

5-axis machine centre clamping device RKZ-M

Mechanical/mechanical clamping system



Application:

For use on NC machines, particularly for 5-side machining.

Execution:

- Centre clamping with two movable jaws.
- Mechanical clamping system without power booster.
- Manually actuated.
- Steel base body is hardened and ground on all sides, can be clamped on 3 sides.
- Dimension G-0.02 mm.

Advantage:

- Compact design.
- Mid-clamp accuracy: ± 0.02 mm - Repeat clamping accuracy: 0.01 mm.
- Constant clamping force for each clamping operation and high repeatability when using a torque wrench.
- Large clamping range.

Delivery:

1x RKZ-M vice; including stepped jaws



Art. no.	28760 071
Brand	RÖHM
Manufacturer Part Number	180191
Jaws width	70 mm
Min./max. clamping width	0-58 mm
Min./max. clamping width of slot reversible jaws	48-106 mm
Min./max. clamping width of slot 2 reversible jaws	95-153 mm
Jaws height	25 mm
Body length	190 mm
Max. length	219 mm
Max. height	95 mm
Body height	70 mm
Length 2	20 mm
Body width	72 mm
Height	12 mm
Tightening torque	150 Nm
Tension force	15 kN
Gross Weight	8.850 kg
Product Group	284

EAN

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