

SPECIFICATION

FOR

BRITISH POWER SUPPLY CORDSET (PB FR)

CORD : H05VV-F 3X1.00mm² PVC LEAD FREE

CUSTOMER : VPE/CPC

CUSTOMER'S PART No. : PL15106

VOLEX'S SPEC. REF. No. : 152610/4

ISSUE No. : 005

DATE : 18TH JUNE 2021

CUSTOMER APPROVED :

APPROVED BY :	
SIGNATURE :	
APPROVED DATE :	
No. OF PAGES :	

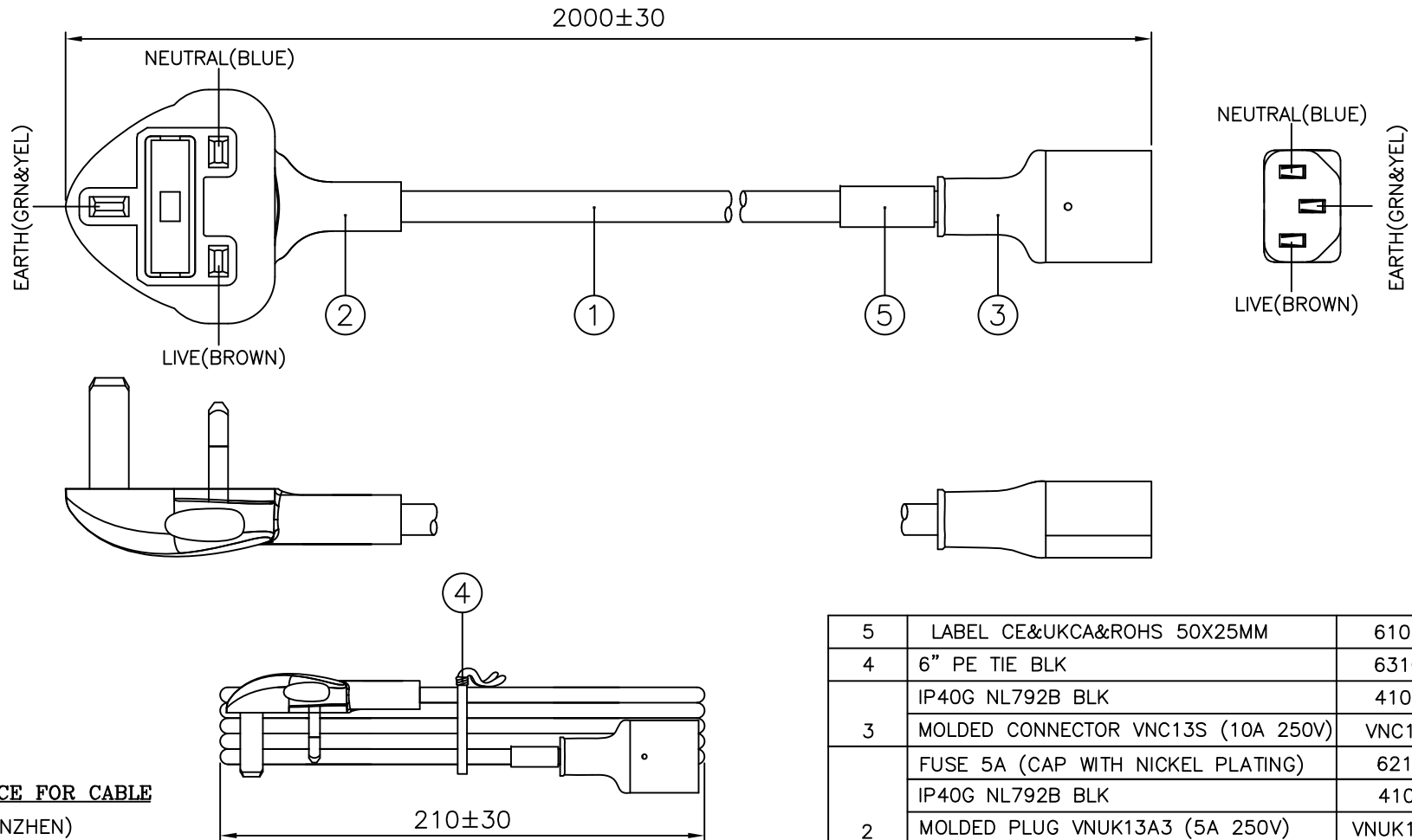


Volex (Asia) Pte Ltd

35 Tampines St. 92
Singapore 528880

Tel : (65) 6788 7833

Fax : (65) 6788 7822



APPROVED SOURCE FOR CABLE

1. BAO HING(SHENZHEN)

NOTE :

