

## Silicon carbide bench stones

Type 9010

**LAPPORT**  
SCHLEIFTECHNIK

### Application:

Grinding and honing stones for heavy-duty and high-quality steels, also for carbide-tipped tools or solid carbide tools.

### Execution:

- Can be used with oil, petroleum, water or even dry
- Ceramic bond
- Suitable for all tools with flat blades

### Advantage:

- For consistent hardness and grip, machined on all sides after burning
- Very high grinding force
- Especially non-slip



|   |                   |
|---|-------------------|
| <b>Art. no.</b>                                 | <b>69320 115</b>  |
| <b>Brand</b>                                    | LAPPORT           |
| <b>Manufacturer Part Number</b>                 | 100435            |
| <b>Length x width x thickness</b>               | 100 x 25 x 13 mm  |
| <b>Grid size</b>                                | 100               |
| <b>Surface structure</b>                        | Rough             |
| <b>Number of pieces per packet</b>              | 1 PCS             |
| <b>Binding</b>                                  | Ceramically bound |
| <b>Width</b>                                    | 25 mm             |
| <b>Thickness</b>                                | 13 mm             |
| <b>Form</b>                                     | Rectangular       |
| <b>Suitable for finishing</b>                   | 2 - suitable      |
| <b>Suitable for main machining</b>              | 1 - very suitable |
| <b>Suitable for surface inspection</b>          | 3 - less suitable |
| <b>Suitable for surface care</b>                | 3 - less suitable |
| <b>Suitable for material rubber</b>             | 2 - suitable      |
| <b>Suitable for material cast iron</b>          | 1 - very suitable |
| <b>Suitable for material HSS</b>                | 2 - suitable      |
| <b>Suitable for material carbide</b>            | 2 - suitable      |
| <b>Suitable for material ceramic</b>            | 2 - suitable      |
| <b>Suitable for material plastics</b>           | 2 - suitable      |
| <b>Suitable for material non-ferrous metals</b> | 1 - very suitable |
| <b>Suitable for material steel (hardened)</b>   | 3 - less suitable |
| <b>Suitable for material steel (unhardened)</b> | 3 - less suitable |
| <b>Suitable for material tool steel</b>         | 3 - less suitable |
| <b>ISO</b>                                      | 525               |
| <b>Length</b>                                   | 100 mm            |
| <b>Length x width</b>                           | 100 x 25 mm       |
| <b>Type description</b>                         | Silicon carbide   |
| <b>Gross Weight</b>                             | 0.065 kg          |
| <b>Product Group</b>                            | 6HL               |