

Synchronous tapping chuck ISO 7388-1 SK

ATORN[®]

Application

For thread cutting on machine tools with synchronous spindles. With rigidly clamped screw taps, pitch errors cause high axial forces that can be compensated for by synchronous tapping chucks through minimal length compensation under pressure and tension.

Version

- pitch errors are compensated for with minimal length compensation of 1.0 mm under tension and 0.2 mm under pressure
- Clamping screws to secure against rotation of the clamped screw tap
- thread-cutting quick-change chuck for synchronous spindles

Advantage

- Increased tool service life
- Secure clamping in quick-change inserts for ER collet chucks



Art. No.	21555 352
Tool holding device	SK 50
Used sizes	2
ISO	7388-1
Suitable for thread	M6-M20
Collet type	ER 25
Insert diameter	32 mm
Form	AD
Outer diameter	60 mm
Projecting length	74 mm
Pressure length compensation	0.2 mm
Tension length compensation	1 mm

EAN-Code

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