

Product Change Notification / SYST-24AEFQ323

_				
11	2	T	Δ	•
_	а		_	-

26-Nov-2020

Product Category:

8-bit Microcontrollers

PCN Type:

Document Change

Notification Subject:

ERRATA - PIC16(L)F18426/46 Family Silicon Errata and Data Sheet

Affected CPNs:

SYST-24AEFQ323_Affected_CPN_11262020.pdf SYST-24AEFQ323_Affected_CPN_11262020.csv

Notification Text:

SYST-24AEFQ323

Microchip has released a new Product Documents for the PIC16(L)F18426/46 Family Silicon Errata and Data Sheet of devices. If you are using one of these devices please read the document located at PIC16(L)F18426/46 Family Silicon Errata and Data Sheet.

Notification Status: Final

Description of Change:

This revision includes the following updates to Data Sheet Clarifications:

- 1) Updating Electrical Spec. 1.3.1 description
- 2) Added 1.3.2 Electrical Spec. silicon issue
- 3) Other minor corrections.

Impacts to Data Sheet: None

Reason for Change: To Improve Productivity

Change Implementation Status: Complete

Date Document Changes Effective: 26 Nov 2020

NOTE: Please be advised that this is a change to the document only the product has not been changed.
Markings to Distinguish Revised from Unrevised Devices: N/A
Attachments:
PIC16(L)F18426/46 Family Silicon Errata and Data Sheet
Please contact your local Microchip sales office with questions or concerns regarding this notification.
Terms and Conditions:
If you wish to <u>receive Microchip PCNs via email</u> please register for our PCN email service at our <u>PCN</u> home page select register then fill in the required fields. You will find instructions about registering for Microchips PCN email service in the <u>PCN FAQ</u> section.
If you wish to change your PCN profile, including opt out, please go to the PCN home page select login and sign into your myMicrochip account. Select a profile option from the left navigation bar and make the applicable selections.

Affected Catalog Part Numbers (CPN)

PIC16F18426-E/JQ

PIC16F18426-E/JQVAO

PIC16F18426-E/P

PIC16F18426-E/SL

PIC16F18426-E/ST

PIC16F18426-E/STVAO

PIC16F18426-I/JQ

PIC16F18426-I/P

PIC16F18426-I/SL

PIC16F18426-I/ST

PIC16F18426-I/STVAO

PIC16F18426T-E/7NV01

PIC16F18426T-E/JQVAO

PIC16F18426T-E/MLV02

PIC16F18426T-E/STVAO

PIC16F18426T-I/JQ

PIC16F18426T-I/SL

PIC16F18426T-I/ST

PIC16F18426T-I/STVAO

PIC16F18446-E/GZ

PIC16F18446-E/P

PIC16F18446-E/SO

PIC16F18446-E/SS

PIC16F18446-I/GZ

PIC16F18446-I/P

PIC16F18446-I/SO

PIC16F18446-I/SS

PIC16F18446-XPRESS

PIC16F18446T-E/GZ

PIC16F18446T-I/GZ

PIC16F18446T-I/SO

PIC16F18446T-I/SS

PIC16LF18426-E/JQ

PIC16LF18426-E/JQVAO

PIC16LF18426-E/P

PIC16LF18426-E/SL

PIC16LF18426-E/ST

PIC16LF18426-I/JQ

PIC16LF18426-I/P

PIC16LF18426-I/SL

PIC16LF18426-I/ST

PIC16LF18426T-E/JQVAO

PIC16LF18426T-I/JQ

PIC16LF18426T-I/SL

PIC16LF18426T-I/ST

PIC16LF18446-E/GZ

Date: Thursday, November 26, 2020

$SYST-24AEFQ323-ERRATA-PIC16(L)F18426/46\ Family\ Silicon\ Errata\ and\ Data\ Sheet$

