</b>
<b>Steel holder head size</b>	A
<b>Changeover holder size</b>	AD 16, AD 20
<b>Max. drive power of lathe</b>	2.2 kW
<b>Max. carriage width</b>	100 mm
<b>Steel support</b>	9 mm, 10 mm
<b>Drill hole</b>	10 mm
<b>Max. bore diameter</b>	35 mm
<b>Normal hole diameter</b>	20 mm
<b>Max, boring depth</b>	35 mm
<b>Height</b>	54 mm
<b>Max. steel holder width</b>	100 mm
<b>Max. throat depth/holder width</b>	48 mm

### EAN-Code

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