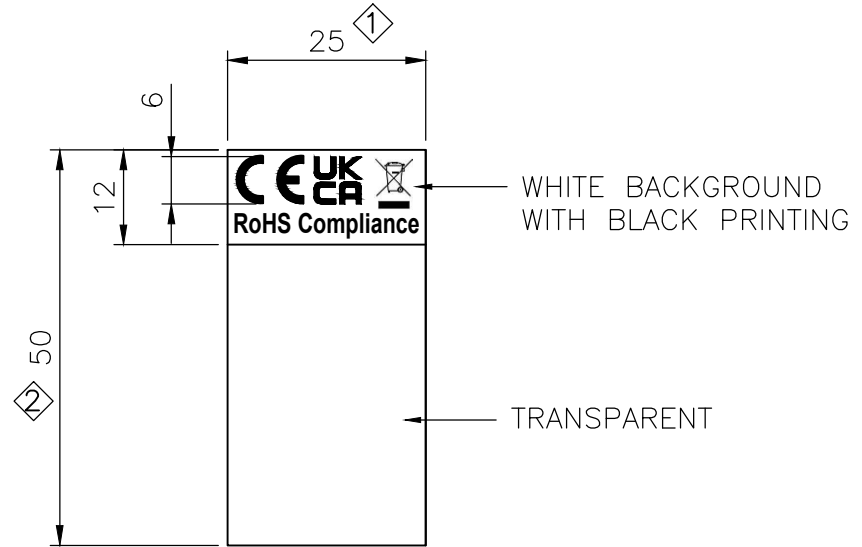
1. ALL DIMENSIONS IN mm.
2. THE CORD SHALL COMPLY WITH EN 50525-2-11.
3. THE MOLDED PLUG SHALL COMPLY WITH BS 1363-1.
4. THE MOLDED CONNECTOR SHALL COMPLY WITH IEC 60320-1 OR EN 60320-1.
5. THIS PART CAN BE MANUFACTURED AT ANY LOCATION WHICH HAS SAFETY APPROVAL.

5	LABEL CE&UKCA&ROHS 50X25MM	6103750	1
4	6" PE TIE BLK	6310056	1
3	IP40G NL792B BLK	4100017	-
	MOLDED CONNECTOR VNC13S (10A 250V)	VNC13S-V	1
2	FUSE 5A (CAP WITH NICKEL PLATING)	6210012	1
	IP40G NL792B BLK	4100017	-
	MOLDED PLUG VNUK13A3 (5A 250V)	VNUK13A3-V	1
1	H05VV-F 3X1.00 BLK PVC LEAD FREE	1210365	1
S/N	DESCRIPTION	ITEM NUMBER	QTY
TITLE : BRITISH POWER SUPPLY CORDSET (PB FR)		SCALE : N.T.S.	
CUSTOMER : VPE/CPC		PAGE : 1/1	
CUSTOMER PART NUMBER : PL15106		ISSUE	
Reference Number : 152610/4 (VPE06-006-21)		005	
SALES :	QA :	ENGRG :	CHECKED BY :
		<i>W. Hing</i>	DRAWN BY : ALLIE
Date :	Date :	Date :	Date :
		21/06/21	18/06/21
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DRAWING NUMBER :	REVISION :
L-0696	A

SPECIFICATION :

FACESTOCK MATERIAL	POLYPROPYLENE FILM
FACESTOCK THICKNESS	50 μ M \pm 10%
FACESTOCK COLOUR	TRANSPARENT
FACESTOCK SURFACE FINISH	MATTE
ADHESIVE BASE	SOLVENT ACRYLIC
SHELF LIFE	1 YEAR



NOTES :

1. ALL DIMENSION IN MM.
2. GENERAL TOLERANCE \pm 2MM, UNLESS OTHERWISE SPECIFIED.
3. \diamond CRITICAL DIMENSIONS, WHERE Y IS IN NUMERICAL DIGITS.

DRAWN :	ALICE	REV	IMM/ECR	BY	DATE	REV	IMM/ECR	BY	DATE	TITLE :	CE & UKCA & ROHS LABEL 50X25MM				<i>Volex (Asia) Pte Ltd</i>
RELEASED :	08/11/18	A	IMM	Eamon	13/05/21					ITEM NO.:					
CHECKED :	<i>Camon</i> 02/06/21									6103750-XXXX	..\LABEL\PREPRINTED\L-0696	1 : 1	THIRD ANGLE	1/1	Confidential property of Volex. Information contained herein shall not be disclosed to others, reproduced or used for any other purposes except as authorized in writing by an authorized official of Volex Asia.
APPROVED :	Jun 03 2021														

REV.	DESCRIPTION	DATE
I	REMOVE INSULATION COLOR 'BLUE, BROWN, BLACK'	01/09/06
	FM. REV. H PER HD STANDARD.	
J	CHANGE THE COMPLIANCE STANDARD	23/12/13
	PER SAFETY.	
	UPDATE FORMAT AS SHOWN.	

