Die, HSS NPT right, spiral point and 1.75 thread chamfer for universal use up to 700 N/mm2



Application

For cutting tapered 1: 16 NPT (National Pipe Taper) threads externally in the material groups of steel and non-ferrous metals up to a strength of 700 N/mm².

• right die with spiral point and 1.75 pitch

Advantage

- universal use for maximum flexibility during application
- micro cut edge treatment and special lapping method for excellent process reliability and long service life



ſ	Application	Steel (N/mm²)			Stainless steel		Alu		Brass				Plas-	Graphite	GG(G)				Hard mat.	
		<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long	tics	G(C)FK	GjMW	alloy	alloy	alloy	<55 HRC	<65 HRC
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Art. No.	13466 030				
Thread type	National pipe tapered thread				
Cutting material	HSS				
Thread type x nominal diameter in inches	NPT 3/8 in				
Number of thread starts per inch	18				
Outer diameter	45 mm				
Height	14 mm				
Cutting direction	Right-hand cutting				

EAN-Code

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