PIC16LF18446-E/GZVAO

PIC16LF18446-E/P

PIC16LF18446-E/SO

PIC16LF18446-E/SS

PIC16LF18446-E/SSVAO

PIC16LF18446-I/GZ

PIC16LF18446-I/P

PIC16LF18446-I/SO

PIC16LF18446-I/SS

PIC16LF18446T-E/GZ

PIC16LF18446T-E/GZVAO

PIC16LF18446T-E/SSVAO

PIC16LF18446T-I/GZ

PIC16LF18446T-I/SO

PIC16LF18446T-I/SS

Date: Thursday, November 26, 2020



PIC16(L)F18426/46

PIC16(L)F18426/46 Family Silicon Errata and Data Sheet Clarification

Preface

The PIC16(L)F18426/46 devices that you have received conform functionally to the current device data sheet (www.microchip.com/DS40001985), except for the anomalies described in this document. The silicon issues discussed in the following pages are for silicon revisions with the Device and Revision IDs listed in the table below. The errata described in this document will be addressed in future revisions of the PIC16(L)F18426/46 silicon.



Notice: This document summarizes all silicon errata issues from all revisions of silicon, previous as well as current. Only the issues indicated in the last column of the *'Silicon Issue Summary'* table apply to the current silicon revision (A1).

The silicon revision level can be identified using the current version of MPLAB® IDE and Microchip's programmers, debuggers, and emulation tools, which are available at the Microchip corporate website (www.microchip.com).

For example, to identify the silicon revision level using MPLAB IDE in conjunction with a hardware debugger:

- 1. Using the appropriate interface, connect the device to the hardware debugger.
- 2. Open an MPLAB IDE project.
- 3. Configure the MPLAB IDE project for the appropriate device and hardware debugger.
- 4. Based on the version of MPLAB IDE you are using, do one of the following:
 - 4.1. For MPLAB IDE 8, select Programmer > Reconnect.
 - 4.2. For MPLAB X IDE, select <u>Window > Dashboard</u> and click the **Refresh Debug Tool Status** icon ().

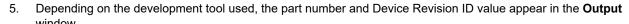


Table 1. Silicon Device Identification

Device ID	Revision ID		
Device in	A1		
0x30D2	0x8005		
0x30D3	0x8005		
0x30D4	0x8005		
0x30D5	0x8005		
	0x30D3 0x30D4		

Note: Refer to the **Device/Revision ID** section in the current "PIC16(L)F184XX Memory Programming Specification" (DS40001970) for a detailed information on Device Identification and Revision IDs for your specific device.

Silicon Issue Summary

Module	Feature	Item No.	Issue Summary	Affected Revisions
				A1
NVM	WRERR bit Operation	1.1.1	NVMERR bit is set by device Reset after being cleared by software.	X
MSSP	SPI	1.2.1	SSPBUF may be corrupted by writes to other GPR/SFRs.	X
Electrical	Minimum V _{DD} Specification	1.3.1	V_{DD} Min. specifications are changed for LF devices only.	X
Specifications	PFM Endurance	1.3.2	The PFM endurance is lower than specified.	Х
Analog-to-Digital Converter With Computation (ADC ²)	ADC ² Burst Average mode	1.4.1	ADC ² Burst Average mode while in "Non-Continuous Double Sample" mode is buggy.	Х
Windowed Watchdog Timer	Window Operation	1.5.1	Window feature of the WWDT does not operate correctly in DOZE mode.	Х
Device Configuration	CONFIG2	1.6.1	Bit 2 of PWRTS<1:0> in the CONFIG2 register is not functional.	Х
Note: Only those issue	es indicated in the last co	olumn appl	y to the current silicon revision.	

Silicon Errata Issues

1. Silicon Errata Issues



Notice: This document summarizes all silicon errata issues from all revisions of silicon, previous as well as current. Only the issues indicated by the bold font in the following tables apply to the current silicon revision.