1. PVC FLEXIBLE CORD

1.1 SCOPE

This specification shall be in accordance with EN 50525-2-11. Δ

1.2 CONSTRUCTION

CONDUCTOR	ANNEALED COPPER WIRE
INSULATION	PVC (BLUE, BROWN, GREEN&YELLOW)
JACKET	PVC

ITEM	UNIT	SPEC. VALUE	
TEMPERATURE RATING	°C	70	
RATED VOLTAGE	V	300/500	
NO. OF CORE	NO.	3	
CONDUCTOR NOMINAL AREA	mm ²	1.00	
MIN. AVE. THICKNESS OF INSULATION	mm	0.60	
MIN. THICKNESS AT ANY POINT OF INSULATION	mm	0.44	
MIN. AVE. THICKNESS OF JACKET	mm	0.80	
MIN. THICKNESS AT ANY POINT OF JACKET	mm	0.58	
OVERALL DIAMETER OF JACKET	mm	6.3~8.0	
DIELECTRIC-STRENGTH TEST IMMERSED IN WATER, 20±5°C FOR MINIMUM 1HR	ON COMPLETED CABLE	—	2000 V FOR 15 MINS (MINIMUM)
	ON CORES	—	1500 V FOR 5 MINS (MINIMUM)
VOLTAGE TEST (D.C)	—	—	2000 Va.c FOR 5 MINS (MINIMUM) OR 5000 Vd.c FOR 5 MINS (MINIMUM)
INSULATION RESISTANCE TEST (70°C)	MΩ km	> 0.01	
CONDUCTOR RESISTANCE TEST (20°C)	Ω /km	<= 19.5	

TITLE : CABLE SPECIFICATION
EUROPEAN APPROVED POWER SUPPLY CABLE
H05VV-F 3X1.00mm²

SPEC NO. : CS-048EU	APPROVED BY :	CHECKED BY :	DRAWN BY :	REVISION :	Δ Volex (Asia) Pte Ltd <small>Confidential property of Volex. Information contained herein shall not be disclosed to others, reproduced or used for any other purpose except as authorized in writing by an authorized official of volex asia.</small>
	DATE :	DATE :	DATE :	PAGE :	
	<i>[Signature]</i>	<i>[Signature]</i>	HONGYAN	J	
	20/12/13	27/12/13	23/12/13	1/1	

REV.	DESCRIPTION	DATE
A	INITIAL RELEASE.	12/10/02
B	UPDATE MARKING DETAILS.	19/01/05
	UPDATE THE FORMAT AS SHOWN.	
	ADD IN '(EU/SAA/SAB/IEC)' ON THE TITLE.	

CABLE MARKING

BAO HING (SHENZHEN)

△ H05W-F 3G1.0mm² <VDE> KEMA-KEUR +s+s+s
 <ÖVE> CEPEC IEMMEQU SABS 1574 (S) (N) (D) (FI)
 BAOHING G TSA-3 N14586 CE LF

DRAWN	LI XF	19/01/05	FILENAME :	TITLE : CABLE MARKING (EU/SAA/SAB/IEC) △
CHECK	<i>wait</i>	19/1/05	CABLE MARKING/ BH/H05/H05W-F	
APPR	<i>chuyin</i>	19/01/05	3X1.0 LF- BH	
SCALE	N.T.S.	REV.	B	
REFERENCE :				<i>Volex (Asia) Pte Ltd</i> <small>Confidential property of Volex. Information contained herein shall not be disclosed to others, reproduced or used for any other purposes except as authorized in writing by an authorized official of volex asia.</small>
H05W-F 3X1.0mm ² LF				

2. PLUG

REV	DESCRIPTION	DATE
AH	ADD IN CATALOG NO. VNBUK13A3B & VNBUK13A2B.	09/05/20
AI	ADD IN CATALOG NO. DS13CA2.	06/11/20

2.1. SCOPE

The plug shall be in accordance with BS 1363 Part 1,
(Specification for up to 13A fused plugs,switched and unswitched socket-outlets)

2.2. CONSTRUCTION

The plug construction shall comply with our catalogue No: MP5004, MP5004A, MP5004AW, MP5004H, MP5004SC, UK13A2,UK13CBA2,UK10SC3, MP5004BS, MP5004V, UK13A3 , MP5004DBS , MP5004D , VPUK13A3, VPUK13A2, DS13CA2, APUK13A2 , APUK13A3, DS13EA2, MFUK13A2, DLUK10S3, VNUK13A3, LSUK13THA3, VNUK13A2, CSUK13A3 , VBUK13A2, VNBUK13A2, VNBUK13A3,VNBUK13A2B , VNBUK13A3B&**DS13CA2.**

