Weldon surface chucks In accordance with ISO 12164 (DIN 69893)



# Application:

For clamping tools with straight shanks and clamping surfaces in line with DIN 1835 B.

# **Execution:**

- All tapers and tolerances are precision-ground.
- Taper tolerance AT3.
- Strength HRC 57-60.
- Core strength 1,000-1,200 N/mm².
- With Balluff chip hole.
- All functional surfaces machined.

## Advantage:

• Prevents the tool from slipping while maintaining high concentricity.

# Delivery:

1x surface chuck (Weldon) in accordance with ISO 12164 (DIN 69893).

Art. no.	23157 225
Brand	ORION
Manufacturer Part Number	23157225
Tool holding device	HSK 63
Clamping diameter	32 mm
Projecting length	110 mm
Length	84 mm
Outer diameter	72 mm
Coolant supply	Internal axial
Balancing quality	G 6.3 at 15 rpm
Gross Weight	2.516 kg
Product Group	2AV



# EAN

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