1.1 Module: Nonvolatile Memory (NVM)

1.1.1 WRERR Bit Operation

When a Reset is issued while an NVM high voltage operation is in progress, the WRERR bit in the NVMCON1 register is set as expected. After clearing the WRERR bit, if a Reset reoccurs, the WRERR bit is set again regardless of whether an NVM operation is in progress or not. A successful write operation will clear the WRERR condition.

Work around

None.

Affected Silicon Revisions

A 1				
X				

1.2 Module: Master Synchronous Serial Port (MSSP)

1.2.1 MSSP SPI Slave Mode

When operating in SPI Slave mode, if the incoming SCK clock signal arrives during any of the conditions below, the SSPBUF Transmit Shift Register (TSR) may become corrupted. The transmitted slave byte cannot be ensured to be correct, and the state of the WCOL bit may or may not indicate a write collision.

These conditions include:

- · A write to an SFR
- · A write to RAM following an SFR read
- A write to RAM prior to an SFR read

Work around

Method 1 (Interrupt based using SS):

- 1. Connect the SS line to both the SS input and either an INT or IOC input pin.
- 2. Enable INT or IOC interrupts (interrupt on falling edge if available, otherwise check that $\overline{SS} == 0$ when the interrupt occurs).
- 3. Load SSPBUF with the data to be transmitted.
- 4. Continue program execution.
- 5. When the Interrupt Service Routine (ISR) is invoked, do either of the following:
 - 5.1. Add a delay that ensures the first SCK clock will be complete, or
 - 5.2. Poll SSPSTAT.BF (while(BF == 0)) and wait for the transmission/reception to complete.

Method 2 (Bit polling based using \overline{SS}):

- 1. Load SSPBUF with the data to be transmitted.
- 2. Poll the \overline{SS} line and wait for the \overline{SS} to go active (while(!PORTx. \overline{SS} == 0)).

- 3. When \overline{SS} is active ($\overline{SS} == 0$), do either of the following:
 - 3.1. Add a delay that ensures the first SCK clock will be complete, or
 - 3.2. Poll SSPSTAT.BF (while(BF == 0)), and wait for the transmission/reception to complete.

Once one of these two methods are complete, it is safe to return to program execution.

Method 3 (SS not available):

- Load SSPBUF with the data to be transmitted.
- Poll SSPSTAT.BF (while(BF == 0)), and wait for the transmission/reception to complete.

Affected Silicon Revisions

A 1				
X				

1.3 Module: Electrical Specifications

1.3.1 Minimum V_{DD} Specification for LF Devices

 $V_{DD\ MIN}$ parameter (D002) at -40°C to 25°C = 2.3V.

Table 1-1. Supply Voltage

PIC16(L)	6	Standard Operating Conditions (Unless Otherwise Stated)						
Param. No.	Sym.	Characteristic	Min.	Тур.	Max.	Units Conditions		
D002	VDD		1.8	-	3.6	V	FOSC < 16 MHz, TA > 25°C	
			2.3	-	3.6	V	FOSC < 16 MHz, -40°C < = TA < = 25°C	
			2.5		3.6		FOSC > 16 MHz	

Work around

None.

Affected Silicon Revisions

A 1				
X				

1.3.2 Endurance of PFM is Lower than Specified

The minimum value for the Program Flash Memory (PFM) endurance specification called out as parameter number MEM30 is 1K cycles.

Work around

None.

Affected Silicon Revisions

A 1				
X				

1.4 Module: Analog-to-Digital Converter with Computation (ADCC)

1.4.1 ADCC Burst Average Mode

When the ADCC is operated in Burst Average mode (ADMD = 0b011 in the ADCON2 register) while enabling non-continuous operation and double-sampling (ADCONT = 0 in the ADCON0 register and ADDSEN = 1 in the ADCON1 register), the value in the ADCNT register does not increment beyond '0b1' toward the value in the ADRPT register.