2.3. CHARACTERISTICS

NO.	TEST ITEM	DESCRIPTION	ACCEPTANCE CRITERIA
1.	Moisture resistance test	Samples are kept in a humidity cabinet containing air with a relative humidity between 85 to 95% and a temperature of 20°C-30°C for a duration of 48 hours.	No damage
2.	Electric strength test	A voltage of A.C 2000V with a trip current of min. 100mA is applied for 1 min after the moisture resistance test. A voltage of A.C 6000V is also applied between current carrying parts and body for 1 min.	No flashover and breakdown
3.	Insulation resistance test	This test is measured with a D.C 500V for 1 min. after the moisture resistance test.	Min. 5 M Ohm
4.	Flexing test	The sample shall be loaded with a weight of 1kg for 0.75mm ² or less, or 2kg for 1.00mm ² and above and the oscillating member shall be moved backward and forward through an angle of 90°(45° on either side of the vertical) the number of flexing being 10,000.Rated current of the plug is passed.	No damage to the insulation and the breakage of conductor of each core shall not exceed 10%.
5.	Tumbling test	The samples are dropped from a height of 50cm onto a plywood base(10mm thick) for a total of 5000 times.	No damage
6.	Abrasion test	The pin of sample slopes downwards at angle of 10° to the horizontal. The sample is loaded with a force of 4N on the sleeve of the pin. The number of movement is 20,000 and the length of pin subjected to abrasion is approx. 7mm over the insulating sleeve.	No damage

DRAWN:	ROBIN LIU	06/11/20	TITLE : BRITISH PLUG
CHECK:	<i>ROBIN LIU</i>	<i>06/11/20</i>	
APPR:	<i>Feng</i>	06/11/20	
REV:	AI		
REFERENCE:			<i>Volex (Asia) Pte Ltd</i>
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NO.	TEST ITEM	DESCRIPTION	ACCEPTANCE CRITERIA
7.	Heat deformation test	The samples are kept for 1 hour in a heating carbinet at temperature of 70±5°C.	no damage and withstand electric strength test.
8.	Ageing test	The samples are kept for 7 days in a heating carbinet at temperature of 70±5°C. It is then put in room temperature for 4 hours.	no damage
9.	Temperature rise test	Rated current of the plug is passed for at least 4 hours. This test is repeated on the same sample after tumbling barrel test.	Rise in temperature for joints shall not exceed 52K while the rest shall not exceed 37K.
10.	Cord-anchorage test	The cord is subjected to a load of 3kg for (1.0mm ² or smaller) or 6kg (the rest) 25 times without jerk. The cord is then subjected to a torque of 0.15Nm (0.5mm ²), 0.2Nm (0.75mm ²), 0.25Nm (1.0mm ²), 0.3Nm (1.25mm ²), 0.35Nm (1.5mm ²) for 1 min.	Shall withstand a voltage of 3750±75V for 1 min., between each conductor and cord shall not been displaced by more than 2mm.
11.	Pressure test	A force of 20N is applied on the sample for 1 hour at a temperature of 70±5°C.	No damage and shall withstand electric strength and insulation resistance test. The sample must also fit into fig. 5 jig of BS1363.
12.	Ball pressure test	A steel ball of 5mm in diameter is applied with 20N force on the sample at a temperature of 75±5°C for 1 hour. The sample is then cooled by cold water.	The diameter of the impression shall not exceed 2mm.
13	Glow wire test	The tip of the glow wire heated electrically to 750±10°C shall be applied at the portion between the current-carrying pins for a period of 30s.	Any flame and glowing shall extinguish within 30s after the removal of the glow-wire. There shall be no ignition of the tissue papernor sorching of the board.

DRAWN:	ROBIN LIU	06/11/20	TITLE : BRITISH PLUG
CHECK:	<i>ROBIN</i>	<i>06/11/20</i>	
APPR:	<i>Feng</i>	06/11/20	
REV:	AI		
REFERENCE:			<i>Volex (Asia) Pte Ltd</i> <small>Confidential property of Volex. Information contained herein shall not be disclosed to others, reproduced or used for any other purposes except as authorized in writing by an authorized official of volex asia.</small>

3. CONNECTOR

REV	DESCRIPTION	DATE
BE	ADD IN CATALOGUE NO. HPC13S.	31/08/20
BF	ADD IN CATALOGUE NO. VNBC5S.	11/11/20

3.1. SCOPE

The connector shall be in accordance with IEC 60320-1 or EN 60320-1, Test specification - appliance couplers.

