



# Customer Product/Process Change Notification

PCN # OES18032801\_55X

Issued Date: 3/27/2018

Issued By: Nick Oesterheld

Author: Nick Oesterheld

Change affects whole product family?  No

**Part #'s affected (See attached if entire product family is affected)**

Partial 550 series,551 series and 553 series only made on the automatic machine in Roxboro NC ..USA. SEE SHEET 1

**Description of Change:**

Transfer the part numbers of 550,551,553 built in Roxboro NC USA to the Dialight, Penang Malaysia Facility.

**Reason for Change:**

To eliminate the reliance on the automatic machines in Roxboro NC that are 20 years old and require major constant repairs. The Malaysia facility already builds these products as well on semi-automatic flow lines and capacity is available. Penang's capacity load was studied prior to making the decision to move the Roxboro production and it was determined that the Penang facility has sufficient manufacturing capacity to absorb the Roxboro production. Penang already molds the housings for these part numbers.

**Properties of Old vs. Changed Product:**

Product is the same and no change in form fit and function only a facility change from Made in USA to Made in Malaysia

**Disposition of Old Product:**

Deplete P/Ns of product in stock and built in USA within a 3 month timeframe. Then build in Dialight Penang in Malaysia.

Expected Implementation Date:

Last Time Buy Date:

Customer Feedback Expected by:  No feedback by this date means product is accepted automatically.

**Additional Comments: (Include Potential Risks if Appropriate)**

NONE... Product is form fit and function the same only facility change to Penang, Malaysia facility and flow line assembly.

**Supporting Qualification Data:**

Not required since other versions of these products are made already in both facilities.

**Approved By:**

(Minimum of three approvals are required.)

Vice President of Operations: N/A

Vice President of Sales OED/Signals: Matt Boudiette

Director of Customer Service: Kathy Smith

Vice President of Marketing: N/A

Director of Quality: Angel Escamilla

NOTE: Expected Implementation date and Last Time Buy Date are estimated based on existing materials and consumption rates. Subject to change.

**AFFECTED PART NUMBERS FOR PCN FACILITY CHANGE TO DEFAULT WAREHOUSE MALAYSIA F**

Item	Description	Default Warehouse	Chage to Warehouse
5511307F	3mm Cbi Right Angle	1	MYS
5510207F	3mm Cbi Right Angle	1	MYS
5530122F	3mm Bi Level Cbi	1	MYS
5510407F	3mm Cbi Right Angle	1	MYS
5530322F	3mm Bi Level Cbi	1	MYS
5530133F	3mm Bi Level Cbi	1	MYS
5530233F	3mm Bi Level Cbi	1	MYS
5530232F	3mm Bi Level Cbi	1	MYS
5510307F	3mm Cbi Right Angle	1	MYS
5530121F	3mm Bi Level Cbi	1	MYS
5530112F	3mm Bi Level Cbi	1	MYS
5530222F	3mm Bi Level Cbi	1	MYS
5502207F	5mm Cbi	1	MYS
5502205F	5 Mm Cbi	1	MYS
5530123F	3mm Bi Level Cbi	1	MYS
5530132F	3mm Bi Level Cbi	1	MYS
5530111F	3mm Bi Level Cbi	1	MYS
5530212F	3mm Bi Level Cbi	1	MYS
5502407F	5 Mm Cbi	1	MYS
5510607F	3mm Cbi Right Angle	1	MYS
5502405F	5 Mm Cbi	1	MYS
5502307F	5 Mm Cbi	1	MYS
5530222200F	3mm Bi-level Cbi	1	MYS
5530223F	3mm Bi Level Cbi	1	MYS
5530211F	3mm Bi Level Cbi	1	MYS
5505307F	5 Mm Cbi	1	MYS
5500405F	5 Mm Cbi	1	MYS
5530201F	3mm Bi Level Cbi	1	MYS
5500307F	5 Mm Cbi	1	MYS
5505107F	5 Mm Cbi	1	MYS
5501305F	5 Mm Cbi	1	MYS
5501107F	5 Mm Cbi	1	MYS
5530120F	3mm Bi Level Cbi	1	MYS
5505105F	5 Mm Cbi	1	MYS
5530323F	3mm Bi Level Cbi	1	MYS
5500707F	5mm Cbi	1	MYS
5500507F	5 Mm Cbi	1	MYS
5530321F	3mm Bi Level Cbi	1	MYS
5505605F	5 Mm Cbi	1	MYS
5505607F	5 Mm Cbi	1	MYS
5500705F	5 Mm Cbi	1	MYS
5530332F	3mm Bi Level Cbi	1	MYS
5500807F	5 Mm Cbi	1	MYS
5500505F	5 Mm Cbi	1	MYS
5500805F	5 Mm Cbi	1	MYS
5500001863F	Custom Cbi	1	MYS
5500001853F	T 1 3/4 Cbi	1	MYS
5500001858F	T 1 3/4 Sing Custom Cbi	1	MYS

FROM WAREHOUSE 1 ROXBORO NC