Work around

When operating the ADCC in Burst Average mode with double-sampling, enable continuous operation of the module (ADCONT = 1 in the ADCON0 register) and set the Stop-on-Interrupt bit (the ADSOI bit in the ADCON3 register). After the interrupt occurs, perform appropriate threshold calculations in the software and retrigger ADCC as necessary.

Alternatively, if the CPU is in Low-Power Sleep mode, the ADCC in non-continuous Burst-Average mode can be operated with a single ADC conversion (ADDSEN = 0 in the ADCON1 register). Doing so compromises noise immunity for lower power consumption by preventing the device from waking up to perform threshold calculations in the software.

Affected Silicon Revisions

A 1				
X				

1.5 Module: Windowed Watchdog Timer (WWDT)

1.5.1 Window Operation in Doze Mode

When the windowed mode of operation is enabled in Doze mode, a window violation error is issued even though the window is open and has been armed. This condition occurs only when the window size is set to a value other than 100% open.

Work around

Method 1:

Use the windowed mode of operation in any other than Doze mode. If disabling the Doze mode is not an option, use the WWDT module without the window being enabled.

Method 2:

If the device is in Doze mode, perform the arming process for the window in Normal mode and return to the Doze mode.

Method 3:

If there is an Interrupt Service Routine (ISR) in the application code, the arming within the window can be done inside the ISR with the ROI bit of the CPUDOZE register being set.

Affected Silicon Revisions

A1				
X				

1.6 Module: Device Configuration

1.6.1 PWRTS<1> Power-up Timer Selection Not Implemented

Bit 2 of PWRTS<1:0> in the CONFIG2 register is not functional. This bit is the upper bit of the Power-Up Timer Selection bits, PWRTS <1:0>. This means that the functions selected by PWRTS = 11 and PWRTS = 10 are not available.

Work around

The other functions selected by PWRTS = 01 and PWRTS = 00 are available.

Affected Silicon Revisions

A 1				
X				

2. Appendix A: Revision History

Doc Rev.	Date	Comments
С	11/2020	Updating Electrical Spec. 1.3.1 description and added 1.3.2 Electrical Spec. silicon issue; Other minor corrections.
В	07/2018	Fixed typo in Table 1.
Α	07/2018	Initial document release.

The Microchip Website

Microchip provides online support via our website at www.microchip.com/. This website is used to make files and information easily available to customers. Some of the content available includes:

- Product Support Data sheets and errata, application notes and sample programs, design resources, user's
 guides and hardware support documents, latest software releases and archived software
- General Technical Support Frequently Asked Questions (FAQs), technical support requests, online discussion groups, Microchip design partner program member listing
- Business of Microchip Product selector and ordering guides, latest Microchip press releases, listing of seminars and events, listings of Microchip sales offices, distributors and factory representatives

Product Change Notification Service

Microchip's product change notification service helps keep customers current on Microchip products. Subscribers will receive email notification whenever there are changes, updates, revisions or errata related to a specified product family or development tool of interest.

To register, go to www.microchip.com/pcn and follow the registration instructions.

Customer Support

Users of Microchip products can receive assistance through several channels:

- · Distributor or Representative
- · Local Sales Office
- Embedded Solutions Engineer (ESE)
- Technical Support

Customers should contact their distributor, representative or ESE for support. Local sales offices are also available to help customers. A listing of sales offices and locations is included in this document.

Technical support is available through the website at: www.microchip.com/support

Microchip Devices Code Protection Feature

Note the following details of the code protection feature on Microchip devices:

- · Microchip products meet the specifications contained in their particular Microchip Data Sheet.
- Microchip believes that its family of products is secure when used in the intended manner and under normal conditions.
- There are dishonest and possibly illegal methods being used in attempts to breach the code protection features
 of the Microchip devices. We believe that these methods require using the Microchip products in a manner
 outside the operating specifications contained in Microchip's Data Sheets. Attempts to breach these code
 protection features, most likely, cannot be accomplished without violating Microchip's intellectual property rights.
- Microchip is willing to work with any customer who is concerned about the integrity of its code.
- Neither Microchip nor any other semiconductor manufacturer can guarantee the security of its code. Code
 protection does not mean that we are guaranteeing the product is "unbreakable." Code protection is constantly
 evolving. We at Microchip are committed to continuously improving the code protection features of our products.
 Attempts to break Microchip's code protection feature may be a violation of the Digital Millennium Copyright Act.
 If such acts allow unauthorized access to your software or other copyrighted work, you may have a right to sue
 for relief under that Act.