3.2. CONSTRUCTION

The connector construction shall comply with our catalogue No: VAC5S, APC5A, APC5S, APC5M, VAC5AR, APC5SM, DLC5A3, V1625, V1625A, VAC19, VAC17S, VSCC13, AVL13, APC13, APC13S, VSC19, V1625LA, VAC19A, VSCC15, APC5SP, APC13F, V1625BS, APC13G, VAC13A, VAC13S, PIC17S, VIC13A, DLC5U3, VAC13KS, SOC5S, V1625H, VAC19KS, DLC5E3, HPC13A, V1625AT, VAC17A, APC5SF, VCC13, VCC5S, APC13H, VCC17S, VAC19H, APC13FH, APC13HC, VAC17KS, DLC5CS3, VNC13S, HWC13U, VNC5S, VNC13A, VAC19LA, VAC13AD, MS225A, VNC21S, VAC5ALS, VSCC21A, VSCC21, VNBC13S, HPC13S & **VNBC5S**.

"All connectors complying to Standard Sheet C5, C13, C15, C15A, C17, C19 and C21"

3.3. CHARACTERISTICS

NO.	TEST ITEM	DESCRIPTION	ACCEPTANCE CRITERIA
1.	Moisture resistance test	Samples are kept in a humidity cabinet containing air with a relative humidity between 91 to 95% and a temperature of 20°C-30°C for a duration of 48 hours.	No damage
2.	Electric strength test	Voltages of 3000V±60V and 1500V±60V, with min. trip current of 100mA is applied for 60s±5s between current-carrying contacts and body and between each contacts respectively after the moisture resistance tests.	No flashover and breakdown
3.	Insulation resistance test	This test is measured with a D.C 500V after the moisture resistance test. Readings are taken after 60s ± 5s of application of voltage.	Min. 5 M Ohm
4.	Withdrawal force test	<p>i) Min. 1.5N (2N for 16A) - A single pin made to the minimum dimension is inserted into the connector. The pin, together with the weight should exert a force of 1.5N (2N for 16A connector). Each individual pole of the connector is tested separately.</p> <p>ii) Max. 50N (60N for 16A) - Insert and withdraw the connector from a socket having pin dimension to the maximum and shroud dimension to the minimum for 10 times. The connector is then inserted again into the socket hang with a total weight of 50N(60N for 16A). The weight consist of a principal weight which is 90% of the total weight and a supplementary weight of 10%.</p> <p>The test is repeated for hot connector with temperature of 120°C±2°C on the pins.</p>	<p>i) The pin with the weight should not be withdrawn from the connector for more than 3 seconds.</p> <p>ii) The connector shall be withdrawn from the socket. If not the supplementary weight is lifted from a height of 5cm and drop. The connector must be withdrawn.</p> <p>The test is repeated after temperature rise test.</p>

