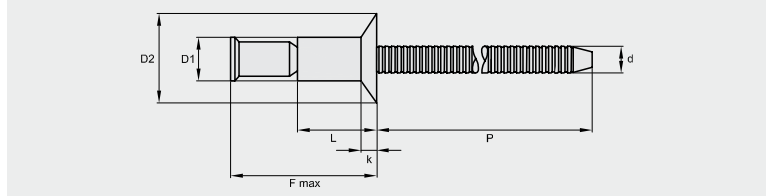
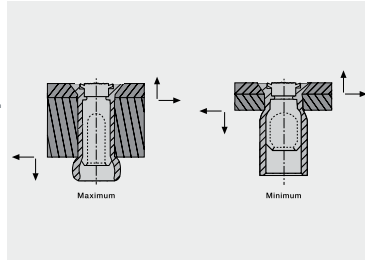


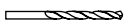
SENKKOPF (100°) MIT GERILLTEM NIETDORN COUNTERSUNK HEAD (100°) WITH GROOVED MANDREL TÊTE FRAISÉE (100°) CLOU CANNELÉ











Aluminium AlMg 5 (5056 A)
Aluminium AlMg 5 (5056 A)
Aluminium AlMg 5 (5056 A)

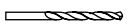
Aluminium Legierung
Aluminium alloy
Aluminium alliage

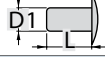







Ø 4,8 mm

D1 = 4,8 +/- 0,09 mm
D2 = 8,3 mm min.
k = 2,2 mm max.
d = 3,0 mm (Ref.)
P = ≥ 27,0 mm
L = +/- 0,99 mm
 4,9 - 5,1 mm

	F max							
4,8 x 12,0 mm	20,0 mm	3,2 - 8,4 mm	77766 48120	3000 N	2200 N	222 N	250	2500
4,8 x 16,0 mm	26,3 mm	3,2 - 12,2 mm	77766 48160				250	2500

Ø 6,4 mm

D1 = 6,4 + 0,1 / - 0,11 mm
D2 = 10,1 mm min.
k = 2,4 mm max.
d = 4,0 mm (Ref.)
P = ≥ 31,0 mm
L = +/- 0,99 mm
 6,6 - 7,0 mm

	F max							
6,4 x 16,0 mm	27,2 mm	3,2 - 12,0 mm	77766 64160	6000 N	4200 N	445 N	250	2500



Zur Verarbeitung der Hochfestigkeitsblindniete „M-LOCK“ ist ein spezielles Mundstück zu verwenden.
For the processing of the high strength blind rivets „M-LOCK“ a special nosepiece must be used.
Vous devez utiliser une pièce de pose spéciale pour poser les rivets à haute résistance „M-LOCK“.

¹⁾ typische Werte typical values valeurs moyennes

Technische Änderungen vorbehalten Subject to technical modifications Sous réserve de modifications (techniques)