Legal Notice

Information contained in this publication is provided for the sole purpose of designing with and using Microchip products. Information regarding device applications and the like is provided only for your convenience and may be superseded by updates. It is your responsibility to ensure that your application meets with your specifications.

THIS INFORMATION IS PROVIDED BY MICROCHIP "AS IS". MICROCHIP MAKES NO REPRESENTATIONS OR WARRANTIES OF ANY KIND WHETHER EXPRESS OR IMPLIED, WRITTEN OR ORAL, STATUTORY OR OTHERWISE, RELATED TO THE INFORMATION INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTIES OF NON-INFRINGEMENT, MERCHANTABILITY, AND FITNESS FOR A PARTICULAR PURPOSE OR WARRANTIES RELATED TO ITS CONDITION, QUALITY, OR PERFORMANCE.

IN NO EVENT WILL MICROCHIP BE LIABLE FOR ANY INDIRECT, SPECIAL, PUNITIVE, INCIDENTAL OR CONSEQUENTIAL LOSS, DAMAGE, COST OR EXPENSE OF ANY KIND WHATSOEVER RELATED TO THE INFORMATION OR ITS USE, HOWEVER CAUSED, EVEN IF MICROCHIP HAS BEEN ADVISED OF THE POSSIBILITY OR THE DAMAGES ARE FORESEEABLE. TO THE FULLEST EXTENT ALLOWED BY LAW, MICROCHIP'S TOTAL LIABILITY ON ALL CLAIMS IN ANY WAY RELATED TO THE INFORMATION OR ITS USE WILL NOT EXCEED THE AMOUNT OF FEES, IF ANY, THAT YOU HAVE PAID DIRECTLY TO MICROCHIP FOR THE INFORMATION. Use of Microchip devices in life support and/or safety applications is entirely at the buyer's risk, and the buyer agrees to defend, indemnify and hold harmless Microchip from any and all damages, claims, suits, or expenses resulting from such use. No licenses are conveyed, implicitly or otherwise, under any Microchip intellectual property rights unless otherwise stated.

Trademarks

The Microchip name and logo, the Microchip logo, Adaptec, AnyRate, AVR, AVR logo, AVR Freaks, BesTime, BitCloud, chipKIT, chipKIT logo, CryptoMemory, CryptoRF, dsPIC, FlashFlex, flexPWR, HELDO, IGLOO, JukeBlox, KeeLoq, Kleer, LANCheck, LinkMD, maXStylus, maXTouch, MediaLB, megaAVR, Microsemi, Microsemi logo, MOST, MOST logo, MPLAB, OptoLyzer, PackeTime, PIC, picoPower, PICSTART, PIC32 logo, PolarFire, Prochip Designer, QTouch, SAM-BA, SenGenuity, SpyNIC, SST, SST Logo, SuperFlash, Symmetricom, SyncServer, Tachyon, TimeSource, tinyAVR, UNI/O, Vectron, and XMEGA are registered trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

AgileSwitch, APT, ClockWorks, The Embedded Control Solutions Company, EtherSynch, FlashTec, Hyper Speed Control, HyperLight Load, IntelliMOS, Libero, motorBench, mTouch, Powermite 3, Precision Edge, ProASIC, ProASIC Plus, ProASIC Plus logo, Quiet-Wire, SmartFusion, SyncWorld, Temux, TimeCesium, TimeHub, TimePictra, TimeProvider, WinPath, and ZL are registered trademarks of Microchip Technology Incorporated in the U.S.A.

