



Figure can vary

Part no.: 50120181
CML720i-R20-630.R/CV-M12
Light curtain receiver



Contents

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Technical data

Basic data	
Series	720
Operating principle	Throughbeam principle
Device type	Receiver
Contains	Accessories for the use of the BT-2R1
Application	Object measurement
Special design	
Special design	Crossed-beam scanning Diagonal-beam scanning Parallel-beam scanning
Optical data	
Operating range	Guaranteed operating range
Operating range	0.3 ... 7 m
Operating range limit	Typical operating range
Operating range limit	0.2 ... 9 m
Measurement field length	630 mm
Number of beams	32 Piece(s)
Beam spacing	20 mm
Measurement data	
Minimum object diameter	30 mm
Electrical data	
Protective circuit	Polarity reversal protection Short circuit protected Transient protection
Performance data	
Supply voltage U_B	18 ... 30 V , DC
Residual ripple	0 ... 15 % , From U_B
Open-circuit current	0 ... 165 mA , The specified values refer to the entire package consisting of transmitter and receiver.
Outputs	
Number of analog outputs	2 Piece(s)
Analog outputs	
Current	0 ... 24 mA
Voltage	0 ... 11 V
Analog output 1	
Type	Voltage
Analog output 2	
Type	Current

Inputs/outputs selectable

Output current, max.	100 mA
Input resistance	6,000 Ω
Number of inputs/outputs selectable	2 Piece(s)
Type	Inputs/outputs selectable
Voltage type, outputs	DC
Switching voltage, outputs	Typ. $U_B / 0 V$
Voltage type, inputs	DC
Switching voltage, inputs	high: $\geq 6V$ low: $\leq 4V$

Input/output 1

Activation/disable delay	1 ms
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Timing

Readiness delay	450 ms
Cycle time	1.36 ms
Response time per beam	30 μs

Service interface

Type	IO-Link
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IO-Link

Function	Configuration via software Service
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Connection

Number of connections	2 Piece(s)
Plug outlet	Rear side

Connection 1

Function	Configuration interface Signal IN Signal OUT Voltage supply
Type of connection	Connector
Thread size	M12
Type	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

Connection 2

Function	Connection to transmitter
Type of connection	Connector
Thread size	M12
Type	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Mechanical data

Design	Cubic
Dimension (W x H x L)	29 mm x 35.4 mm x 663 mm
Housing material	Metal , Aluminum

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Lens cover material	Plastic
Net weight	900 g
Housing color	Silver
Type of fastening	Groove mounting Via optional mounting device

Operation and display

Type of display	LED OLED display
Number of LEDs	2 Piece(s)
Type of configuration	Software Teach-in
Operational controls	Membrane keyboard

Environmental data

Ambient temperature, operation	-30 ... 60 °C
Ambient temperature, storage	-40 ... 70 °C

Certifications

Degree of protection	IP 65
Protection class	III
Certifications	c CSA US
Standards applied	IEC 60947-5-2

Classification

Customs tariff number	90314990
eCl@ss 8.0	27270910
eCl@ss 9.0	27270910
ETIM 5.0	EC002549
ETIM 6.0	EC002549

Dimensioned drawings

All dimensions in millimeters



- A Beam spacing 20 mm
- B Measurement field length 630 mm
- F M6 thread
- G Fastening groove
- L Profile length 648 mm
- T Transmitter
- R Receiver
- Y 5 mm



A PWR / SW IN/OUT

Electrical connection

Connection 1	
Function	Configuration interface Signal IN Signal OUT Voltage supply
Type of connection	Connector
Thread size	M12
Type	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

Pin	Pin assignment
1	V+
2	I/O 1
3	GND
4	IO-Link
5	I/O 2
6	OUT V
7	OUT mA
8	AGND



Connection 2	
Function	Connection to transmitter
Type of connection	Connector
Thread size	M12
Type	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment
1	FE/SHIELD
2	V+
3	GND
4	RS 485 Tx+
5	RS 485 Tx-




Operation and display

LEDs

LED	Display	Meaning
1	Green, continuous light	Operational readiness
	Green, flashing	Teach / error
		Measurement frequency display
2	Yellow, continuous light	Light path free, with function reserve
	Yellow, flashing	No function reserve
	Off	Object detected

Suitable transmitters

	Part no.	Designation	Article	Description
	50119508	CML720i-T20-630.R-M12	Light curtain transmitter	Operating range: 0.3 ... 6 m Connection: Connector, M12, Rear side, 5 -pin

Part number code

Part designation: **CML7XXi-YZZ-AAAA.BCCDDDD-EEEEFF**

CML	Operating principle: Measuring light curtain
7XXi	Series: 720i: 720i series 730i: 730i series
Y	Device type: T: transmitter R: receiver
ZZ	Beam spacing: 05: 5 mm 10: 10 mm 20: 20 mm 40: 40 mm
AAAA	Measurement field length [mm], dependent on beam spacing
B	Equipment: A: connector outlet, axial R: rear connector outlet
CCC	Interface: L: IO-Link /CN: CANopen /PB: PROFIBUS /PN: PROFINET /CV: Analog current and voltage output /D3: RS 485 Modbus
DDD	Special equipment: -PS: Power Setting
EEE	Electrical connection: M12: M12 connector
FFF	-EX: Explosion protection:

Note

A list with all available device types can be found on the Leuze electronic website at www.leuze.com.

Notes

Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

For UL applications:

- For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).
- These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)

Accessories

Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50135128	KD S-M12-8A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50129781	KDS DN-M12-5A-M12-5A-P3-050	Interconnection cable	Suitable for interface: IO-Link, DeviceNet, CANopen Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 5 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
	50142900	BT 700M.5-2SET	Mounting device set	Contains: 2x mounting brackets, 1 teach template, 4 M6 x 10 screws Design of mounting device: Bracket mounting Fastening, at system: Through-hole mounting, T slotted hole Mounting bracket, at device: Screw type, Sliding block Type of mounting device: Rigid Material: Steel

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Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
	429046	BT-2R1	Mounting bracket set	Contains: 2x BT-R swivel mount, 1 cylinder for mounting on the light curtain Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

	Part no.	Designation	Article	Description
	50121098	SET MD12-US2-IL1.1 + Zub.	Diagnostics set	Interface: USB Connections: 2 Piece(s) Degree of protection: IP 20

Services

	Part no.	Designation	Article	Description
	S981001	CS10-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
	S981005	CS10-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.

Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.