

Miniature cutting insert type AU HW56 15

For longitudinal inside boring

ATORN[®]

Application

For longitudinal internal boring in steel and (stainless steel) material groups at low to high cutting speeds and mid-range cutting conditions.

Version

- Solid carbide cutting insert with 90° attack angle with internal cooling

Advantage

- Very hard cemented carbide grade ensures low wear
- Stable geometry optimised for internal boring machining
- Extremely sharp cutters ensure a process-reliable cut



Art. no.	17122 252
ISO name	AU
Shaft diameter	4 mm
Length	51 mm
Clearance length	10 mm
Radius	0.1 mm
Programming size 2	0.5 mm
Programming size	1.7 mm
Min. bore diameter	4.1 mm
Holder size	4
Machining direction	Right
Carbide type	HW56 15
Material to be processed	Stainless steel, Non-ferrous metal

EAN-Code

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