Adjacent Key Suppression, AKS, Analog-for-the-Digital Age, Any Capacitor, Anyln, AnyOut, Augmented Switching, BlueSky, BodyCom, CodeGuard, CryptoAuthentication, CryptoAutomotive, CryptoCompanion, CryptoController, dsPICDEM, dsPICDEM.net, Dynamic Average Matching, DAM, ECAN, Espresso T1S, EtherGREEN, IdealBridge, In-Circuit Serial Programming, ICSP, INICnet, Intelligent Paralleling, Inter-Chip Connectivity, JitterBlocker, maxCrypto, maxView, memBrain, Mindi, MiWi, MPASM, MPF, MPLAB Certified logo, MPLIB, MPLINK, MultiTRAK, NetDetach, Omniscient Code Generation, PICDEM, PICDEM.net, PICkit, PICtail, PowerSmart, PureSilicon, QMatrix, REAL ICE, Ripple Blocker, RTAX, RTG4, SAM-ICE, Serial Quad I/O, simpleMAP, SimpliPHY, SmartBuffer, SMART-I.S., storClad, SQI, SuperSwitcher, SuperSwitcher II, Switchtec, SynchroPHY, Total Endurance, TSHARC, USBCheck, VariSense, VectorBlox, VeriPHY, ViewSpan, WiperLock, XpressConnect, and ZENA are trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

SQTP is a service mark of Microchip Technology Incorporated in the U.S.A.

The Adaptec logo, Frequency on Demand, Silicon Storage Technology, and Symmcom are registered trademarks of Microchip Technology Inc. in other countries.

GestIC is a registered trademark of Microchip Technology Germany II GmbH & Co. KG, a subsidiary of Microchip Technology Inc., in other countries.

All other trademarks mentioned herein are property of their respective companies.

2020, Microchip Technology Incorporated, Printed in the U.S.A., All Rights Reserved.

ISBN: 978-1-5224-7115-8

AMBA, Arm, Arm7, Arm7TDMI, Arm9, Arm11, Artisan, big.LITTLE, Cordio, CoreLink, CoreSight, Cortex, DesignStart, DynamIQ, Jazelle, Keil, Mali, Mbed, Mbed Enabled, NEON, POP, RealView, SecurCore, Socrates, Thumb, TrustZone, ULINK, ULINK2, ULINK-ME, ULINK-PLUS, ULINKpro, µVision, Versatile are trademarks or registered trademarks of Arm Limited (or its subsidiaries) in the US and/or elsewhere.

Quality Management System

For information regarding Microchip's Quality Management Systems, please visit www.microchip.com/quality.