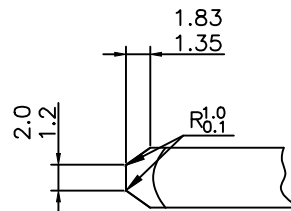
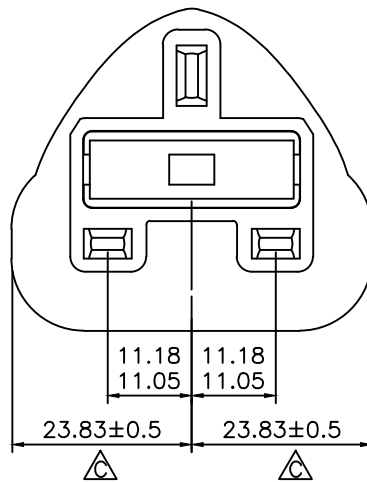
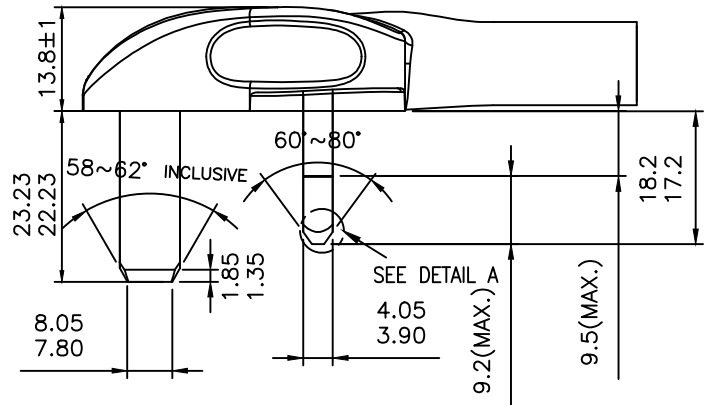
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CHECK:	Feng	11/11/20	
APPR:	Chun	11/11/20	
REV:	BF		
REFERENCE:			<i>Voilex (Asia) Pte Ltd</i>
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NO.	TEST ITEM	DESCRIPTION	ACCEPTANCE CRITERIA
5.	Glow wire test	Glow wire is applied for 30s with temperature of 750°C on inserts and housings retaining contacts and 650°C on elsewhere.	Flame (if any) shall be self-extinguished within 30s . upon the removal of the glow wire and molten droplets shall not ignite paper.
6.	Bending test	The sample shall be loaded with a weight of 10N for 0.75mm ² or 20N for 1.00mm ² or bigger and the oscillating member shall be moved backward and forward through an angle of 90°(45° on either side of the vertical) the number of flexing being 20,000.A rated current is applied. For round cord, the sample is turned 90 degree around the axis of cable after 10,000 cycles. The flexing is further completed in this axis. Flat cable is flexed only along the bigger axis of the cable.	There shall be no complete breakage of any of the conductor. Broken conductor shall not have pierced the insulation.
7.	Tumbling test	The sample is dropped from a height of 50cm onto a steel plate(3mm thick) for a total of 500 times.	No damage to impair further use of connector.
8.	Breaking capacity test	The connector is connected and disconnected 50 times (100 strokes) with the inlet at a rate of 30 strokes per minute with 275V and 1.25 times of rated current.	No flashover or sustained arcing during the test and no damage to impair further use of connector.
9.	Normal operation test	Test is similar to breaking capacity except that the test voltage is 250V with the connector connected and disconnected with the inlet for 1000 times (2000 strokes) with rated current and 3000 times (6000 strokes) without current.	Withstand electric strength at 1500V for 1 min, and show no damage.
10.	Temperature rise test	An alternating current at 1.25 times rated current is passed through the current carrying contacts for 1 hour.This is repeated for connector with earth contact passing current between earth and each of the current carrying contacts.	The temperature rise shall not exceed 45K.
11.	Cord-anchorage test	The cord is subjected to pulls of 50N(2.5A) or 60N(others) for 100 times each time for 1 sec. without jerk.Thereafter the cord is subjected for 1 min. to a torque of 0.15Nm(0.75mm ²) or 0.25Nm(others).	The cord shall not be damaged and shall not been displaced by more than 2mm.
12.	Heat deformation test	Samples are kept for 1 hour in a heating cabinet at temperature of 100±2°C.	No damage to impair further use of connector.
13.	Heat pressure test	A pressure of 20N is applied at a temperature of 100°C ± 2°C for 1 hour.	No damage to impair further use of connector.

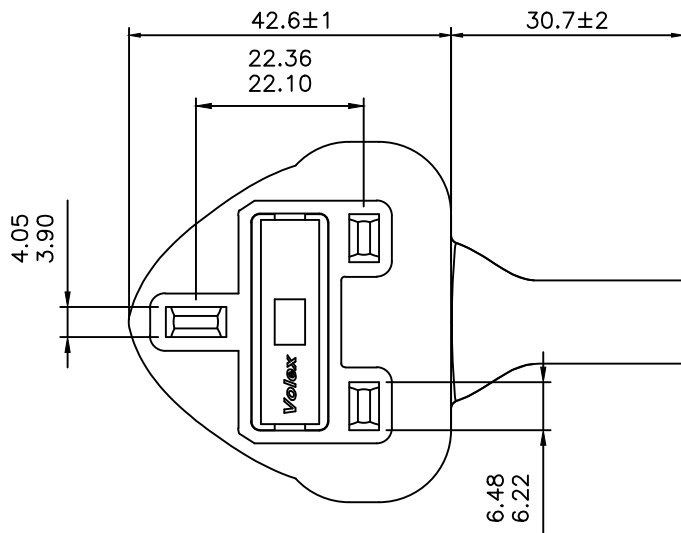
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CHECK:	<i>Feng</i>	11/11/20	
APPR:	<i>Chun</i>	11/11/20	
REV:	BF		
REFERENCE:			<i>Voalex (Asia) Pte Ltd</i>
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NO.	TEST ITEM	DESCRIPTION	ACCEPTANCE CRITERIA
14.	Aging test	The samples are kept for 168 hours in a heating cabinet at a temperature of 80±2°C.	No damage & marking shall be legible.
15.	Ball pressure test	A ball of 5mm in diameter is applied on the connector with the following temperature with 20N force for 1 hour. i) 125°C for hot connectors. ii) 125°C for parts retaining current carrying parts and earth circuit. iii) 75°C for other parts for cold connector. The connector is then cooled down to room temperature with cold water.	The diameter of the impression shall not exceed 2mm.

