DM.TEC Home Page 1 of 1

ECR-12-011457: Summary Report

Description: Multimate

generated Jun 16,2014,9:23 PM

Attributes

Name:

Type:

State:

Owner:

Originator:

Originated:

Modified:

Catalog Line:

	Comments	
	isDeviation	FAL
	ECR Evaluator	Zitto
	Responsible Design Engineer	Zitto
ECR-12- 011457 ECR	General Description of Change	Cha Pin Cha end plat
©TE	Category of Change	Cos
Connectivity Complete	Reason For Cancel	
Corporate		Cos
Zitto, Mark		cha
Jun 25,2012 7:53:56 AM	Reason for Change	12-0 doc well
Jul 6,2012 1:41:52 PM	Sovority	for t
GPL 230 Multimate Contacts	Export Control Restriction	
Contacts	ECR Review Route Completion Action	Pro
	ECR Default	TE

Start Date	
ECR causes Form, Fit, Function Change	
Reviewers Comments	
isDeviation	FALSE
ECR Evaluator	Zitto, Mark
Responsible Design Engineer	Zitto, Mark
General Description of Change	Change the plating located in the wire crimp area of these Type III+Pin contacts from gold flash over nickel to matte tin over nickel. Change the plating in the center of the contact between the mating end and the crimp end from gold flash oiver nickel to nickel only. The plating located on the mating end of the contact will not change.
Category of Change	Cost Reduction
Reason For Cancel	
Reason for Change	Cost savings. Customers were provided 90 days notification of this change on PCN P-12-007827 prior to the drafting of this ECR. ECR-12-011401 assigned new pin body part numbers. See supporting documents for the required drawing changes, a copy of the PCN as well as an Excel file containing the new body part numbers required for the contact assembly BOM changes.
Severity	
Export Control Restriction	
ECR Review Route Completion Action	Promote Connected Object
ECR Default Values	TE Plant ECR Route
ECR Review Route Template	0035 TE ECR APPROVAL ROUTE
Auto Start ECR Review Route	No
Design Responsibility:	0035
Vault:	eService Production
Policy:	ECR

Approvals

State	Route	Signature	Signer	Status	Description
Create	LifeCycle	GoToSubmit			
R-12-0	R-ECR-12-011457-A		US034378	Approve	Approved.
			US017324	Approve	Reviewed and Approved
			US018333	Approve	Approved
			US076681	Approve	ok.
			US043803	Approve	Approve
	R-12-000023757		US037410	Approve	ok
	R-12-000023758		US037410	Approve	ok
	R-12-000023759		US037410	Approve	done
Create	LifeCycle	GoToCancel			