Worldwide Sales and Service

AMERICAS	ASIA/PACIFIC	ASIA/PACIFIC	EUROPE
Corporate Office	Australia - Sydney	India - Bangalore	Austria - Wels
2355 West Chandler Blvd.	Tel: 61-2-9868-6733	Tel: 91-80-3090-4444	Tel: 43-7242-2244-39
Chandler, AZ 85224-6199	China - Beijing	India - New Delhi	Fax: 43-7242-2244-393
Tel: 480-792-7200	Tel: 86-10-8569-7000	Tel: 91-11-4160-8631	Denmark - Copenhagen
Fax: 480-792-7277	China - Chengdu	India - Pune	Tel: 45-4485-5910
Technical Support:	Tel: 86-28-8665-5511	Tel: 91-20-4121-0141	Fax: 45-4485-2829
www.microchip.com/support	China - Chongqing	Japan - Osaka	Finland - Espoo
Web Address:	Tel: 86-23-8980-9588	Tel: 81-6-6152-7160	Tel: 358-9-4520-820
www.microchip.com	China - Dongguan	Japan - Tokyo	France - Paris
Atlanta	Tel: 86-769-8702-9880	Tel: 81-3-6880- 3770	Tel: 33-1-69-53-63-20
Duluth, GA	China - Guangzhou	Korea - Daegu	Fax: 33-1-69-30-90-79
Tel: 678-957-9614	Tel: 86-20-8755-8029	Tel: 82-53-744-4301	Germany - Garching
Fax: 678-957-1455	China - Hangzhou	Korea - Seoul	Tel: 49-8931-9700
Austin, TX	Tel: 86-571-8792-8115	Tel: 82-2-554-7200	Germany - Haan
Tel: 512-257-3370	China - Hong Kong SAR	Malaysia - Kuala Lumpur	Tel: 49-2129-3766400
Boston	Tel: 852-2943-5100	Tel: 60-3-7651-7906	Germany - Heilbronn
Westborough, MA	China - Nanjing	Malaysia - Penang	Tel: 49-7131-72400
Tel: 774-760-0087	Tel: 86-25-8473-2460	Tel: 60-4-227-8870	Germany - Karlsruhe
Fax: 774-760-0088	China - Qingdao	Philippines - Manila	Tel: 49-721-625370
Chicago	Tel: 86-532-8502-7355	Tel: 63-2-634-9065	Germany - Munich
Itasca, IL	China - Shanghai	Singapore	Tel: 49-89-627-144-0
Tel: 630-285-0071	Tel: 86-21-3326-8000	Tel: 65-6334-8870	Fax: 49-89-627-144-44
Fax: 630-285-0075	China - Shenyang	Taiwan - Hsin Chu	Germany - Rosenheim
Dallas	Tel: 86-24-2334-2829	Tel: 886-3-577-8366	Tel: 49-8031-354-560
Addison, TX	China - Shenzhen	Taiwan - Kaohsiung	Israel - Ra'anana
Tel: 972-818-7423	Tel: 86-755-8864-2200	Tel: 886-7-213-7830	Tel: 972-9-744-7705
Fax: 972-818-2924	China - Suzhou	Taiwan - Taipei	Italy - Milan
Detroit	Tel: 86-186-6233-1526	Tel: 886-2-2508-8600	Tel: 39-0331-742611
Novi, MI	China - Wuhan	Thailand - Bangkok	Fax: 39-0331-466781
Tel: 248-848-4000	Tel: 86-27-5980-5300	Tel: 66-2-694-1351	Italy - Padova
Houston, TX	China - Xian	Vietnam - Ho Chi Minh	Tel: 39-049-7625286
Tel: 281-894-5983	Tel: 86-29-8833-7252	Tel: 84-28-5448-2100	Netherlands - Drunen
Indianapolis	China - Xiamen		Tel: 31-416-690399
Noblesville, IN	Tel: 86-592-2388138		Fax: 31-416-690340
Tel: 317-773-8323	China - Zhuhai		Norway - Trondheim
Fax: 317-773-5453	Tel: 86-756-3210040		Tel: 47-72884388
Tel: 317-536-2380			Poland - Warsaw
Los Angeles			Tel: 48-22-3325737
Mission Viejo, CA			Romania - Bucharest
Tel: 949-462-9523			Tel: 40-21-407-87-50
Fax: 949-462-9608			Spain - Madrid
Tel: 951-273-7800			Tel: 34-91-708-08-90
Raleigh, NC			Fax: 34-91-708-08-91
Tel: 919-844-7510			Sweden - Gothenberg
New York, NY			Tel: 46-31-704-60-40
Tel: 631-435-6000			Sweden - Stockholm
San Jose, CA			Tel: 46-8-5090-4654
Tel: 408-735-9110			UK - Wokingham
Tel: 408-436-4270			Tel: 44-118-921-5800
Canada - Toronto			Fax: 44-118-921-5820
Tel: 905-695-1980			1 47. 110-02 1-0020
Fax: 905-695-2078			
1 an. 300-030-2010			