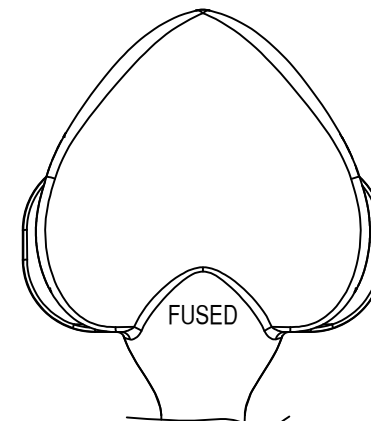
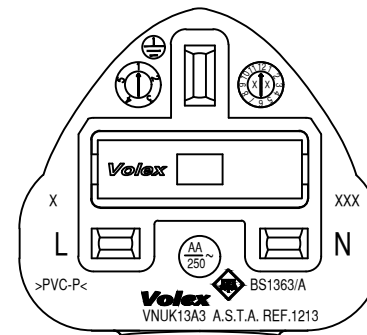
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CHECK:	<i>Feng</i>	11/11/20	
APPR:	<i>Chun</i>	11/11/20	
REV:	BF		
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DETAIL A



REV.	DESCRIPTION	DATE
	CHANGE DIM FM. '68.3±3' TO '42.6±1 & 30.7±2' AS SHOWN.	31/05/16
	CHANGE PRODUCT VIEW AS SHOWN.	
C	CHANGE DIM. '47.7±0.5' TO '23.83±0.5 (2X)' AS SHOWN.	20/12/16



MARKING DETAILS

NOTE :

- 1.) ALL DIMENSIONS IN mm.
- 2.) X - CAVITY NO. (OPTIONAL)
- 3.) XXX - MANUFACTURING LOCATION.
- 4.) AA - RATING : (REFER TO THE TABLE)
- 5.) YEAR & MONTH & WEEK CODE INSERT.



YEAR XX
2015 = 15
2016 = 16



1 ~ 5 - week of the month

TABLE :

FUSE RATING (AA)	3	5	10	13
			✓	

HG	HENG GANG (CHINA)	DRAWN	LI XIA	20/12/16	FILE NAME :	TITLE : MOLDED PLUG VNUK13A3 (YEAR,MONTH,WEEK CODE)	
SM1/SMI	ZHONGSHAN (CHINA)	CHECK	Tong xiali	20/12/16	A-PLUG/UK/ GENERAL/ VNUK13A3-YMW		
VH	HANOI (VIETNAM)	APPR	heith	20/12/16	N.T.S.		
B	BATAM (INDONESIA)	REV.	C	SCALE			
VC	CHENNAI (INDIA)	REFERENCE :				<p>Volex (Asia) Pte Ltd</p> <p>Confidential property of Volex. Information contained herein shall not be disclosed to others, reproduced or used for any other purposes except as authorized in writing by an authorized official of volex asia.</p>	
MANUFACTURE LOCATION MARK ('X' IS APPLICABLE ONLY)		BRITISH APPROVAL					

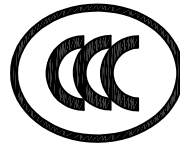
REV.	DESCRIPTION	DATE
B	ADD IN REFERENCE NO. '6210012'.	25/10/19
C	UPDATE CHINESE MARKING PER ECN011-19.	01/11/19

