

To:

Issue date / : 2021/3/31

Process Change Notice	Hirose Electric Co., Ltd. Koriyama plant Quality control section		
	Approval	Review	Creation
	Tsukamoto	Inagaki	Nouchi

We truly appreciate your significant support always.
 We are currently planning on the below process change for the products planned to be delivered to your company.
 Forwarding shares the notification of the process change. Your approval on the change will be appreciated.

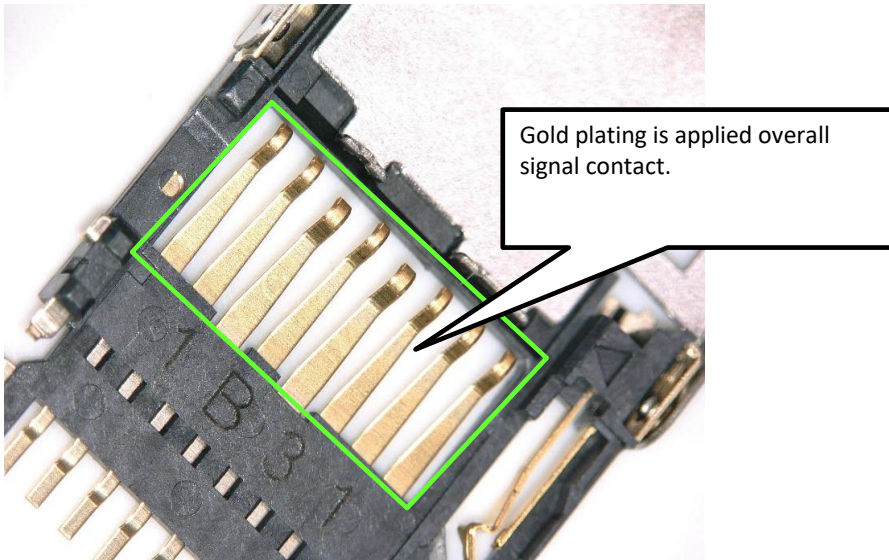
Customer's product number	Product number by Hirose 609-0019-5 609-0032-3	Product name by Hirose DM3C-SF DM3CS-SF
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Content of change	Type	① Addition of contact plating company (2) Addition of sealing treatment solution due to addition of plating company ③ Elimination of gold plating for the parts not designated in the drawing of the contacts		
	Reason	Plating company will be added from the BCP perspective.		
		Before the change	After the change	The scope that will be affected.
		(1) T plating company only (2) Sealing treatment solution "TD5900" is used. (3) Application area of gold-plating is overall contact. (refer to attachment sheet)	(1) Plating company: In addition to Company T, Company F will be added. (2) For the sealing treatment solution, in addition to Company T's "TD5900", Company F's "CT-3" will be added. (It differs by the plating company.) (3) The gold-plated area of the contact is only at the contacting part. (Refer to the attachment sheet) Except for the contacting part, it will only be the base Ni plating.	The change will not affect performance as it is not related to design change. Necessary evaluation test will be conducted.

Execution schedule of the change plan	Schedule	1/F	1/E	2/F	2/E	3/F	3/E	4/F	4/E	5/F	5/E	6/F	6/E	7/F	7/E	8/F	8/E
	Preparation of process	→															
	Preparation of standards, etc.	→															
	Trial		→														
	Training on operators																
	Product evaluation test 製品評価試験				→	→	→	→									
	Submission of sample							→									
	Submission of the initial product inspection result									→							

Scheduled delivery date of mass production products	From August 2021	Remarks
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Current specification



New specification