AsiaFuse
AF63B-5A

5A

BS1362

SS167

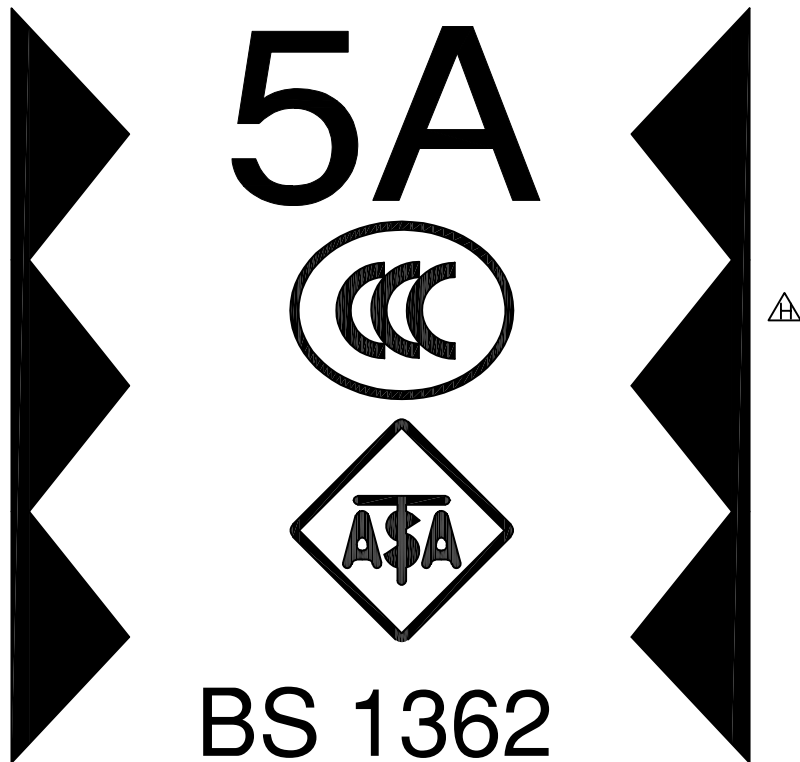


DRAWN	PEIYUAN	01/11/19	REVISION:	TITLE : LEAD FREE FUSE (5A)
CHECK	ROBEN	01/11/19		
APPR	Jianying	04/11/19	C	
SCALE	N.T.S.			
REFERENCE :				Volex
6210012				

REV.	DESCRIPTION	DATE
G	AMEND NOTE FOR ADD IN ITEM b.	29/08/08
H	UPDATE CHINESE MARKING PER ECN011-19.	01/11/19

*PRINT BLOCK TOPS WITH MACHINE NUMBERS

Bussmann

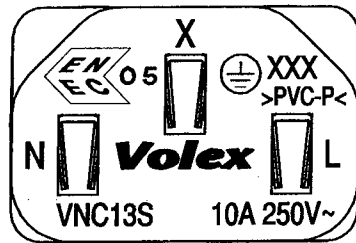
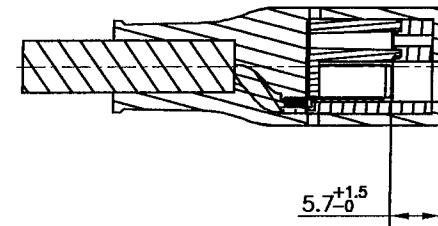
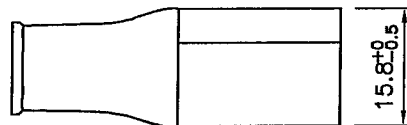
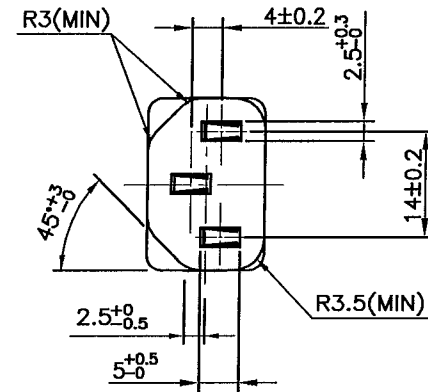
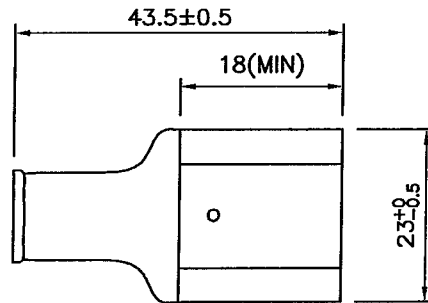


NOTE:

- (1) *PRINT BLOCK TOP (DOT LINE) = BUSSMANN INTERNAL IDENTIFICATION ON MACHINERY.
a: DIFFERENT LOCATION/NUMBER OF DOT LINE INDICATE DIFFERENT MACHINE NUMBER USED.
b: THE FUSE PRODUCE ON THE MACHINE #20 IS WITHOUT THE PRINT BLOCK TOP (DOT LINE).

DRAWN	PEIYUAN	01/11/19	REVISION:	TITLE : LEAD FREE FUSE (5A)
CHECK	ROB-AW	01/11/19		
APPR	Jianying	04/11/19	H	
SCALE	N.T.S.			
REFERENCE :				Volex
6210012 (TYPE REFERENCE TDC 180-5A)				

REV.	DESCRIPTION	DATE
A	INITIAL RELEASE.	13/04/15



MARKING DETAILS :

NOTES :

- 1.) ALL DIMENSIONS IN mm.
- 2.) X - CAVITY NO. (OPTIONAL)
- 3.) XXX - MANUFACTURING LOCATION

HG	HENG GANG (CHINA)		DRAWN	LI XIA	13/04/15	FILE NAME :	TITLE :	
SM1/SMI	ZHONGSHAN (CHINA)	X	CHECK	LI XIA	13/04/15	A-CONN/EURO/ GENERAL/ VNC13S-ENEC	MOLDED CONNECTOR VNC13S	
VH	HANOI (VIETNAM)		APPR	LI XIA	13/04/15			
B	BATAM (INDONESIA)		REV.	A	SCALE	N.T.S.		
VC	CHENNAI (INDIA)		REFERENCE :					Volex (Asia) Pte Ltd
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